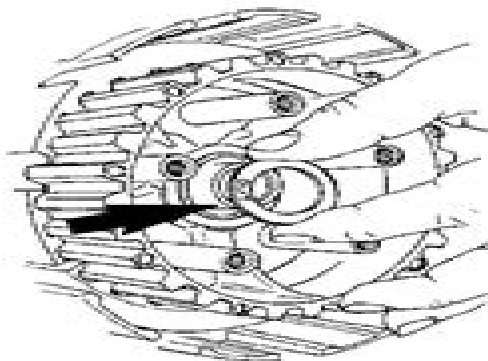


5. While holding clutch outer drum in position, refit the splined sleeve and needle roller bearing. When the sleeve is correctly fitted, it is flush with clutch drum face.



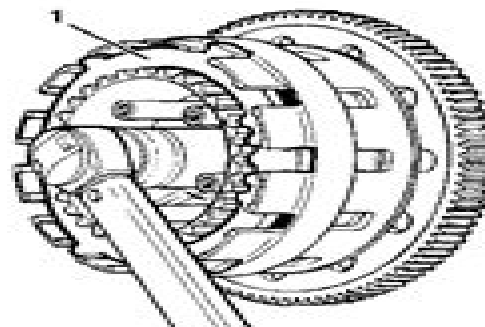
CAUTION: Re-check the drive gear position on the 4 cylinder balancer and repeat operations 2, 3, 4 and 5 if the balancer is not correctly aligned. Severe engine damage could result from incorrect balancer alignment.

6. Fit the shim and large washer to the outer drum.
7. Fit the clutch inner drum.
8. Fit the Belleville washer ('out' mark facing outwards), and centre nut.



Belleville Washer 'Out' Mark

9. Lock the inner and outer drums together using service tool 3880025. Depress the rear brake pedal to prevent the engine from turning, and tighten the clutch centre nut to **105 Nm**. Remove the service tool.



1. Service tool 3880025

10. Disengage first gear and check for free rotation of the clutch inner drum.



CAUTION: If the inner drum does not rotate freely, it must be removed and re-shimmed to prevent severe engine damage.

NOTE:

- Friction plates and clutch plates must be inspected for signs of wear, damage or distortion before re-use, and replaced if not in a serviceable condition. (see Friction plate wear/warp).
11. Soak all clutch plates in oil before fitting to the clutch basket in the same order as removal.
 12. Carefully refit the clutch pushrod and end piece ensuring that the pushrod seals in the crankcase do not become displaced or damaged.
 13. Refit the clutch pressure plate together with the springs and bolts. Tighten the bolts to **10 Nm**.
 14. Clean and refit the clutch cover using a new gasket. Tighten the clutch cover bolts to **12 Nm**.
 15. Refit the breather hose and clip (where fitted).
 16. Re-fill the engine with the correct grade and type of engine oil.

Triumph Daytona 1200 Manual

Bob Henderson, J. H. Haynes



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Table of Contents Triumph Daytona 1200 Manual

1. Understanding the eBook Triumph Daytona 1200 Manual
 - The Rise of Digital Reading Triumph Daytona 1200 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Triumph Daytona 1200 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Triumph Daytona 1200 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Triumph Daytona 1200 Manual
 - Personalized Recommendations

- Triumph Daytona 1200 Manual User Reviews and Ratings
- Triumph Daytona 1200 Manual and Bestseller Lists
- 5. Accessing Triumph Daytona 1200 Manual Free and Paid eBooks
 - Triumph Daytona 1200 Manual Public Domain eBooks
 - Triumph Daytona 1200 Manual eBook Subscription Services
 - Triumph Daytona 1200 Manual Budget-Friendly Options
- 6. Navigating Triumph Daytona 1200 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Triumph Daytona 1200 Manual Compatibility with Devices
 - Triumph Daytona 1200 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Triumph Daytona 1200 Manual
 - Highlighting and Note-Taking Triumph Daytona 1200 Manual
 - Interactive Elements Triumph Daytona 1200 Manual
- 8. Staying Engaged with Triumph Daytona 1200 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Triumph Daytona 1200 Manual
- 9. Balancing eBooks and Physical Books Triumph Daytona 1200 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Triumph Daytona 1200 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Triumph Daytona 1200 Manual
 - Setting Reading Goals Triumph Daytona 1200 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Triumph Daytona 1200 Manual
 - Fact-Checking eBook Content of Triumph Daytona 1200 Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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