

Seat Ibiza 1999-2015 Workshop Manual

1. Ignition block
 - Removing and installing timing belt and pulleys → [Chapter](#)
 - Disconnecting and reconnecting sensors and actuators → [Chapter](#)

2. Mount sensor

1. Bell for crank sensor
 - 10 Nm
4. Engine speed sensor - G28
 - Removing and fitting → [Chapter](#)
5. Bell for engine speed sensor - G28
 - 10 Nm

6. Fuel

- Replace
7. Oil filter bracket
 - Disconnecting and reconnecting → [Chapter](#)

8. Bell for balance shaft assembly

- 10 Nm

9. Bell for oil filter bracket

- 10 Nm + 100°
- Removing and fitting → [Chapter](#)
- Tighten upper left and lower right bolts and then tighten all four bolts diagonally

10. Bell for Brimorator

- 10 Nm

11. Oil pump valve with Brimorator

- Removing and fitting → [Chapter](#)

12. Oil ring

- Replace

13. Balance shaft assembly

- Before installing, check if the adjustment device is vertical relative to the cylinder head in the timing cap module
- Removing and fitting → [Chapter](#)

14. Oil pan

- Clean sealing surface before installing
- Install with silicone sealant (5 115 105 10) → [Chapter](#)

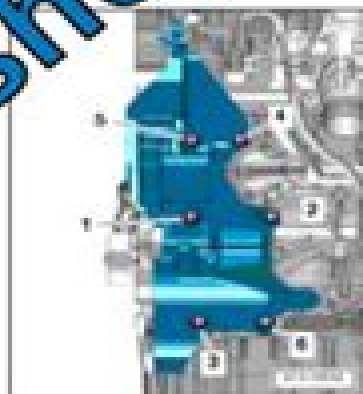
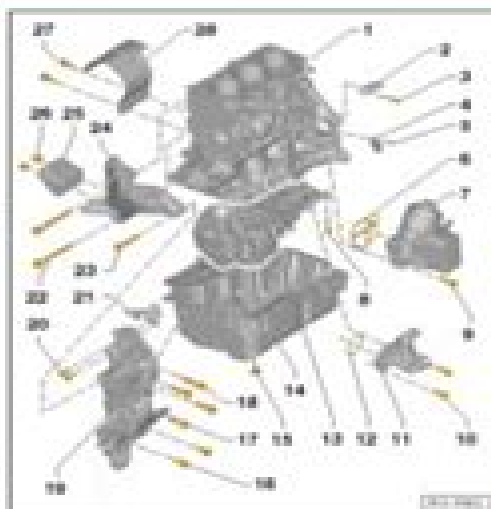
Accessory bracket: specified torque and tightening sequence

15. Accessory bracket

- Remove accessory bolt for accessory bracket

It results in the following sequence:

- Bolt 1: 10 Nm + 90° to 102°
- Bolt 2: 10 Nm + 90° to 102°
- Bolt 3: 10 Nm + 90° to 102°
- Tighten bolts in 10 Nm



- Remove charge air pipe with side → [Chapter](#)
- Disconnect the coolant hose on the coolant expansion tank
- Pull connector of pressure differential sensor - G280 - off
- Disconnect connector of fuel temperature sensor - G28 - off

16. Note

Ignore positions 4 and 5.

- Remove the coolant expansion tank

- Remove the vacuum line between the vacuum pump and the servo brake
- Remove the vacuum line series 1 from the bracket series 2 on the cylinder head

17. Note

Disconnect - Chap 11

- Marking out the protective element made of foam or cork that wraps using the laser - 30 220

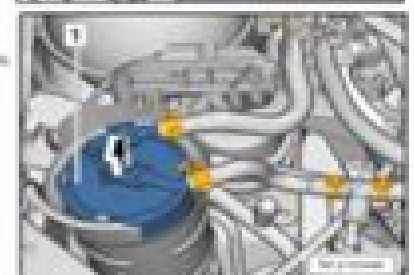
- Fit support bracket - 10 - 222 A - with the necessary adapters on the front and take up weight of engine in installation position

18. Note

- The support assembly mounting may only be achieved if the engine is suspended with several support brackets
- The engine bracket must be installed only when the assembly mounting has been removed

19. Caution

But if must not be loosened



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Daimler-Benz



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