

TRANSMISSION, SHIFT CAM AND SHIFT FORK

REMOVING THE TRANSMISSION

- Remove:
 - Main axle "1"
 - Drive axle "2"
 - Shift cam
 - Shift fork "3"
 - Shift fork "2"
 - Shift fork "1"

TIP

- Remove assembly carefully. Note the position of each part. Pay particular attention to the location and direction of shift forks.
- Remove the main axle, drive axle, shift cam and shift fork all together by tapping lightly on the transmission drive axle with a soft hammer.



CHECKING THE GEARS

- Inspect:
 - Matching dog "a"
 - Gear teeth "b"
 - Shift fork groove "c"
 Wear/damage → Replace.



- Inspect:
 - O-ring "1"
 Damage → Replace.



- Check:
 - Gears movement
 Unsmooth movement → Repair or replace.

CHECKING THE BEARING

- Inspect:
 - Bearing "1"
 Rotate inner race with a finger.
 Rough spot/seizure → Replace.



CHECKING THE SHIFT FORK, SHIFT CAM AND SEGMENT

- Inspect:
 - Shift fork "1"
 Wear/damage/scratches → Replace.



- Inspect:
 - Shift cam "1"
 - Segment "2"
 Wear/damage → Replace.



- Check:
 - Shift fork movement
 Unsmooth operation → Replace shift fork.



TIP

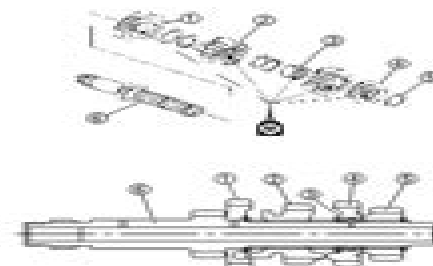
For a malfunctioning shift fork, replace not only the shift fork itself but the two gears each adjacent to the shift fork.

INSTALLING THE TRANSMISSION

- Install:
 - 5th pinion gear (21T) "1"
 - 3rd pinion gear (18T) "2"
 - Collar "3"
 - 4th pinion gear (22T) "4"
 - 2nd pinion gear (15T) "5"
 To main axle "6".

TIP

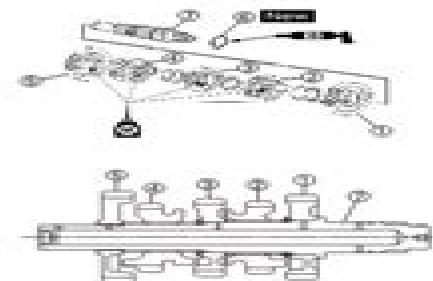
Apply the molybdenum disulfide oil on the inner and end surface of the idler gear and on the inner surface of the sliding gear, then install.



- Install:
 - 2nd wheel gear (23T) "1"
 - 4th wheel gear (24T) "2"
 - 3rd wheel gear (23T) "3"
 - 5th wheel gear (20T) "4"
 - 1st wheel gear (27T) "5"
 - O-ring "6" **New**
 To drive axle "7".

TIP

- Apply the molybdenum disulfide oil on the inner and end surface of the idler gear and on the inner surface of the sliding gear, then install.
- Apply the lithium soap base grease on the O-ring.



Yz 250 2015 Service Manual

Yamaha Motor Co., Ltd



Yz 250 2015 Service Manual:

Yamaha YZ250(n)/lc - Owner's Service Manual , **Yamaha YZ250 (N)** ,1984 *Yamaha YZ250(K) Owner's Manual and Service* ,1982 *Yamaha YZ250 1994-1998* Penton Staff,2000-05-24 YZ250 1994 1998 *Yamaha '81 YZ250(H)* ,1980 *The Machinist* ,1980 *Yamaha '79 YZ250(F)* ,1978 [Brain stimulation: from basic research to clinical use](#) Alia Benali,Ken-Ichiro Tsutsui,Friederike Pfeiffer,Masaki Sekino,2022-12-08 *Smarter Farming: New Approaches for Improved Monitoring, Measurement and Management of Agricultural Production and Farming Systems* Matt Bell,Alexis Comber,2020-10-08 This eBook is a collection of articles from a Frontiers Research Topic Frontiers Research Topics are very popular trademarks of the Frontiers Journals Series they are collections of at least ten articles all centered on a particular subject With their unique mix of varied contributions from Original Research to Review Articles Frontiers Research Topics unify the most influential researchers the latest key findings and historical advances in a hot research area Find out more on how to host your own Frontiers Research Topic or contribute to one as an author by contacting the Frontiers Editorial Office frontiersin.org about contact [Haynes Yamaha 2-Stroke Motocross Bikes](#) Alan Ahlstrand,Max Haynes,2008-02-01 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index [Clymer Yamaha YZ125-250; WR250Z, 1988-1993](#) Penton Staff,1994-01-01 With the help of the Clymer Yamaha YZ125 250 WR250Z 1988 1993 Repair Manual in your toolbox you will be able to maintain service and repair your Yamaha YZ125 250 motorcycle built between 1988 and 1993 or your Yamaha WR250Z motorcycle built between 1991 and 1993 to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too **Clymer Yamaha YZ125-490, 1985-1990** Penton Staff,1994-03-01 With the help of the Clymer Yamaha YZ125 490 1985 1990 Repair Manual in your toolbox you will be able to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer

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Yamaha YZ250M1 Owner's Service Manual ,1999 **Yamaha YZ & WR 4-stroke Motocross & Off-road Bikes** Alan Ahlstrand,2008 *Yamaha 250 DT-1C Service Manual*]. Yamaha Motor Co,19?? **Yamaha YZ & WR 4-Stroke Motocross & Off-road Bikes, '98 to'08** Editors of Haynes Manuals,2016-05-15 Complete coverage for your Yamaha YZ and WR 4 Stroke Motocross Off road Bikes for 1998 thru 2008 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts **Yamaha 250 Model YD3 Service Manual** Yamaha Motor Co., ltd, **Yamaha YZ250S Owner's Service Manual** Yamaha International Corporation,1985 **Yamaha YZ250WRA Owner's Service Manual** Yamaha International Corporation,1989

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