500 (H57083 and Later) INITIAL PROCEDURE

These models are fitted with alternator rotor marks and timing plunger stops at TDC and 38° BTDC for each cylinder.

First make sure the auto advance unit is correctly positioned on the camshaft locating peg. Lock the auto advance in the full advance position using a suitably sized washer which will bear on the breaker cam when the bolt is tightened (see illustration). Remove the plugs and pocker box covers.

STATIC TIMING

1. Remove the plug behind and between the cylinders. Turn the engine over slowly in the normal direction of rotation until the right cylinder is on the compression stroke, and close to TDC.

2. Install timing plunger and body Nos. D653/D654 and rotate the engine slowly applying slight pressure to the plunger until it drops into the crankshaft hole. The engine should now be at TDC and the right cylinder should be on the compression stroke. Check that there is clearance at both valves. If not, turn the crankshaft 360° to locate the right cylinder on its compression stroke.

3. Lift out the plunger, and rotate the engine backwards. When the plunger drops for the second time, the piston is at the firing point of 38° BTDC.

4. If no timing plunger is available, the piston can be positioned at the firing point by removing the inspection cap from the front of the primary chaincase. After establishing the right piston at TDC on its compression stroke, turn the engine backwards until the rotor and stator marks align. This will be the full advance firing point.

NOTE: Later machines have the stator pointer built in, but some earlier models require the use of adaptor No. D2014 which has two marks, "B" and

"C." Use the line marked "C."

5. When the piston is positioned as outlined, a timing or test light should indicate that the right cylinder's points have just opened. The points for the right cylinder have the black/yellow primary

6. If adjustment is necessary, loosen the two pillar bolts, and rotate the entire point plate until the points just open. Tighten the bolts.

7. Turn the engine 360°, engage the plunger or line up the rotor and stator marks to position the piston at 38° BTDC, and check that the left cylinder (black/white primary wire) just open. If they do not, loosen the two secondary bracket screws, and turn the eccentric screw until timing is corrected. Tighten the bracket screws.

NOTE: If timing has been lost completely, as after rebuilding the engine, it is advisable to set the points plate and the eccentric screws at about the middle of their adjustment range before resetting the timing.

DYNAMIC TIMING

1. A strobe light can be used by means of the rotor and stator timing marks beneath the plate at the forward end of the primary chaincase.

NOTE: If the strobe light requires a battery power source, do not use the motorcycle battery.

2. The marks should align above 2,000 rpm. Check the right cylinder (black/yellow primary wire) first, and adjust the timing, if necessary, by moving the point plate as explained in Step 6, above. Repeat the test with the left cylinder, changing the timing by moving the left cylinder points only as explained in Step 7, adboover.

650, 750 Twin

 The procedures are the same as for 500 (H57803 and later) since the points are the same type. Note the following:

2. The plunger and body to be used-

are D2195/D572.

3. If the machine does not have a stator pointer, use D2014. If dynamic timing is being carried out with this pointer, use line "B."

T150, T150V

The Trident is equipped with one set of points for each cylinder. The firing order is one-three-two. The right (no. one) cylinder point lead is white/black; the center (no. two) red/black, and the left (no. three) yellow/black.

STATIC TIMING

NOTE: Early model Tridents have

three timing marks scribed onto the rotor, 120" apart, each one for a different cylinder. Late models have two sets of timing marks which are distin-guished by "A" or "B."

When timing late engines before Serial No. PG 01603, use the "A" timing marks. For engines after PG 01603. line up the "B" timing marks.

1. Remove the spark plugs and rocker box inspection caps. Put the transmission in gear so that the engine can be rotated by turning the rear wheel.

2. Locate approximate top dead center by rotating the engine until no. I piston is at the top of its compression stroke (i.e., both valves closed with clearance at the tampinets).

3. Install Triumph timing plunger and body no. D1858, then slowly rotate the engine backward until the plunger locks the crankshaft at 38° BTDC.

4. If the automatic advance unit is not installed, assemble it loosely with an extrawasher on the central bolt to lock the cam in the fully advanced position. If it is installed, remove the central bolt and add the extra washer. The washer should have a hole just a little larger than the cam bearing

5. When the auto-advance unit is fully advanced, the no. I cylinder points should just be opening. If this is not the case, loosen the secondary breaker plate screws and shift the plate until the points begin to open.

6. Remove the timing plunger and locate the no. 3 cylinder at TDC on the compression stroke. Rotate the engine backwards until the plunger indicates that the piston is at 38° BTDC. Repeat the procedure outlined above on the no. 3 cylinder points, then again on no. 2 cylinder points.

7. Remove the extra washer on the central bolt.

DYNAMIC TIMING

1. Remove the two top screws of the Triumph patent plate on the primary chaincase. Just loosen the bottom screw, as it will serve as a pointer.

2. Remove the ignition inspection plate located at the front of the primary chaincase.

3. Connect the strobe light to the right cylinder as instructed by the strobe man-



Trident timing marks (from Engine No. PG01603)



Timing plunger installed (Trident)

Triumph Bonneville T140e 1973 1988 Service Repair Manual

Editors of Haynes Manuals

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Table of Contents Triumph Bonneville T140e 1973 1988 Service Repair Manual

- 1. Understanding the eBook Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - o The Rise of Digital Reading Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - $\circ \ \ Determining \ Your \ Reading \ Goals$
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - Personalized Recommendations
 - Triumph Bonneville T140e 1973 1988 Service Repair Manual User Reviews and Ratings

- Triumph Bonneville T140e 1973 1988 Service Repair Manual and Bestseller Lists
- 5. Accessing Triumph Bonneville T140e 1973 1988 Service Repair Manual Free and Paid eBooks
 - Triumph Bonneville T140e 1973 1988 Service Repair Manual Public Domain eBooks
 - Triumph Bonneville T140e 1973 1988 Service Repair Manual eBook Subscription Services
 - Triumph Bonneville T140e 1973 1988 Service Repair Manual Budget-Friendly Options
- 6. Navigating Triumph Bonneville T140e 1973 1988 Service Repair Manual eBook Formats
 - ∘ ePub, PDF, MOBI, and More
 - Triumph Bonneville T140e 1973 1988 Service Repair Manual Compatibility with Devices
 - Triumph Bonneville T140e 1973 1988 Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - Highlighting and Note-Taking Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - o Interactive Elements Triumph Bonneville T140e 1973 1988 Service Repair Manual
- 8. Staying Engaged with Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Triumph Bonneville T140e 1973 1988 Service Repair Manual
- 9. Balancing eBooks and Physical Books Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Triumph Bonneville T140e 1973 1988 Service Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - Setting Reading Goals Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - Fact-Checking eBook Content of Triumph Bonneville T140e 1973 1988 Service Repair Manual
 - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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