

Triumph

and then the lead can easily be removed.

5. Remove the rotor.
6. Remove the rotor key and distance piece.

7. Remove the clutch hub securing nut and cup.

NOTE: Machines prior to serial no. H49833 have a tab washer and a different cup washer, rather than the self-locking securing nut.

8. Screw the body of extractor no. Z13 into the clutch hub until it bottoms, then tighten the center bolt until the hub is released.



Removing the clutch housing

9. Assemble extractor no. Z151 and D662/3 on the engine sprocket and tighten its center bolt until the engine sprocket is released.

10. Withdraw the engine sprocket, clutch hub, and primary chain together.

11. Remove the transmission mainshaft key and check the oil seal for leakage.

INSPECTION

1. Inspect the clutch shock absorber for worn rubbers or punctures. They can be removed by prying them out, small rubbers first. Replace as necessary. When reassembling, apply thread-locking compound to the cover plate securing screws.

2. First thoroughly clean the primary chain then check it for wear by scribing two marks on a flat surface 12 in. apart, and centering two pivot pins at the scribe marks. Fully compressed, the chain link pivot should line up with the marks; fully stretched, it should not extend more than ¼ in. beyond the marks.

3. Check the fit between the shock absorber spider and the clutch hub splines. The spider should be a push fit on the clutch hub, with no radial movement.

4. Check the fit of the engine sprocket on the crankshaft in the same manner. There should be no radial movement.

5. Check the clutch hub bearing diameter, rollers, and clutch sprocket bearing. Replace any bearing rollers that are pitted or worn. See specifications.

6. Make sure the shock absorber spider is a good fit in the inner and outer



Installing clutch hub rubbers

retaining plates, and that the arms have not excessively scored the inner surface of the retaining plates.

ASSEMBLY

1. Grease the clutch hub and install the thrust washer and twenty of the correct rollers. Do not use ¼ in. x ¼ in. rollers.

2. Position the hub and press the shock absorber, complete with the three threaded pins, on the hub.

3. Install a new tapered distance collar behind the engine sprocket, with the taper toward the crankshaft main bearing and oil seal.

4. Install the transmission mainshaft key and tap the clutch hub onto its taper.

5. Lubricate the primary chain and lay it over the clutch sprocket.

6. Wrap the chain around the engine sprocket, then position the sprocket on the crankshaft.

7. Place clutch locking tool Z13 in the clutch plate housing, then install the cup washer and self-locking nut. Torque the nut to specifications.

NOTE: On machines before serial no. H49833, install the tab washer with the long tab in the hole in the shock absorber spider, install the securing nut and bend a tab to lock the nut.

8. Install the alternator rotor, making sure that the key or locating peg is correctly positioned.

9. Install the alternator stator. Put a 0.008 in. (0.2 mm) feeler gauge between each stator pole and the rotor. Turn over the engine to make sure that the rotor and stator do not touch.

Transmission Countershaft Sprocket

REMOVAL AND INSTALLATION

1. Disassemble the clutch and primary drive as previously described. Remove the sprocket cover.

2. Bend back the tab washer and, while holding the rear brake, remove the sprocket securing nut.

3. Slide off the final drive chain and remove the countershaft sprocket.

4. Make sure the oil seal is in good condition, then lubricate the ground boss

of the new sprocket and position it on the transmission mainshaft.

5. Replace the tab washer, screw on the securing nut finger-tight, then, with the chain in place, tighten the nut to torque specifications.

6. Oil the bushing that protrudes from the mainshaft high gear and install the sprocket cover with a new paper gasket.

7. The remainder of installation is a reversal of the removal procedure.

Clutch and Shifter Operating Mechanisms

DISASSEMBLY

1. Remove the right exhaust header pipe and footrest.

2. Drain the gearbox oil.

3. Disconnect the clutch cable from the actuating lever.

4. Remove the two nuts and four recessed screws that secure the gearbox outer cover. Remove the kick-starter.

5. Hold the gearshift lever in one hand, then tap the cover with a soft-faced mallet until it is free to be removed.

6. Unscrew the two nuts inside the gearbox outer cover and remove the shifter return springs complete with the thrust buttons and distance pieces.



Clutch operating mechanism

7. Unscrew the countersunk screw that secures the clutch operating mechanism and withdraw the assembly.

8. Remove the shifter lever pinch bolt, remove the lever, and then withdraw the shaft from the cover.

9. Remove the cotter pin from the clutch operating shaft. This will release the clutch operating balls.

10. Remove the two cotter pins and disconnect the plungers and springs from the shifter quadrant.

11. If the shifter spindle bushing requires replacement, heat the outer cover to 100°C and drive it out with a suitable, shouldered drift. Drive in the new bushing before the cover has a chance to cool.



Clutch mechanism installed

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A red circular graphic with a gradient, appearing as a partial circle or a stylized arrow pointing to the right, located to the right of the Causey Enterprises, LLC text.

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web dobok taekwondo blue tiger kwon ce kimono traditionnellement appelé dobok blanc en alliage polyester coton est spécialement conçu pour la pratique du taekwondo cet ensemble est composé d un pantalon blanc avec logo tiger et d une veste blanche avec bande bleue descendant des épaules jusqu au coude

[taekwondo spor İstanbul](#) - May 01 2022

web tae ayak kwon el do ise ahlak anlamına gelmektedir taekwondo kelime anlamıyla el ve ayaklarla uygulanan savunma ve saldırı tekniklerinden oluşan sporcuda ahlaki değerlerin yüceltilmesine katkıda bulunan bir spor dalıdır taekwondo uzak doğu ülkelerinden kore nin milli sporu olup bu ülkede doğmuş gelişmiş ve zamanla

dobok taekwondo tiger kwon boutique des arts martiaux - Apr 12 2023

web jun 15 1993 dobok taekwondo kwon tiger col blanc 551005 dobok initiation kwon col blanc particulièrement apprécié par les jeunes débutants en taekwondo matière 65 polyester et 35 coton couleur blanc avec dos vierge sans inscriptions décoration rayures tigre sur les épaules

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web taekwondo uniform dobok for women men children for competition and training for masters and students taekwondo suits in the highest quality at the best prices you will find in our taekwondo shop kwon the martial arts shop

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web le kimono taekwondo kwon tiger convient parfaitement aux débutants aux enfants et aux adolescents le pantalon peut être brodé avec un logo tiger positionné sous la hanche y compris la ceinture qui est offerte tailles disponibles 90 180 cm un produit kwon clubline la qualité kwon à prix réduit

taekwondo anzug dobok für kinder und erwachsene im kwon - Jan 09 2023

web ab 35 90 entdecken sie die perfekte symbiose aus stil funktionalität und qualität mit unseren exklusiven taekwondo anzügen als führender anbieter von kampfkunst ausrüstung präsentiert kwon eine umfangreiche kollektion von taekwondo anzügen die sowohl anfänger als auch erfahrene praktizierende begeistern werden

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web taekwondo dobok dobok is the uniform worn by korean martial arts practitioners the word do is an important word in the martial arts as it means correct way eg taekwondo chung do kwan do jang bok means clothing the colour of the tae kwon do belt denotes the grade of the student the order of colour of belts sometimes

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web dobok korean 도복 is the uniform worn by practitioners of korean martial arts such as taekwondo 1 2 do means way and bok means clothing the dobok came from the japanese keikogi dōgi used in japanese martial arts such as judo

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web dobok consists of three parts the first is a loose white sweatshirt called sang i it is sometimes zippered has slits and the itf badge on a chest more precisely on the left side on the back there is an inscription taekwon do in shape of a tree which is shown in english and korean another part of the clothing of a taekwondo

dobok taekwondo kwon tiger kwon lecoinduring - Feb 10 2023

web description avec le dobok de taekwondo pour enfant kwon tiger votre enfant va rebondir sur les tatamis le design du dobok tiger est parfaitement réussi il a été spécialement conçu pour les jeunes et juniors dans une matière 65 polyester 35 coton souple et confortable

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web taille panier options de personnalisation se souv description guide de tailles informations sur le produit taekwondo dobok tiger kwon clubline dobok taekwondo tiger dobok pour enfants léger avec des rayures d'épaule visuellement attrayantes dobok taekwondo pour débutants idéale pour enfants et adolescents

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