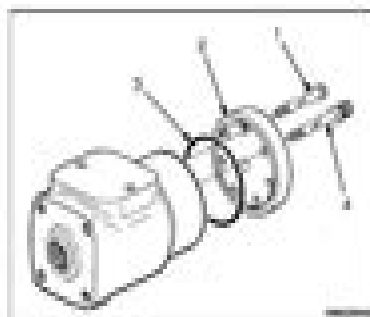


STEP 3

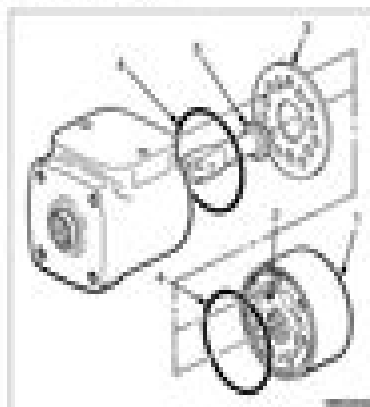
Remove the cover on the bottom of the steering control unit. Remove the check ball.



1. SCREW
2. COVER
3. CHECK BALL
4. SPECIAL FITTING

STEP 5

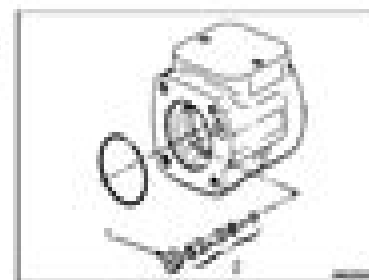
Remove the motor, rotor, and port plate. Put a mark on the rotor so that the same side will be toward the body of the control unit at assembly. Remove the O-rings. Remove the center shaft.



1. SCREW
2. MOTOR
3. PORT PLATE
4. O-RING
5. CENTER SHAFT

STEP 4

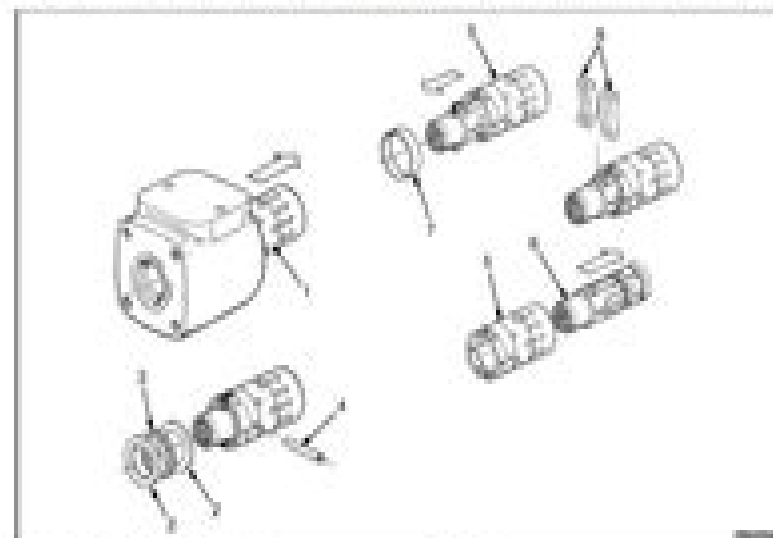
Remove the screws for the check valve assembly. Remove the parts for the check valve. For some units, the check ball is in the opposite end of the control unit.



1. SCREW
2. CHECK VALVE ASSEMBLY

STEP 6

Remove the spool and sleeve assembly. Remove the thrust bearing assembly from the spool. Push the center pin from the sleeve. Carefully remove the spool from the sleeve. Rotate the spool slowly during removal. Remove the ring from the sleeve. Remove the neutral position springs from the spool. Remove the seal from the housing.



1. SPOOL AND SLEEVE ASSEMBLY
2. THRUST BEARING
3. THRUST BEARING
4. CENTER PIN
5. SLEEVE
6. SPOOL
7. RING
8. NEUTRAL POSITION SPRINGS

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