



YAMAHA

An Official Yamaha Service Manual

OWNER'S SERVICE MANUAL
MANUEL D'ATELIER DU PROPRIETAIRE
FAHRER- UND WARTUNGSHANDBUCH
MANUALE DI SERVIZIO DEL PROPRIETARIO

YZ125(W)/W1

TRANSMISSION, SHIFT CAM AND SHIFT FORK

ENG



2. Install
 - 2nd wheel gear (2T) (1)
 - 4th wheel gear (24T) (2)
 - 3rd wheel gear (27T) (3)
 - 5th wheel gear (22T) (4)
 - 6th wheel gear (23T) (5)
 - 1st wheel gear (31T) (6)
 - To drive side (7)

NOTE:

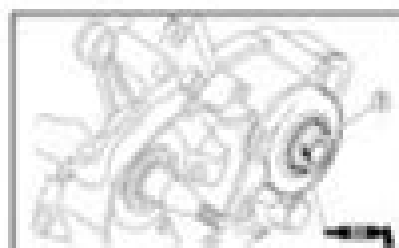
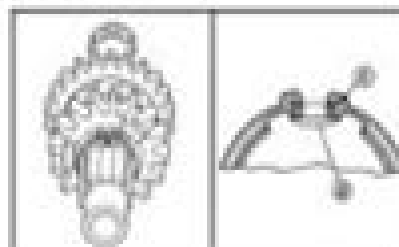
Apply the molybdenum disulfide oil on the inner and outer surface of the 4th gear and on the inner surface of the sliding gear, then install.
 Apply the molybdenum disulfide grease on the inner surface of the 6th wheel gear, then install.



3. Install
 - Plain washer (1)
 - Crank (2) **Note**

NOTE:

Be sure the crank sharp-edged corner (2) is positioned opposite side to the plain washer and gear (1).
 Be sure the crank end (2) is positioned at side spline groove (3).



4. Install
 - Spacer (1)

NOTE:

Apply the lithium soap base grease on the oil seal lip.
 When installing the spacer into the crankcase, pay careful attention to the crankcase oil seal lip.

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Rose Army



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