







IMPORTANT INFORMATION

PREPARATION FOR REMOVAL AND DISASSEMBLY

- Remove all dirt, mud, dust, and foreign material before removal and disassembly.
- Use proper tools and cleaning equipment Refer to "SPECIAL TOOLS" section

- When disassembling the machine, keep mated parts together. They include gears, cylinders, pistons, and other mated parts that have been "mated" through normal wear. Mated parts must be reused as an assembly or replaced.
- During the machine disassembly, clean all parts and place them in trays in the order of disassembly. This will speed up assembly time and help assure that all parts are correctly reinstalled.
- Keep away from fire.

ALL REPLACEMENT PARTS

1 We recommend to use Yamaha genuine parts for all replacements. Use oil and/or grease recommended by Yamaha for assembly and adjustment.

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Thirumalaisamy P. Velavancorresponding

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