

SIX BY FOUR MANUAL REVERSING TRANSMISSION

DESCRIPTION AND OPERATION

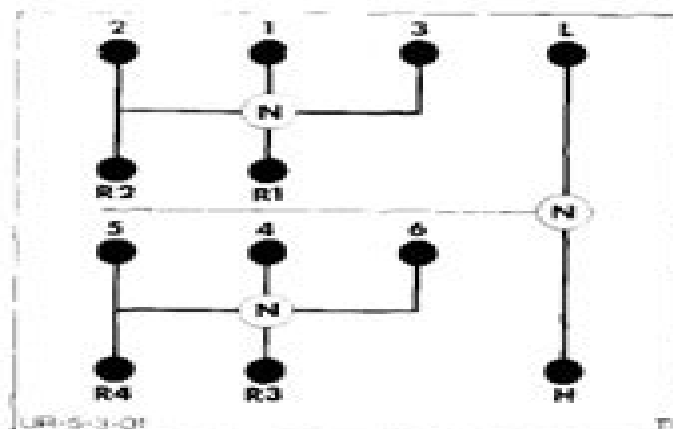


FIGURE 4-206

Six-by-Four Transmission Gearshift Patterns

The six-by-four manual reversing transmission is a constant mesh design. It provides six forward gears and four reverse gear ratios. The gears are selected by two gearshift levers located on the transmission cover.

The long (main) lever selects the forward and reverse ratios. The short (high-low) lever selects the high or low range. Refer to Figures 4-206 through 4-211 for the gearshift patterns and power flows.

All gears are of the spur type, with the exception of the helical gear drive to the PTO and main countershafts. Sliding splined couplings are used with connectors to engage the gears. The couplings are splined internally to the connectors and slide over the engaging teeth on the side of each gear when the gearshift lever is moved.

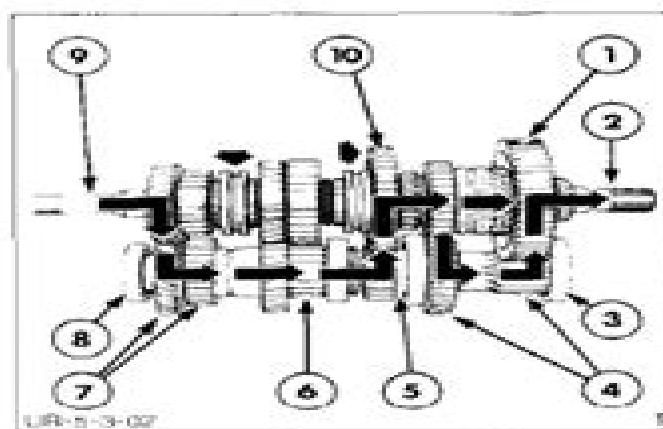


FIGURE 4-207

Power Flow - 1st and 4th Gear

1. Output gear
2. Output shaft
3. Countershaft rear bearing
4. Countershaft secondary gear
5. Spacer
6. Countershaft
7. Countershaft main gear
8. Countershaft front bearing
9. Front main shaft
10. 1st and 4th gear

As a safety feature, the transmission incorporates a starter safety switch wires in series with the starting circuit. The switch on the high-low shift rail allows the engine to start only when the high-low gearshift lever is in the neutral position.

The manual reversing transmission is available with independent PTO.

With independent PTO, the hollow PTO input shaft revolves around the main drive input shaft and is splined into the PTO drive hub in the clutch cover. Drive to the PTO countershaft is constant regardless of whether the clutch is engaged or disengaged.

Tz24da Loader Installation Manual

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