



Volvo BM L70



- Engine output
330 (2100) and 37 (2100) hp
- Operating weight
5.2 (2100) kg
- Bucket
1.3 x 0.3 m (2100) m³
- Direct injected, turbocharged
Volvo BM Diesel
- Volvo BM Automatic Power Shift
- Precision steering and load
sensing system
- Immovable operator position
- Loader unit with parallel frame
arms, high lift height and long
reach
- Plan operator hydraulic system
- Angle bracket and lifting frame
- The largest range of choice
parts in the market
- Productivity boosting options
 - Hydraulic adjustment bracket
 - 8 speed transmission
 - Full power hydraulic
 - 2nd and 4th hydraulic control
 - Counter drive control

VOLVO BM

ENGINE



The engine is a 4-cylinder, direct-injection, 4 stroke, turbocharged diesel engine with cast-iron cylinder liners.

At starting:

1. Optimal starter with automatic exhaust system
2. Power filter with indicator in cab
3. Safety filter

Model		Volvo BM	
Model		70 400	
Rated power at	1500 rpm	33.7 (2100)	
500 (2100)	400 (2100)	47 (2100)	
Maximum output at	1500 rpm	36.7 (2100)	
500 (2100)	400 (2100)	51 (2100)	
1000 (2100)	400 (2100)	51 (2100)	
Max torque at	1500 rpm	22.0 (2100)	
500 (2100) torque	400 (2100)	30 (2100)	
1000 (2100) torque	400 (2100)	30 (2100)	
No. of cylinders		4	
Displacement, l		2.9	2.9
Stroke	mm	100	100
Bore	mm	80	80
Compression ratio		16.5 : 1	

ELECTRICAL SYSTEM



The electrical system is well protected with fuses. Provided for extra equipment.

General warning: Operated at battery level

General warning: Operated at battery level. Engine oil pressure, brake pressure, parking brake, engine temperature, transmission temperature.

Voltage	V	24
Alternator	V	28.2
Battery capacity	Ah	50 Ah
Charging capacity	A	200 A
Discharge capacity	Ah	50 Ah
Maximum rating	W	1000 W
Power motor output	W	200 W

SERVICE REFILL CAPACITIES



Engine oil	l	5.5	5.5
Hydraulic oil	l	5.5	5.5
Transmission oil	l	5.5	5.5
Front axle, rear	l	5.5	5.5
Hydraulic system	l	5.5	5.5
Hydraulic oil	l	5.5	5.5

DRIVE TRAIN



Power converter single stage, single shaft. Transmission: Volvo BM power shift transmission of conventional type with directional clutch mechanism, single gear control.

Adapt fully loading full shaft. One-piece axle housing at double end. High front axle and swinging rear axle.

High reduction: Volvo BM transmission with planetary type full reduction gear. Low friction roller bearings in each planetary wheel. The full reduction gear can be removed without having to remove wheels and brakes.

Four alternative tire are available for different working conditions.

Power multiplication ratio		2.0 : 1
Transmission ratio		100 : 1
Model		100 : 1
Turning capacity		
Low range (optional)		
1. Transmission	each capacity	1.0 : 1.0
2. Transmission	each capacity	1.0 : 1.0
3. Transmission	each capacity	1.0 : 1.0
4. Transmission	each capacity	1.0 : 1.0
High range		
1. Transmission	each capacity	1.0 : 1.0
2. Transmission	each capacity	1.0 : 1.0
3. Transmission	each capacity	1.0 : 1.0
4. Transmission	each capacity	1.0 : 1.0
Measurement with tire		1.0 : 1.0
Front axle, rear		100 : 1
Model		100 : 1
Front axle, rear		100 : 1
Model		100 : 1
Discharge		1.0 : 1.0
Model		100 : 1

BRAKE SYSTEM



The brake system meets requirements according to SAE J1070, ISO 1555 and ISO 1555.

Service brake: fully hydraulically operated power disc brake. Transmission disengagement when loading are achieved with a clutch in the main gear.

Secondary: dual-circuit system, shared between axle. One circuit, in parking brake, fulfills the requirements.

Parking brake: disc brake on front axle, power disc brake. A warning lamp indicates when the parking brake is applied and gear lever is in forward or reverse.

Brake system area		
Front axle, rear	mm²	100 : 1
Transmission	mm²	100 : 1
Model		100 : 1
Discharge		1.0 : 1.0
Model		100 : 1
Discharge		1.0 : 1.0
Model		100 : 1

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