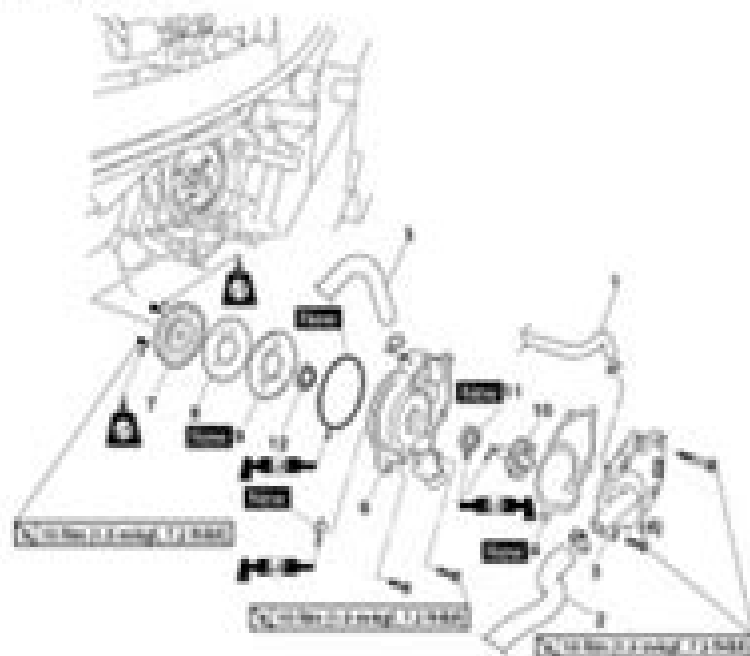


WATER PUMP

Removing the water pump



Order	part/Parts to remove	Qty	Remarks
	Storage bin/Packlist sheet		Refer to "GENERAL DISCLOSURE" on page 4-1
1	Thermal seal tape (new)	1	Check/replace
2	Water pump seal (new)	1	Check/replace
3	Water pump housing cover	1	
4	Water pump housing cover gasket	1	
5	Cylinder head/beltcase (new)	1	Check/replace
6	Water pump housing	1	
7	Water pump housing plate 1	1	
8	Water pump housing plate 2	1	
9	Water pump housing plate gasket	1	
10	Impeller shaft	1	
11	Water pump seal	1	
12	Bearing	1	
			For installation, observe the removal process.

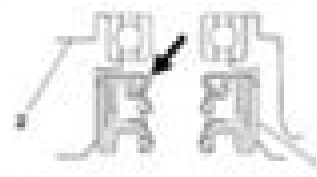
DISASSEMBLING THE WATER PUMP

1. Remove

- Water pump seal "1"

TIP

Remove the water pump seal from the inside of the water pump housing "2".



2. Remove

- Bearing "1"

TIP

Remove the bearing from the outside of the water pump housing "2".



CHECKING THE WATER PUMP

1. Check

- Water pump housing cover
- Water pump housing
- Impeller shaft
- Crankshaft/beltcase → Replace

2. Check

- Bearing
- Shaft movement → Replace

ASSEMBLING THE WATER PUMP

1. Install

- Water pump seal "1" **Note**
(into the water pump housing "2")

TIP

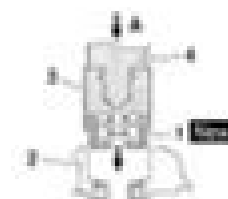
Install the water pump seal with the special tools to the specified depth as shown in the illustration.



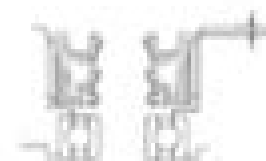
Installed depth of water pump seal
5-6.5 mm (0-0.02 in)



Mechanical seal installer
50260-041645
Shaft driven shaft bearing driver
50260-04058
Shaft driven bearing installer 40
& 50 mm
191-04058



- Push down
- Mechanical seal installer
- Shaft driven shaft bearing driver



- Installed depth of water pump seal

2. Lubricate

- Water pump seal



Recommended lubricant
Lithium-soap-based grease

3. Install

- Impeller shaft
- Water pump housing plate gasket "1" **Note**

Yamaha Xmax 125 Workshop Manual

Jeremy Churchill



Yamaha Xmax 125 Workshop Manual:

Yamaha RD and DT 125 LC Owners Workshop Manual Jeremy Churchill, Pete Shoemark, 1985 **Yamaha XT & SR 125 Singles** Jeremy Churchill, 1984 **Yamaha RD 125 Twins Owners Workshop Manual** Pete Shoemark, 1977-01-01 Models covered All 124 cc RD 125 models **Yamaha 100, 125 & 175 Trail Bikes Owners Workshop Manual** Mansur Darlington, 1986 **Yamaha XT, TT & SR500 Singles Owners Workshop Manual** Mansur Darlington, 1986 Yamaha RS/RXS 100 & 125 Singles Owners Workshop Manual Pete Shoemark, Penny Cox, 1993 *Yamaha Xt & Sr 125 Singles Owners Workshop Manual* Jeremy Churchill, 1984 **Yamaha Rs/ Rxs100 and 125 Singles Owner** Pete Shoemark, Pete Staff, 1994-12-01 *Yamaha RS 100/125 Singles Owners Workshop Manual* Pete Shoemark, Penelope A. Cox, 1985 Yamaha 125 Model YA5 Service Manual Yamaha Motor Co., Ltd, 1964 **Yamaha RD125 Twins Owners Workshop Manual** Pete Shoemark, Mark Coombs, 1990 **Yamaha RS/RSX100 & 125 Singles** Pete Shoemark, Penelope A. Cox, Penny Cox, 1992 **Yamaha XJ600S (Seca II/Diversion) and XJ600N Owners Workshop Manual** Haynes Publishing, Alan Ahlstrand, John Harold Haynes, 1996-02 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Yamaha T50 & 80 Townmate Owners Workshop Manual** Pete Shoemark, 1991-01-01 Yamaha YB100 Owners Workshop Manual Pete Shoemark, 1991 YB100 97cc 73 91 *Yamaha XJ 650 and XJ 750 Fours Owners Workshop Manual, No. M738* John Haynes, 1988-03-31 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index This repair manual covers Yamaha XJ650 UK 1980 1984 XJ650 Maxim US 1980 1983 XJ650M Midnight Maxim US 1981 XJ650R Seca US 1982 XJ750 UK 1981 1984 XJ750 Maxim US 1982 1983 XJ750M Midnight Maxim US 1983 and XJ750R Seca US 1981 1983 **Yamaha RD50 & 80 Owners Workshop Manual** Jeremy Churchill, 1986 Yamaha T50 and 80 Townmate Owners Workshop Manual Pete Shoemark, 1995 T50 Townmate 49cc 86 89 T80 Townmate 79cc 83 95 **Yamaha FZ6 Service and Repair Manual** Phil Mather, 2008-01-01 FZ6 S SA Fazer 600cc 04 07 FZ6 N NA 600cc 04 07 FZ6 Fazer S2 600cc 07 08 FZ6 S2 600cc 07 08
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