

Operator Controls

The PW 3500 Series has a refined control handle, which improves operator comfort and productivity.

The Crown PW 3500 Series has dual, soft urethane twist grips with automatic return to neutral when released. Two textures and a unique "cam" design aid in clugging, steering and long distance travel. On the control pod are full width raise, lower and horn buttons for easy actuation. Third speed selector in control handle may be used to shut off high speed when operating in congested areas. Reversing button in control handle reverses direction of travel, if button should come in contact with operator.

Electrical System

24-volt electrical system (PW 3520-60/80)

12-volt electrical system (PE 3510-60)

Series-wound, high-torque, fan-cooled, Crown manufactured drive motor for reliability and ease of service.

Series-wound, high-torque, lift motor

Traction control systems: Resistor control has four heavy-duty contactors with silver tips. Solid-state time relay on resistor control between 2nd and 3rd speeds provide controlled acceleration. Resistor is standard on the PW 3500 Series. Transistor control is optional on 24-volt models.

Transistor control has many benefits: maximum energy efficiency, reduced maintenance and infinite speed control. Crown transistor controls feature a 250 amp rated system; a bypass contactor for maximum current in heavy loading, ramping applications; arc-less contactor operation; ramp start; and a sealed enclosure that protects the transistor control from water, contaminants, etc.

Lift limit switch operates at maximum lift height to shut off pump motor.

Control and power circuits are fused.

Power disconnect

All wiring color coded

Key switch

175 amp SB connector (PW 3520-60/80) 350 amp connector (PW 3510-60)

Horn

Hydraulic System

Heavy-duty pump, motor, reservoir and control are assembled into one unit. A centrally located lift cylinder, mounted vertically, is equipped with long-life polyurethane packing.

Pressure-compensating flow control valve is integral part of valve block and regulates maximum lowering speed.

Overload valve protects hydraulic components.

Drive Unit

All gear drive from drive motor to drive wheel axle. Drive tire axle is mounted in the drive unit on both sides for maximum strength in rough floor or docking applications. Drive unit is top and bottom mounted. Top mount is a large, tapered roller bearing for vertical or horizontal forces. Bottom mount has four shock mounted rollers on drive unit running in a hardened steel roller race. Gear train runs in oil-filled, sealed housing.

Caster System

Crown has designed two optional caster systems for the PW 3500 Series to meet high-volume warehouse requirements.

Option 1: Quick adjustment casters enable braking, traction, steer effort and stability to be "balanced" based on your specific applications.

Option 2: All of the advantages of quick adjustment casters are yours, in addition to a torsion bar suspension that maximizes stability on tall, unwieldy and less stable loads.

Fork Assembly

Fork width - 9.12" on standard-tip fork models, fork spread - 22" and 27" standard on standard-tip models, 23" - 26" spread available in one-inch increments.

PW 3500 Series

To facilitate pallet entry/exit Crown has engineered several features into their fork assembly. Standard-tip forks have pallet entry rollers to lift fork over bottom board of pallet. Rollers are made of high molecular weight polyethylene with .75" axle and roll pin.

Abrasion-resistant steel entry/exit slides on both sides of each fork have convex bottom surfaces to prevent snagging as forks move over bottom boards of pallet. One piece design with radiused edges are welded away from contact point of slide.

New exit roller design prevents load wheel from dropping after crossing bottom board. The 4" wide, steel exit roller is positioned directly behind the load wheel to keep the fork rolling. New entry/exit slide design also assists in trouble free pallet entry/exit.

Fork adjustment is done at the toe with no need to remove a cover plate. Fork heel height adjustment is done quickly without removing battery. Quick and easy fork adjustment promotes servicing of fork assembly to keep pallet entry/exit productive.

Pull rod design incorporates a replaceable "tenon" design for fast servicing of pull rod while still in the truck.

Power Unit Structure

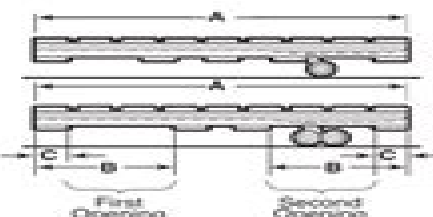
Plugged steel doors are suspended on heavy-duty pin hinges. Doors swing wide for good access. Doors also can be lifted off for unrestricted service access. Door bolts have exclusive convex design that mates with concave door holes for fast reinstallation of bolts. Heavy-steel skirt surrounds entire area.

Brake

Internal expanding mechanical brake with 4.5" drum and bonded brake linings. Brake drum is mounted on drive motor shaft and braking effort is transmitted through the gear reductions. Brake is actuated by control handle position.

Pallet Planning Guide

On PW models, the load wheel will drop in the second opening of the pallet. When "A" dimension equals nominal fork length, "C" dimension is 6" maximum and "B" is 1.4" minimum. On models with tandem load wheels, the "C" dimension should be 6" maximum and the "B" dimension should be 1.7" minimum. Customers that need tandem load wheel trucks, but use pallets with smaller openings, may be accommodated if the maximum lift height of the truck is reduced. Contact your local Crown dealer for details.



Other Options

1. Audible travel alarm
2. Flashing lights

Safety considerations and dangers associated with audible travel alarms and flashing lights include:

- Multiple alarms and/or lights can cause confusion.
- Workers ignore the alarms and/or lights after day-in and day-out exposure.
- Operator may transfer the responsibility for "looking out" to the pedestrians.
- Annoys operators and pedestrians.

Dimensions and performance data given may vary due to manufacturing tolerances. Performance is based on an average size vehicle and is affected by weight, condition of truck, how it is equipped and the conditions of the operating area. Crown products and specifications are subject to change without notice.

CROWN

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Toyota Service Manual Crown

John L. Ryan, L. D. Ryan



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