



TIGHTENING TORQUE REFERENCE CHART FOR SAE AND METRIC BOLTS

NL = Not Lubricated
L = Lubricated
1 lbs ft = 1.356 N·M



WRENCH INTERCHANGE

SAE	Metric
1/4"	6
5/16"	8
3/8"	10
7/8"	18
1 1/8"	22
1 1/2"	27
1 3/4"	30
2"	36
2 1/2"	42
3"	48
3 1/2"	54
4"	60
4 1/2"	66
5"	72
5 1/2"	78
6"	84
6 1/2"	90
7"	96
7 1/2"	102
8"	108
8 1/2"	114
9"	120
9 1/2"	126
10"	132
10 1/2"	138
11"	144
11 1/2"	150
12"	156
12 1/2"	162
13"	168
13 1/2"	174
14"	180
14 1/2"	186
15"	192
15 1/2"	198
16"	204
16 1/2"	210
17"	216
17 1/2"	222
18"	228
18 1/2"	234
19"	240
19 1/2"	246
20"	252
20 1/2"	258
21"	264
21 1/2"	270
22"	276
22 1/2"	282
23"	288
23 1/2"	294
24"	300
24 1/2"	306
25"	312
25 1/2"	318
26"	324
26 1/2"	330
27"	336
27 1/2"	342
28"	348
28 1/2"	354
29"	360
29 1/2"	366
30"	372
30 1/2"	378
31"	384
31 1/2"	390
32"	396
32 1/2"	402
33"	408
33 1/2"	414
34"	420
34 1/2"	426
35"	432
35 1/2"	438
36"	444
36 1/2"	450
37"	456
37 1/2"	462
38"	468
38 1/2"	474
39"	480
39 1/2"	486
40"	492
40 1/2"	498
41"	504
41 1/2"	510
42"	516
42 1/2"	522
43"	528
43 1/2"	534
44"	540
44 1/2"	546
45"	552
45 1/2"	558
46"	564
46 1/2"	570
47"	576
47 1/2"	582
48"	588
48 1/2"	594
49"	600
49 1/2"	606
50"	612
50 1/2"	618
51"	624
51 1/2"	630
52"	636
52 1/2"	642
53"	648
53 1/2"	654
54"	660
54 1/2"	666
55"	672
55 1/2"	678
56"	684
56 1/2"	690
57"	696
57 1/2"	702
58"	708
58 1/2"	714
59"	720
59 1/2"	726
60"	732
60 1/2"	738
61"	744
61 1/2"	750
62"	756
62 1/2"	762
63"	768
63 1/2"	774
64"	780
64 1/2"	786
65"	792
65 1/2"	798
66"	804
66 1/2"	810
67"	816
67 1/2"	822
68"	828
68 1/2"	834
69"	840
69 1/2"	846
70"	852
70 1/2"	858
71"	864
71 1/2"	870
72"	876
72 1/2"	882
73"	888
73 1/2"	894
74"	900
74 1/2"	906
75"	912
75 1/2"	918
76"	924
76 1/2"	930
77"	936
77 1/2"	942
78"	948
78 1/2"	954
79"	960
79 1/2"	966
80"	972
80 1/2"	978
81"	984
81 1/2"	990
82"	996
82 1/2"	1002
83"	1008
83 1/2"	1014
84"	1020
84 1/2"	1026
85"	1032
85 1/2"	1038
86"	1044
86 1/2"	1050
87"	1056
87 1/2"	1062
88"	1068
88 1/2"	1074
89"	1080
89 1/2"	1086
90"	1092
90 1/2"	1098
91"	1104
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93 1/2"	1134
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98"	1188
98 1/2"	1194
99"	1200
99 1/2"	1206
100"	1212
100 1/2"	1218
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102"	1236
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119 1/2"	1446
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121 1/2"	1470
122"	1476
122 1/2"	1482
123"	1488
123 1/2"	1494
124"	1500
124 1/2"	1506
125"	1512
125 1/2"	1518
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126 1/2"	1530
127"	1536
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Torque Guide

SJ Ball



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Manual United States. Civil Air Patrol, 1949 **Enhancing Your Small-Block Chevy: A Detailed Guide for Enthusiasts** Pasquale De Marco, Embark on a transformative journey into the world of small block Chevy engines with this comprehensive guide to rebuilding and enhancing these iconic powerhouses Written for enthusiasts of all skill levels this book provides a detailed roadmap to unlock the full potential of your small block Chevy whether it's a classic muscle car a high performance street machine or a daily driver With clear instructions insightful explanations and invaluable tips this book guides you through every step of the rebuilding process from the initial disassembly and inspection to the final assembly and testing You'll discover the secrets of selecting the right components understanding their functions and installing them with expert craftsmanship Delve into the intricacies of small block Chevy engines and gain a deep understanding of how they produce exhilarating performance Learn how to optimize airflow maximize combustion efficiency achieve precise valve timing and ensure flawless lubrication This book empowers you to make informed decisions about camshaft selection intake manifold choice exhaust system upgrades and more tailoring your engine to your specific needs

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