



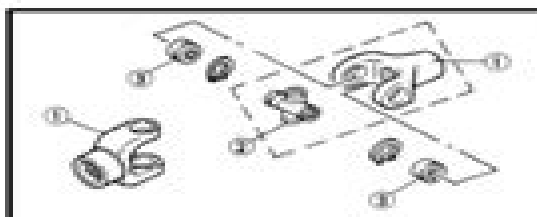
YFM250X(L/C) Service Manual

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MIDDLE GEAR SERVICE

DRIV


3. Check:

- Universal joints ①
 - Yoke ②
 - Bearings ③
- Wear/Cracks/Damage → Replace.

4. Inspect:

- Shift fork 4 ④
- On the dog clutch and shift lever contact surfaces.
Wear/Chafing/Bends/Damage → Replace.
- Spring ⑤
- Wear/Damage → Replace.
- Ball (stopper) ⑥
- Wear/Damage/Scratches → Replace.

5. Inspect:

- Guide bar
- Roll the guide bar on a flat surface.
Bends → Replace.

⚠ WARNING

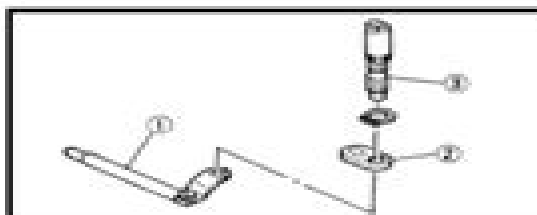
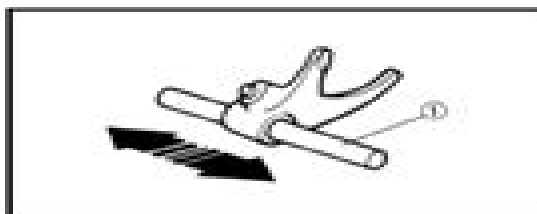
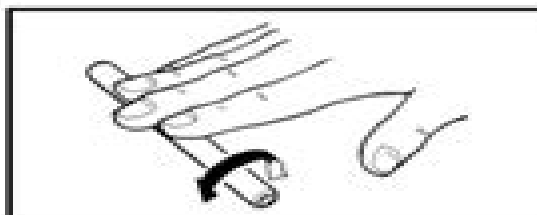
Do not attempt to straighten a bent guide bar.

6. Check:

- Shift fork movement
- On its guide bar ⑦.
Unsmooth operation → Replace fork and/or guide bar.

7. Inspect:

- Stopper shaft ⑧
 - Shift lever ⑨
 - Shift lever shaft ⑩
- Bends/Cracks/Damage → Replace.



Yfm250x Service Manual The Quad Connection

Hussin A.Rothana



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