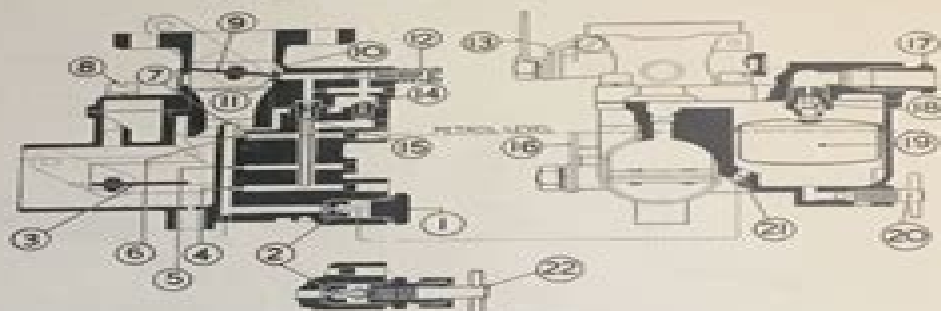


## TECHNICAL NOTES



ALTERNATIVE VARIABLE MAIN JET  
SECTION CARBURETTOR TYPE 24T-3.

### GENERAL DESCRIPTION

The 24T-3 Carburettor when shown in cross section is a vertical instrument in general use on light Commercial Vehicles, Motor Engines, Stationary Industrial Plant and various types of Motor Agricultural equipment. The float chamber is set out in such a way as to allow as possible for the main discharge tube, thus ensuring high angle operation in any direction without flooding, or stalling. The instrument can be arranged to take air through the main intake which is invariably protected by an air cleaner. This feature is called for when working under dirty conditions, either by the ground, or long low and reliable service are to be obtained.

The carburettor consists of two main castings, the upper or fuel portion being secured to the lower fuel portion by five screws, one of which is shown (10). In order to keep this carburettor as simple as possible we have used one principle jet and a slow running jet. Suitable air leading is arranged to deliver the fuel and to maintain a correct mixture strength under all conditions of engine operation. The diagram shows the principle, or main jet (2), covered by the large hexagonal plug (11). The slow running jet is also shown (12). The air leading to the main jet system is controlled by the air jet (14), and this air supply is taken from the main air intake. This jet is not employed in the case of certain engines, the air supply being controlled by the use of the passage. It will be noticed that this air comes from the sides (15, 16) and (17) of both sides of the carburettor. Fuel metered by the slow running jet (12) is obtained by an air supply taken through the main air intake and controlled by the screw (12). This mixture enters through the air discharge channel (13) and the passage valve (11). The float chamber contains a float type float (18) and the usual controlled needle setting valve (19). The correct fuel level is automatically provided by the use of the float chamber and the float, together with the position of the needle setting, the latter part is usually fitted with one needle, but two needles can be used if it is desired for any reason to reduce the fuel level in the float chamber.

### MAIN ADJUSTMENT

The combination of slow tube, main jet and air jet will be found correct for the engine to which the instrument is fitted and it should not be necessary to alter these parts when dealing with ordinary running troubles. Cleanliness in the carburettor and good results. Take special care to use a suitable screwdriver when removing the main jet in order to prevent damage to the thread in the carburettor casting. The main jet adjuster (22) is a tapered needle passing into the main jet orifice and controlling the flow of fuel into the jet. When turned in a clockwise direction as far as possible, all fuel flow to the main jet will be completely cut off. On the other hand, if the adjuster (22) is opened up as an anti-clockwise direction more than about two complete turns, the fuel flow to the main jet will be provided and this may be fit in some of engine requirements in the case of small horsepower engines. To adjust the needle into the jet with accurate force, an Allen key will change the taper of the needle and the correct setting specified will be better apply. The packing nut of the adjuster should be tightened up, the fuel drips from the adjuster. A gasket must always be used between the two halves of the carburettor.

### SLOW RUNNING ADJUSTMENT

This should be carried out when the engine is hot, the minimum running speed is usually set around 500-600 r.p.m. A spring loaded adjusting screw is provided on the throttle lever by means of which the main throttle spring can be adjusted for idling. The head of this

screw should be turned clockwise to increase the idle speed and vice versa. The slow running jet (12) will provide a richer idle mixture if turned in a clockwise direction by reducing the supply of slow running air. On the other hand if there is evidence of rich running, i.e. black smoke from the exhaust when idling, this screw should be given a quarter, or one-half turn in an anti-clockwise direction. The usual setting is about one complete turn open from the fully closed position, but of course this varies slightly from one engine to another.

### COLD STARTING

The rich mixture necessary to start this carburettor is provided by closing the choke, or air restrictor (13), and at the same time the throttle lever should be set about one-third of its full movement open. A few sharp pulls over the throttle with the starting handle will give an immediate start even in the coldest conditions, provided all engine details are in order. Never leave the throttle in the slow running position when starting a cold motor.

### WARM STARTING

When the engine is hot, or warm, the choke is not required and the throttle position is not important. If the engine does not immediately respond, set the throttle open, as continued rotation may bring about an over-rich condition in the cylinder. When dealing with such a condition, it is advisable to remove the sparking plug and also the air cleaner. A few rotations of the crankshaft will restore normal conditions in the cylinder and upon replacing the sparking plug, the engine will fire and run in response to further rotation, provided the plug is clean and dry.

### GENERAL

The straight-line type of petrol pipe attachment to the carburettor does not embody a filter, however, certain engines require a flame screen and the flange plug for this part embodies a gauze filter which should be changed periodically. Take care to replace the fibre washers when re-assembling, placing one washer on each side of the petrol pipe flange. If the complete carburettor is removed and dismantled for cleaning purposes, it is a good plan to leave it set on a compressed air line. When replacing the instrument take care to use a thin flange gasket, as if a thick gasket is used, it will tend to spread out, causing the flange on the carburettor to leak. This may allow an air leak. Check the flange for damage of the gasket, which can be fixed up in the usual manner with a file. After replacing a carburettor, always check the air strainer or filter and also the electrode to make quite sure they are working freely. Petrol engines equipped in order that petrol will be available in the float chamber for cold starting. A drain tap (20) is provided on float needle to drain out fuel from the float chamber should this, at any time, be necessary. The air strainer plate (1) is of the hand type as shown, and it will be noted a small air hole is provided to ensure continuity of running once the float has been obtained when starting under cold conditions.

The Maker's adjustment of the carburettor and setting in the main jet adjuster gives correct mixture strength under all conditions up to about 1,000 feet altitude above sea level. When operating at higher altitudes it may sometimes be necessary to deal with rich running and low fuel power. In such cases, the main jet adjuster will be found most useful in obtaining a clean running motor. When basic trouble is in evidence, the adjuster should be turned very slightly in a clockwise direction until smooth running and freedom from smoke is obtained.

In any case of difficulty caused by excessive power loss when operating at high altitude, the engine maker or the nearest Service Department or nearest Service Dealer, should be consulted.

# Zenith 24t 2 Repair Manual

**United States Department of the Army**

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