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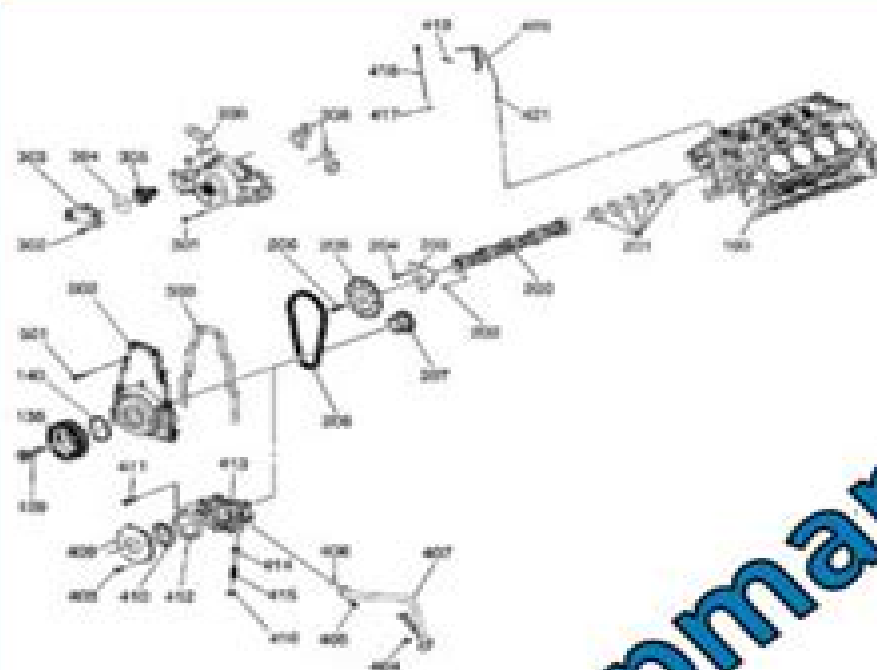


Fig. 13: Front of Engine Component View
Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 13

Callout	Component Name
100	Engine Block
138	Crankshaft Tensioner
139	Crankshaft Balancer Bolt
140	Crankshaft Front Oil Seal
200	Camshaft
201	Camshaft Bearings
202	Camshaft Sprocket Locating Pin
203	Camshaft Retainer Plate
204	Camshaft Retainer Plate Bolt



Fig. 13: View Of Drive Belt Tensioner & Belts
Courtesy of GENERAL MOTORS CORP.

Install the drive belt tensioner.

Install the drive belt tensioner bolts.

NOTE: Refer to Fastener Notice in Cautions and Notices.

Tighten the drive belt tensioner bolts.

Tighten: Tighten the bolts to 50 N.m (37 lb-ft).

Install the accessory drive belt. Refer to Drive Belt Replacement - Accessory.

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