



5. Insert the primary gear retaining collar (spacer) in the primary driven gear boss and check it for radial play. If the play is excessive, replace the gear retaining collar because it will cause excessive noise. If any scratches are found, replace the spacer to avoid impaired clutch action.



6. Checking the primary gear retaining collar (spacer). Place the primary gear retaining collar around the main axle and again check it for radial play. If play exists, replace the gear retaining collar. Replace any collar with step-wear on its outer surface.



7. Checking the push rod
Remove the push rod and roll it over a surface plate. If the rod is bent, straighten or replace it.

Bending limit: 0.15 mm (0.006 in)

KICK STARTER

1. Unhook kick spring from its post in crankcase.
Allow it to relax. Then remove kick axle assembly by rotating the shaft counter-clockwise and then pulling out the entire assembly.



2. Check to see that the kick gear spirals freely on the worm shaft. Check the gear teeth for wear and breakage.
3. Install the kick starter assembly.
 - a. Set the kick gear clip in the groove of crankcase.
 - b. Rotate kick spring clockwise and hook it on kick spring stopper.

NOTE: Make sure that the kick stopper is stopped at projection of crankcase.

- c. Check whether the kick starter acts correctly and whether it returns to its home position.

SHIFTER

NOTE: Shifter maintenance and adjustment should be performed with clutch assembly removed.

Yz 50 Manual

United States. War Department



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Yamaha PW50 Y-Zinger, PW80 Y-Zinger and BW80 Big Wheel 81-02 ,2000-05-24 PW50 1981 1983 1985 1987 1990 2002
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