

STEERING GEAR & PITMAN ARM

- The Ross TAD-65 is the standard Steering Gear. It is used alone on orders up to 15,000 lbs. and on 16,000 to 20,000 axle in conjunction with a right hand axle arm. The 895-70 Steering Gear is used on 14,000 to 16,000 lbs axle combinations. Each Steering Gear requires a different Adapter Plate, Pitman Arm, and Steering Shaft.
- For complete Service Breakdowns of TAD-65 and 895-70 Steering Gears see Pages 44-45.

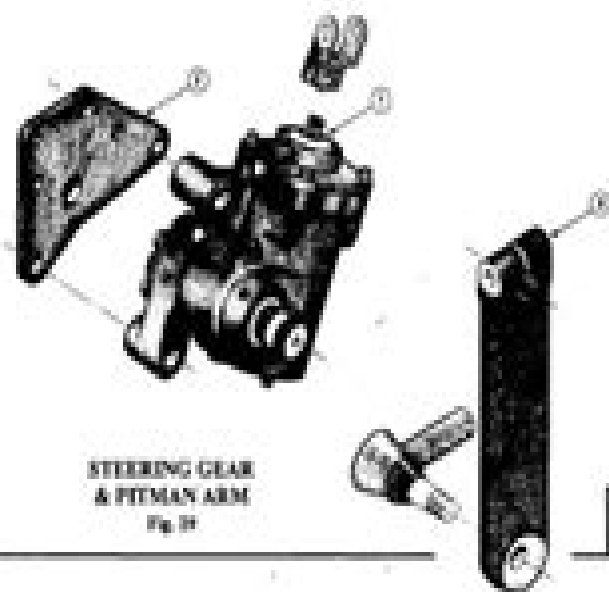
TAD-65 STEERING GEAR & PITMAN ARM See Fig. 29

Item	Description	Qty	Part Number
1	Steering Gear TAD-65	1	38301-3400
2	Adapter Plate TAD-65	1	38302-3410
3	Pitman Arm 10.2"	1	38901-3410P
4	Pitman Arm 9.2"	1	38901-3410

895-70 STEERING GEAR & PITMAN ARM See Fig. 29

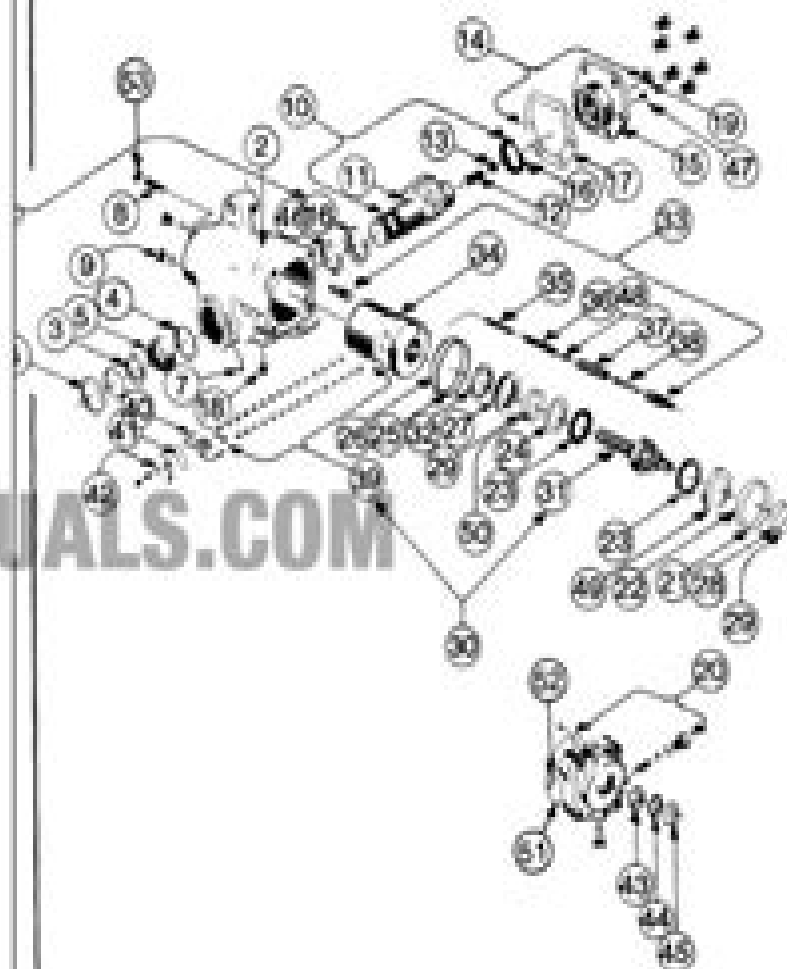
Item	Description	Qty	Part Number
1	Steering Gear 895-70	1	38301-3410
2	Adapter Plate 895-70	1	38302-3417
3	Pitman Arm 10.2"	1	38901-3410P
4	Pitman Arm 9.2"	1	38901-3410

- * Note: Trucks equipped with 12" Subair Pumps Require Special Adapter Plate.
 This requires a 9.2" Pitman Arm. All other applications use a 10.2" Pitman Arm.



STEERING GEAR
& PITMAN ARM
Fig. 29

STEERING COMPONENTS



STEERING GEAR MODEL TAS-65
Fig. 30

Western Star Heritage Repair Manual

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Velavancorresponding



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