

- Remove the service tool from the inner drum and inner plate assembly, invert the assembly and withdraw the inner plate from the inner drum.
- Noting their orientation remove the judder spring seat, judder spring, the outermost friction disc, steel plates and all other friction discs.



- 1. Outer friction disc
- 2. Steel plate
- 3. Friction disc
- 4. Inner plate
- 5. Anti-judder spring
- 6. Anti-judder spring seat
- 7. Inner drum

Inset - Alignment markings, drum to plate

 Remove the washer from the gearbox input shaft and, using suitable piers, withdraw the clutch bush.



- 1. Input shaft
- 2. Outer drum

 Withdraw the outer drum, titing elightly towards the crankshaft drive gear to aid removal.

Inspection

Inspect all friction discs and clutch plates for signs of wear, damage or distortion before re-use.

If any friction disc or clutch plate has signs of wear, damage or distortion, replace the friction discs or clutch plates as a set.

Check the thickness of all clutch friction discs.



1. Clutch friction disc

MOTE:

tion that we

Friction disc thickness

Standard	2.92 - 3.08 mm
Service limit	2.72 mm

Check all friction plates and clutch plates for bend and warp as follows:

 Place the disc/plate being checked on a clean surface plate and try to pass a feeler gauge of the maximum thickness between the disc and surface plate, at several points around the clutch plate. If a feeler gauge greater than 0.15mm can be passed beneath the disc at any point, renew the clutch discs as a set.

<u>Triumph Daytona 600 2002 2004 Full Service Repair</u> <u>Manual</u>

Floyd Clymer

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Table of Contents Triumph Daytona 600 2002 2004 Full Service Repair Manual

- 1. Understanding the eBook Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - o The Rise of Digital Reading Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - ∘ Features to Look for in an Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - Personalized Recommendations
 - Triumph Daytona 600 2002 2004 Full Service Repair Manual User Reviews and Ratings

- Triumph Daytona 600 2002 2004 Full Service Repair Manual and Bestseller Lists
- 5. Accessing Triumph Daytona 600 2002 2004 Full Service Repair Manual Free and Paid eBooks
 - o Triumph Daytona 600 2002 2004 Full Service Repair Manual Public Domain eBooks
 - Triumph Daytona 600 2002 2004 Full Service Repair Manual eBook Subscription Services
 - Triumph Daytona 600 2002 2004 Full Service Repair Manual Budget-Friendly Options
- 6. Navigating Triumph Daytona 600 2002 2004 Full Service Repair Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Triumph Daytona 600 2002 2004 Full Service Repair Manual Compatibility with Devices
 - Triumph Daytona 600 2002 2004 Full Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - o Highlighting and Note-Taking Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - o Interactive Elements Triumph Daytona 600 2002 2004 Full Service Repair Manual
- 8. Staying Engaged with Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Triumph Daytona 600 2002 2004 Full Service Repair Manual
- 9. Balancing eBooks and Physical Books Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Triumph Daytona 600 2002 2004 Full Service Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - Setting Reading Goals Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - Fact-Checking eBook Content of Triumph Daytona 600 2002 2004 Full Service Repair Manual
 - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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