# Alternator Installation Manual: Step-by-Step Guide with Torque Specifications

Replacing a vefelle installation cauesethe charging system requirer preventing mounting failures or electrical issues.

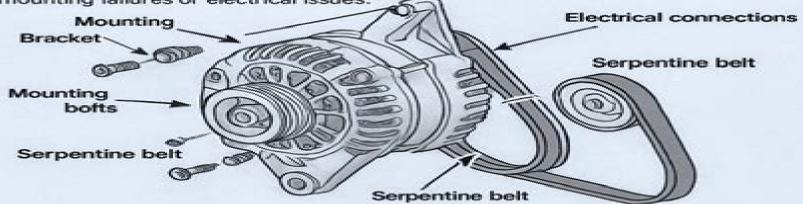


Figure 1: instailation diagram showing alternator mounting steps, electrical connections, and serpentine belt routing.

#### 1. Tools Required

- Socket set and ratchet
- Combination wrench
- · Torque wrench
- · Satety glasses

#### 2. Safety Reminders

- Disconnect the negative battery terminal befors starting.
- Avoid level surface, wheel chocks and parking brake on a level surf.

#### 3. Step-by-Step Installation

 Remove complete alternator/ mouinters; lincluding, him covers.

## 4. Torque Specifications

Torgue alternator mounting bolts to 35-50 Nm (25-37 lb-ft), as per manufacturer's manual-5en (7-II) lb-ft).

#### 3. Step-by-Step Installation

- Remove any components blocking alternator (air intake ducts, engincovers etc.)
- Slack the serpentine belt by rotating the tenstoner using appropriate rocket, then slip-belt off alternator pulley.
- 3. Disconnect electrical connections:
  - main B + cable to the battery and the smaller-terminal for the regulator,
- Unscrew the mounting bolts and. remove alternator from it's albracket.
- 5 Position new alternater, hand-tighten bolts, forgue them according to specifications.
- Reconnect a electrical connections and reInstall serpentine belf over pulley, following diagram.

#### 5. Testing and Verification

 Reconnect battery, start at engine, check alternator charge vollade (15.8-

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