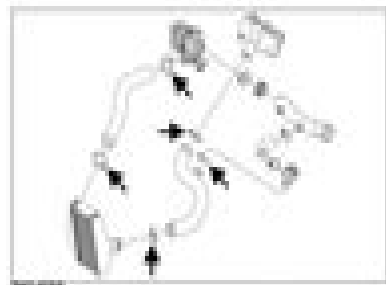


23. Install the intake manifold assembly onto the throttle body and secure using the retaining clamps. Tighten to 1.7 Nm (1.7 ft-lb).

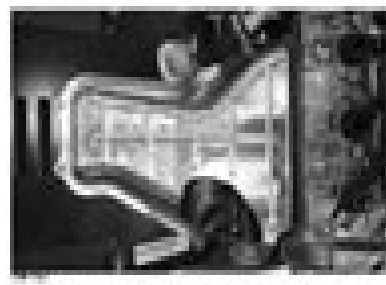
24. Using the long (PTD) side and the short (MAG) side spacers, secure the intake manifold assembly to the engine using the retaining cap screws. Tighten to 7.2 Nm (5.3 ft-lb).



25. Install the hoses to the intercooler, turbo, intake valve (VAL), and air bypass valve using the retaining clamps. Tighten to 1.7 to 2.6 Nm (1.3 to 1.9 ft-lb).



27. Install the exhaust heat shield onto the turbo and secure using the screws and washers. Tighten securely.



28. Position the exhaust gasket between the turbo and the manifold; then using the long (VAL) side heat foil, secure the manifold to the turbo using the retaining screws. Tighten the screws to 9 Nm (6.7 ft-lb) then to 18 Nm (13.3 ft-lb) in a star pattern.

NOTE: Apply a small amount of VTS-A-Longer based seal onto lubricant to the threads of the screws. Hand tools should be used when installing the six heat screws.



29. Install the exhaust pipe onto the exhaust manifold and the turbo and secure using the retaining clamps. Tighten to 4.1 Nm (3.1 ft-lb).



30. Install the exhaust heat shield to the exhaust pipe using the retaining cap screws and washers. Tighten securely.



31. Install the turbo heat shield and secure using the retaining cap screws and washers. Tighten securely.



32. Install the air/fuel assembly and coolant fan; then install the coolant routing hose to connect the engine, drive and heated air circuits.

33. Install the drive clutch, drive belt, and driven clutch.

34. Install the vent and secure using the screws. On models with a vent heater, connect the vent heater heater connector.

35. Install the head and both screw guards.

Engine Servicing

The engine sub-section has been expanded to show a progression for servicing the Arctic Cat 1000 engine. For convenience purposes, this sub-section shows a complete and thorough progression, however, for efficiency it can be preferable to disassemble only those components needing to be addressed. Also, some components may vary from model to model. The technician should use discretion and correct judgment.

SPECIAL TOOLS

A number of special tools need to be available to the technician when performing service procedures on this engine system.

NOTE: When indicated for use, each special tool will be identified by its specific name, as shown in the chart below, and capitalized.

Description	Part
Head Gasket	9044-100
Cylinder Head Gasket	9044-100
Crank Pin Pin	9044-100
Pin Wrench	9044-100
Pin Wrench (Longer Version)	9044-100
Pin Wrench (Longer Version)	9044-100

NOTE: Special tools are available from the Arctic Cat Service Parts Department.

Disassembling

1. With the engine secured to a suitable engine stand, remove the ignition coils from the cylinder head cover; then remove the spark plugs.

2. Remove the four Allen-head screws securing the cylinder head cover to the cylinder head; then remove the cover. Account for the gasket.

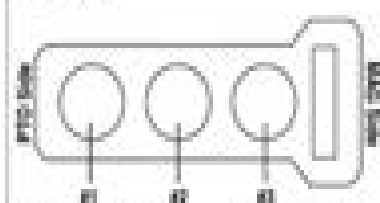


3. Remove both plastic plugs from the MAG cover.



NOTE: The engine cylinders are numbered #1, #2, and #3 from the PTD to the MAG.

Top Side View



4. Obtain top-deck-cover (TDC) by rotating the crankshaft clockwise until the mark on the magneto cover is aligned with the pointer on the magneto cover and the #1 piston is at TDC.

Thundercat 900 Service Manual

A. K. Legg, Spencer Drayton



Thundercat 900 Service Manual:

Saab 900 Service and Repair Manual A. K. Legg, Spencer Drayton, 2013-03-01 **Saab 900 8 Valve Bentley** Publishers, 1992 These official Saab manuals are the only factory authorized comprehensive single source of service information and specifications available Whether you re a professional technician or a do it yourselfer these manuals will help you understand care for and repair your Saab Everything from fundamental automotive concepts and maintenance procedures to complex electrical system troubleshooting and complete engine overhaul is clearly explained Critical updates and information from the Saab Service Information Manual the Parts Service Information System and Saab Service Training have been included as well as fast proven repair procedures and tips used by Saab technicians *Saab 900 Service Manual, M 1979-. ,1985* **Saab 900 Service Manual** ,1986 **F&B 700, 800, 900 1998 Service Manual** ,1997 **Service Manual** Caterpillar Tractor Company (U.S.A),1983 Saab 900 Service Manual Saab-Scania (Firm). Saab Car Division,1979 **Ford 900 Technical Service Repair Shop Manual** ,1959-01-15 *F&B 700, 800, 900 1998 Service Manual* ,1997 Saab 900 16 Valve Official Service Manual Robert Bentley, inc,1993 *Honda Service Manual* ,1994 **Kawasaki 900 Owners Workshop Manual, No. M222** John Haynes,1999-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer Honda CBR900RR Service and Repair Manual John Haynes,2002-06-20 Covers 92 99 models *Kawasaki 900 Owners Workshop Manual, No. M222* John Haynes,1999-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer SAAB 900 Official Service Manual 1985,1986,1987,1988... ,2002 *Saab 900 Service Manual* ,1984 **Cropmaster, 30c, 25, 25d and 900 Tractors Service Repair Manual** David Brown Tractors Ltd,1960 *Kawasaki Vulcan Classic, Classic LT & Custom 2006 - 2019* Editors of Haynes Manuals,2020-11-17 Each Clymer manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Kawasaki Vulcan Classic Classic LT and Custom model years 2006 through 2019 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their toolbox This manual covers the following models VN900B BC Classic 2006 2019 VN900D DC Classic LT 2006 2019 VN900C CC Custom 2007 2019 A typical Clymer manual covers General information Troubleshooting Lubrication and routine maintenance Engine top end Engine lower end Primary drive Clutch and external shift mechanism Transmission and internal shift mechanism Engine management system Electrical system Wheels tires and drive train Suspension Brakes Body Color wiring diagrams An index makes the manual easy to navigate and hundreds of photos help guide you through the repair process **Saab 900 Official Service Manual, 1985, 1986, 1987, 1988, 1989, 1990, 1991, 1992** Robert Bentley, Inc,Robert Bently Publishers,1992 **Service Repair Manual** David Brown Tractors Ltd,1979

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