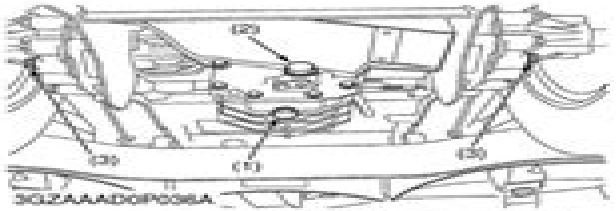

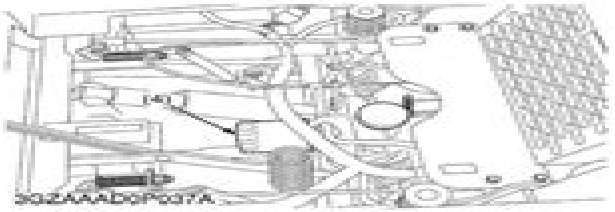

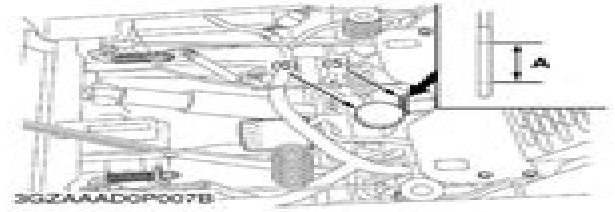

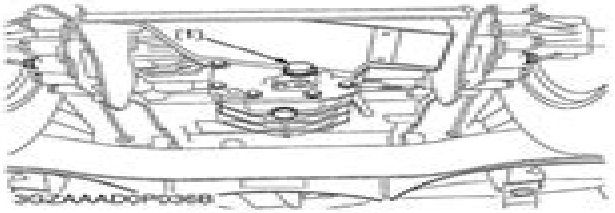

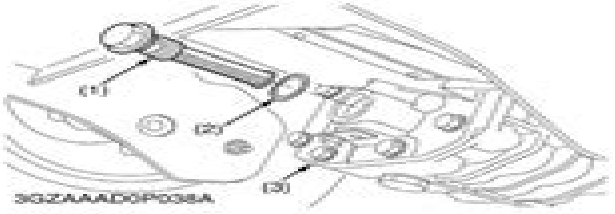

Changing Transmission Fluid

CAUTION

- **Be sure to stop the engine and remove the key before changing or checking the oil.**
- **Allow the transmission case to cool down sufficiently; oil can be hot and may cause burns.**

The fluid in the transmission case is also used for the hydrostatic drive system.

1. To drain the transmission oil, place the oil pan underneath the transmission case and remove the drain plug (1) at the bottom of the transmission case .
2. After draining, disassemble and clean the strainer (2) and change the oil filter cartridge. After reassembling, fill with **UDT** or **SUPER UDT** hydrostatic transmission fluid, or its equivalent.
3. After running the engine for a few minutes, stop it and check the oil level again add oil to the prescribed level.

■ IMPORTANT

- **Operate only at low RPM's immediately after changing the transmission fluid and the filter cartridge.**
  Keep the engine at medium speed for a few minutes to insure proper lubrication of all parts so there is no damage to the transmission.

(1) Center Case Drain Plug
(2) Transmission Oil Strainer
(3) Axle Case Drain Plug
(4) Transmission Oil Filter
(5) Oil Level Dipstick
(6) Oil Plug and Breather Cup

A : **Acceptable Oil Level**

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Cleaning Transmission Oil Strainer

When changing the transmission fluid, disassemble and rinse the strainer (1) with nonflammable solvent to completely clean off filings.

Check O-ring (2), replace if damaged, cracked or hardened.

When reassembling, be careful not to damage the pars.

■ NOTE

- **Since the fine filings in the oil can damage the precision component parts of the hydraulic system, the end of the suction line is provided with an oil strainer.**

(1) Strainer
(2) O-ring
(3) Center Case Cover

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Zg23 Service Manual

Mark Coombs

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