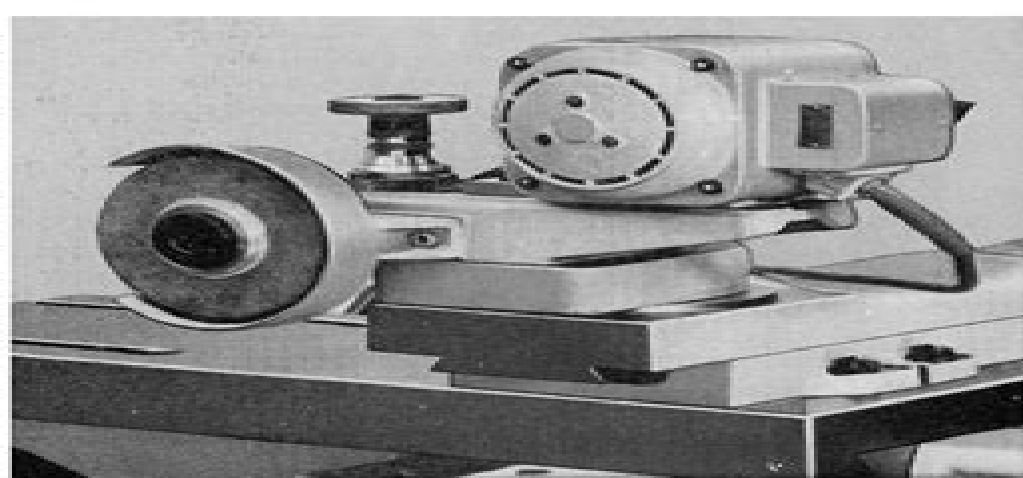


The slide-mounted grinding attachment
serves for grinding of both external and internal surfaces and for obtaining a good surface finish and accurate geometric shape of the workpiece. The grinding spindle runs in high-precision ball bearings, being interchangeable for external and internal grinding and driven through a flat belt from an independent electric motor. A micrometer feeding attachment affords minimum feed of 0.01 mm (in. 0.00039) into the cut. The grinding wheel is balanced by means of a counterweight adjustable in the groove of the flange.

Maximum wheel diameter	mm	150
	(in. 5 29/32)	
Minimum feed	mm	0.01
	(in. 0.00039)	
Electric motor:		
output	kW	0.5
speed	r. p. m.	2770
Weight of attachment	kg	52
	(lbs 114 1/2)	



Slide-mounted grinding attachment

The taper turning attachment

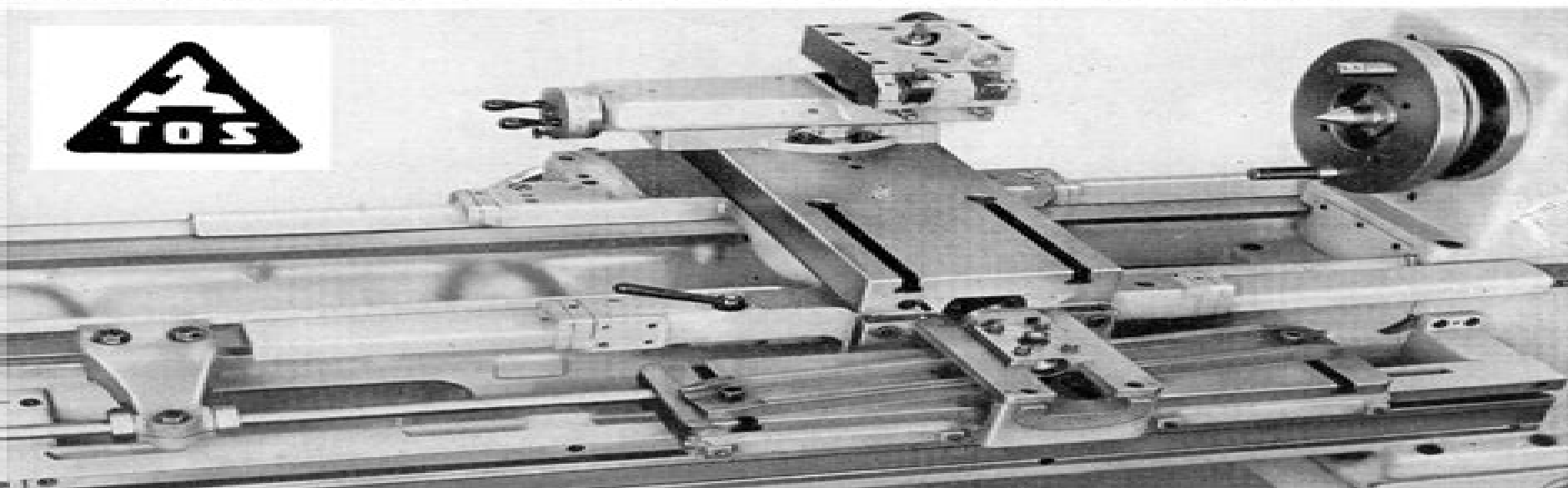
is an important supplement to a universal lathe for taper turning. It is attached to the rear of the machine. On the taper bar there is a scale for coarse adjustment of the taper; fine adjustments are effected by measurements for which a gauge is employed.

Maximum length of taper	mm	500	(in. 19 11/16)
Maximum apex angle		20°	
Weight of attachment	kg	58	(lbs 128)

The system of trip dogs

enables the lengths for longitudinal turning of individual parts to be limited. When a power feed is employed, the resistance of trip dogs against a positive stop causes an automatic feed release. The trip dogs once positioned are secured against axial displacement by screws fastened in the thread of the supporting shaft.

Number of trip dogs		4	
Maximum distance of trip dogs	mm	520	(in. 20 15/32)



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Manual, Valve Repair and Maintenance for Naval Service United States. Navy Department. Bureau of Ships, 1949

Manual of School Planning New York (N.Y.). Board of Education, 1945 Czechoslovak Heavy Industry , 1975

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Table of Contents Tos Lathe Parts Manuals

1. Understanding the eBook Tos Lathe Parts Manuals
 - The Rise of Digital Reading Tos Lathe Parts Manuals
 - Advantages of eBooks Over Traditional Books
2. Identifying Tos Lathe Parts Manuals
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tos Lathe Parts Manuals
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tos Lathe Parts Manuals
 - Personalized Recommendations

- Tos Lathe Parts Manuals User Reviews and Ratings
- Tos Lathe Parts Manuals and Bestseller Lists
- 5. Accessing Tos Lathe Parts Manuals Free and Paid eBooks
 - Tos Lathe Parts Manuals Public Domain eBooks
 - Tos Lathe Parts Manuals eBook Subscription Services
 - Tos Lathe Parts Manuals Budget-Friendly Options
- 6. Navigating Tos Lathe Parts Manuals eBook Formats
 - ePub, PDF, MOBI, and More
 - Tos Lathe Parts Manuals Compatibility with Devices
 - Tos Lathe Parts Manuals Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tos Lathe Parts Manuals
 - Highlighting and Note-Taking Tos Lathe Parts Manuals
 - Interactive Elements Tos Lathe Parts Manuals
- 8. Staying Engaged with Tos Lathe Parts Manuals
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tos Lathe Parts Manuals
- 9. Balancing eBooks and Physical Books Tos Lathe Parts Manuals
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tos Lathe Parts Manuals
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Tos Lathe Parts Manuals
 - Setting Reading Goals Tos Lathe Parts Manuals
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Tos Lathe Parts Manuals
 - Fact-Checking eBook Content of Tos Lathe Parts Manuals

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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