

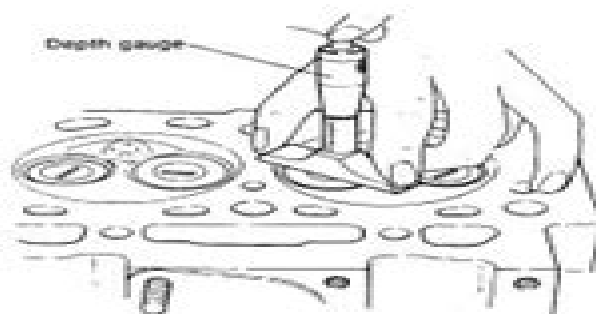
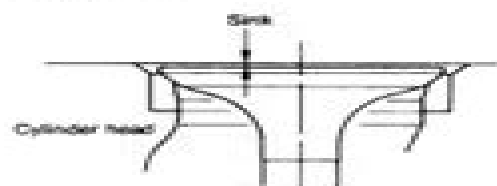
4-3.2 Inspection of valve seat wear and contact surface

Inspect for valve seat scratches and excessive wear. Check to make sure the contact surface is normal. The seat angle must be checked and adjusted if the valve seat contact surface is smaller than the width of the valve seat.

Note: Bear in mind that the intake and exhaust valves have different diameters.

4-3.3 Valve sinking

Over long periods of use and repeated lappings, combustion efficiency may drop. Measure the sinking distance and replace the valve and valve seat if the valve sink exceeds the tolerance.



mm (in.)

	Standard	Wear limit
Valve sink	0.2 - 0.4 (0.0079 - 0.0157)	1.8 (0.0709)

4-3.4 Valve guide

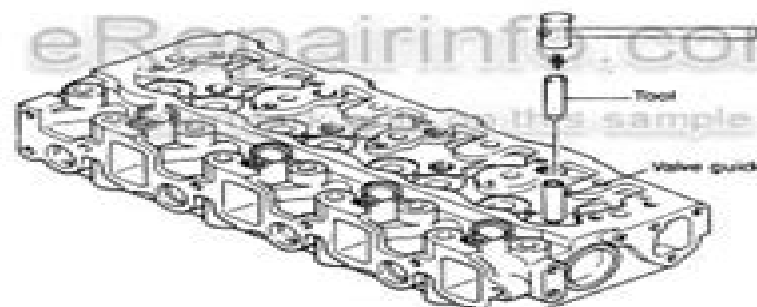
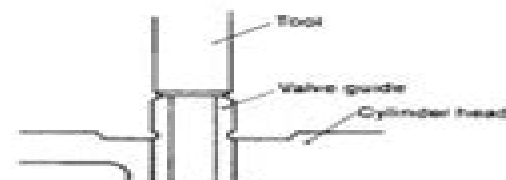
- (1) Measuring inner diameter of the valve guide.
Measure the inner diameter of the valve guide and replace it if it exceeds the wear limit.

		mm (in.)	
		Standard	Wear limit
Valve guide inside dia.	Intake	9.00 - 9.015 (0.3543 - 0.3549)	9.1 (0.3583)
	Exhaust	9.00 - 9.015 (0.3543 - 0.3549)	9.1 (0.3583)

NOTE: The inner diameter standard dimensions assume a pressure fit.

- (2) Replacing the valve guide

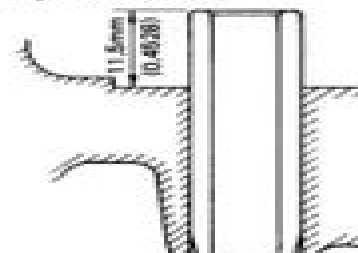
Use the insertion tool and tap in the guide with a mallet.



The intake valve guide and exhaust valve guide are of different shapes/dimensions. The one with a groove around it is the exhaust valve guide and the one without is the intake valve guide.

- (3) Valve guide projection

The valve guide should project 11.5 mm from the top of the cylinder head.



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