



TROPHY (TR) TECHNICAL DATA

ENGINE

Type	—	—	—	—	—	O.H.V., Twin
Max. P. at R.P.M.	—	—	—	—	—	21 at 6300
Bore	—	—	—	—	—	2.48 in. (63 mm.)
Stroke	—	—	—	—	—	3.15 in. (80 mm.)
Capacity	—	—	—	—	—	32.5 cu. in. (450 c.c.)
Compression Ratio	—	—	—	—	—	8:1
Valve Clearance (Cold)	Intake	—	—	—	—	.002 in. (.05 mm.)
	Exhaust	—	—	—	—	.004 in. (.10 mm.)
Valve Timing—(with .020 in. Tappet clearance for checking)						
Intake Valve opens B.T.C.	—	—	—	—	—	31°
Intake Valve closes A.B.C.	—	—	—	—	—	48°
Exhaust Valve opens B.B.C.	—	—	—	—	—	48°
Exhaust Valve closes A.T.C.	—	—	—	—	—	21°

CAUTION

Minimum Camshaft Pinion Gap	—	—	—	—	—	.012" (.3 mm.)
Spark Plug (Clamp)	—	—	—	—	—	NA10
Spark Plug Gap	—	—	—	—	—	.015"-.018" (.4 mm.-.5 mm.)
Timing (Fully Adjusted)—						
Crankshaft position	—	—	—	—	—	41° B.T.C.
Pinion position	—	—	—	—	—	11° (12 mm.) B.T.C.

CARBURETTOR

Type	—	—	—	—	—	Amal Flooweb
Main Jet	—	—	—	—	—	220
Needle Jet	—	—	—	—	—	.1043
Needle Position	—	—	—	—	—	3
Throttle Valve	—	—	—	—	—	1 1/4"
Float Jet	—	—	—	—	—	25

TRANSMISSION

Gearbox—Type	—	—	—	—	—	Positive selection
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Speeds	—	—	—	—	—	Four
Gear Ratios—						
4th—Top	—	—	—	—	—	5.14
3rd—Third	—	—	—	—	—	4.24
2nd—Second	—	—	—	—	—	3.45
1st—Bottom	—	—	—	—	—	2.36

CLUTCH

Type	—	—	—	—	—	Cable in Oil
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SPROCKETS

Engine	—	—	—	—	—	21 teeth
Gearbox	—	—	—	—	—	18 teeth
Chain	—	—	—	—	—	43 teeth
Rear Wheel	—	—	—	—	—	46 teeth

CHAIN

Primary—Front—Pitch	—	—	—	—	—	$P' = 330' = 330'$
Links	—	—	—	—	—	70
Secondary—Rear—Pitch	—	—	—	—	—	$P' = 400' = P'$
Links	—	—	—	—	—	100

CAPACITIES

Fuel Tank	—	—	—	—	—	3 gals. (11.4 liters)
Oil Tank	—	—	—	—	—	4 pints (3.4 liters)
Gearbox	—	—	—	—	—	1 pint (.4 liters)
Primary Chaincase	—	—	—	—	—	1 pint (.3 liters)

TYRE SIZE

Front	—	—	—	—	—	1.00 = 20 in.
Rear	—	—	—	—	—	4.00 = 18 in.

SUSPENSION

Front	—	—	—	—	—	Telescopic
Rear	—	—	—	—	—	Swinging Fork

BRAKES

Type	—	—	—	—	—	Internal Expanding
Front and Rear Diameter	—	—	—	—	—	7 in. (17.8 cm.)

OVERALL DIMENSIONS

Seat Height	—	—	—	—	—	30.5 in. (77.5 cm.)
Wheel Base	—	—	—	—	—	55.75 in. (141.6 cm.)
Length	—	—	—	—	—	85.5 in. (217 cm.)
Width	—	—	—	—	—	28.5 in. (72 cm.)
Ground Clearance	—	—	—	—	—	5.5 in. (14 cm.)

WEIGHT

Unladen	—	—	—	—	—	365 lbs. (165 kilos)
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Triumph 5t Workshop Manual

Floyd Clymer



Triumph 5t Workshop Manual:

WALNECK'S CLASSIC CYCLE TRADER, APRIL 2009 Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, JUNE 2009** Causey Enterprises, LLC, **Triumph Motorcycles Illustrated Workshop Manual 1945-1955** Floyd Clymer, 2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV **Triumph Motorcycles Illustrated Workshop Manual 1937-1951** Floyd Clymer, 2007-01-01 1935 to 1939 MODELS An Illustrated Workshop Manual Covering Pre War Triumph Twin And Single Cylinder Motorcycles From 1935 To 1939 After the outbreak of war in September 1939 all of the Triumph motorcycles constructed were destined for military use civilian production did not resume again until 1946 This is a faithful reproduction of the 1939 Floyd Clymer E T Brown Workshop Manual originally published in the US in 1947 It includes repair and maintenance data for rigid frame pre war single cylinder SV OHV and twin cylinder OHV Triumph motorcycles from 1935 to 1939 Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines carburetors clutches gear boxes forks electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Measuring 5 5 x 8 5 with 96 pages and 56 illustrations Applicable To The Following Models L2 1 2 1 2 5 3 1 3 2 3 5 5 1 5 2 5 3 5 4 5 5 5 10 6 1 Tiger 70 Tiger 80 Tiger 90 2H Tiger 70C 3S 3H Tiger 80C 5H Tiger 90C 6S 2HC 3SC 5T Speed Twin 5S and T100 Tiger 100 Includes Maintenance And Repair Data For The Following Engines Single Cylinder 250cc OHV 350cc SV 350cc OHV 500cc SV 500cc OHV 550cc SV and 600cc SV Twin Cylinder 500cc OHV and 650cc OHV Cycle World Magazine ,1975-01 The British National Bibliography Arthur James Wells,1992 Triumph TR5 and 6 Owner's Workshop Manual John Harold Haynes,2013-04 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step

sequence so that even a novice can do the work Autocar ,1995 Triumph Tr5 P1 Workshop Manual Supplement
 Brooklands Books,1986-12-01 HM Triumph TR 2 3 3A 4. 4A 1952 - 1967 OP Haynes,2013-08 This is one in a series of
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 Chalmers-Hunt,1987 **Book of the Triumph Motorcycles Illustrated Workshop Manual 1935-1939** Floyd
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 To 1939 After the outbreak of war in September 1939 all of the Triumph motorcycles constructed were destined for military
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