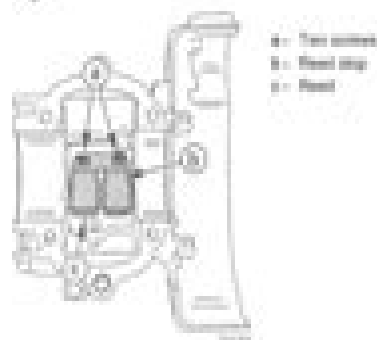
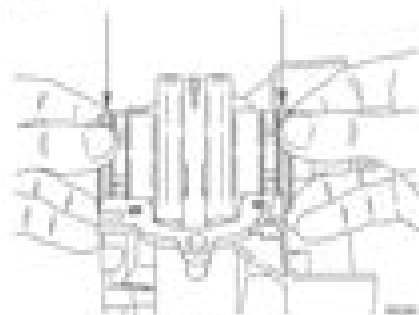


WARNING: If the original head will be installed during the assembly of the engine, the head must be installed in the same orientation as when it was removed. Failure to adhere to this recommendation may cause the head to fail, damaging the engine.

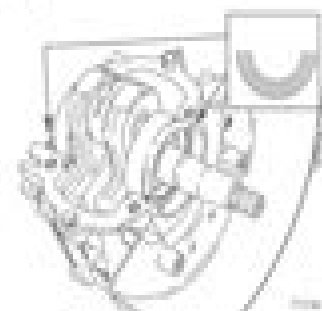


- Clear the head valve, head stop, and head valve area of the crankcase cover.
 - Check the crankcase cover head area for folding or grooves. If folding or grooves are found, the cylinder block/crankcase cover must be replaced.
 - Check the head for damage or wear. Replace as necessary.
 - Check the head stop for folding, cracks, or wear. Replace as necessary.
5. Remove the crankshaft of each.



Crankshaft seal

10. Remove the crankshaft thrust washers.



Crankshaft thrust washers

- Remove the crankshaft and piston assembly from the cylinder block.
- Remove the piston pin lock rings from both ends of the piston. Discard the lock rings.



13. Remove the piston pin from the piston. Do not lose the piston pin bearing.



- Test to avoid pushing piston pin out.
- Bearing.

Volvo Penta5hp 2 Stroke Workshop Manual

Volvo Penta (Firm)



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