## Frozen Foods Handling & Storage

#### Revised 2008

#### Introduction

The successful retail marketing of frozen foods began over a half-century ago, and the rapid growth of sales since that time reflects consumer satisfaction in the high quality of products, year-round availability, and general convenience in product use. Because of consumer appreciation of product values, more frozen foods are sold each year and new products are introduced to swell the total sales.

The quality of frozen foods depends fundamentally on the quality of raw materials used and product manufacture but can be jeopardized by failure to maintain product temperature at a suitable low level in any part of the cold chain, including storage, transport, distribution, and display in retail stores, or by faulty inventory control at all levels that would allow product to be retained for unduly long periods in the cold chain. Such operational failures may lead to customer dissatisfaction and harm to the entire industry, not only those who may be at fault.

#### **General Storage Conditions**

Temperature	0 °F (-28 °C) or colder for some products or if product is to be stored for 6 months or longer.
Relative Humidity	Highest possible, consistent with available equipment and good operating procedures, to prevent "freezer burn" and drying out where packaging material for the food may not be sufficiently protective.

#### Storage Period

Various types of frozen foods have different stabilities in frozen storage depending on how quickly they develop abnormal flavors and whether they discolor easily. Different lots of the same type of frozen food may have different stabilities, depending on many factors including but not limited to the quality of raw material and product ingredients, processing, and packaging materials. Storage life can be extended significantly as storage temperatures become colder. For most products, a temperature of 0 °F (-18 °C) or below is required if storage is expected to exceed 6 months. The following table gives the relative stability at 0 °F (-18 °C) for several types of frozen foods.

# **Wflo Commodity Storage Manual**

Pedro M. Arezes, João Santos Baptista, Monica P. Barroso, Paula Carneiro, Patrício Cordeiro, Nelson Costa, Rui B. Melo, A. Sergio Miguel, Gonçalo Perestrelo

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recognized experts from around the globe Encyclopedia of Marine Biotechnology is a must have resource for researchers scientists and marine biologists in the industry as well as for students at the postgraduate and graduate level It will also benefit companies focusing on marine biotechnology pharmaceutical and biotechnology and bioenergy Werner Muhlbauer, Joachim Muller, 2020-02-21 Drying Atlas Drying Kinetics and Quality of Agricultural Products provides in a condensed and systematic way specific insights on the drying relevant properties and coefficients of over 40 agricultural products It also presents information about the production methods that influence the drying process the quality of the dried product the official quality standards of the products and the design principles and operating characteristics of drying systems that are widely used in the postharvest processing and food industry Available books on drying technology mainly focus on drying theory and simulation of drying processes This book offers systematic information on the impact of other important parameters such as relative humidity air flow rate mechanical thermal and chemical pre treatment and drying mode for specific products It is a unique and valuable reference for scientists and engineers who want to focus on industrial drying applications and dryers as well as graduate and post graduate students in postharvest technology and drying Explores the production methods that influence the drying process and quality of the dried product Outlines the official quality standards of the products the design principles and the operating characteristics of drying systems that are used in postharvest processing Features 41 chapters that are each for an agricultural product presented in a condensed and Food Processing Technology P.J. Fellows, 2022-06-18 Food Processing Technology Principles and Practice systematic way Fifth Edition includes emerging trends and developments in food processing The book has been fully updated to provide comprehensive up to date technical information For each food processing unit operation theory and principles are first described followed by equipment used commercially and its operating conditions the effects of the operation on micro organisms and the nutritional and sensory qualities of the foods concerned Part I describes basic concepts Part II describes operations that take place at ambient temperature Part III describes processing using heat Part IV describes processing by removing heat and Part V describes post processing operations This book continues to be the most comprehensive reference in the field covering all processing unit operations in a single volume The title brings key terms and definitions sample problems recommended further readings and illustrated processes Presents current trends on food sustainability environmental considerations changing consumer choices reduced packaging and energy use and functional and healthy plant based foods Includes highly illustrated line drawings and or photographs to show the principles of equipment operation and or examples of equipment that is used commercially Contains worked examples of common calculations Advances in Meat Processing Technology Alaa El-Din A. Bekhit, 2017-09-29 Meat is a unique biological material with a central importance in nutrition and health Advances in Meat Processing Technology merges the expertise of meat scientists and food engineers in a holistic approach toward the processing of meat The meat industry strives to deliver consistent high quality and safe

meat products Readers can benefit from knowledge generated by meat science researchers by achieving a greater understanding of the nature of meat and the engineering technology required for meat processing This book comprises 17 full chapters that provide up to date and fundamental information on current topics in meat processing This inculdes novel technologies such as the application of pulsed electric field meat stretching and shaping ultrasound and high pressure In addition analytical techniques such as Raman spectroscopy and NMR are enabling considerable advancement of knowledge in meat science and in meat processing Written by world renowned experts in their fields this contemporary collective work **Postharvest Biology and** assembles the state of current knowledge that is of importance to both industry and academia Technology of Tropical and Subtropical Fruits Elhadi M. Yahia, 2011-09-19 Tropical and subtropical fruits are popular products but are often highly perishable and need to be transported long distances for sale The four volumes of Postharvest biology and technology of tropical fruits review essential aspects of postharvest biology postharvest technologies handling and processing technologies for both well known and lesser known fruits Volume 1 contains chapters on general topics and issues while Volumes 2 3 and 4 contain chapters focused on individual fruits organised alphabetically Volume 1 provides an overview of key factors associated with the postharvest quality of tropical and subtropical fruits Two introductory chapters cover the economic importance of these crops and their nutritional benefits Chapters reviewing the postharvest biology of tropical and subtropical fruits and the impact of preharvest conditions harvest circumstances and postharvest technologies on quality follow Further authors review microbiological safety the control of decay and quarantine pests and the role of biotechnology in the improvement of produce of this type Two chapters on the processing of tropical and subtropical fruit complete the volume With its distinguished editor and international team of contributors Volume 1 of Postharvest biology and technology of tropical and subtropical fruits along with the other volumes in the collection will be an essential reference both for professionals involved in the postharvest handling and processing of tropical and subtropical fruits and for academics and researchers working in the area Along with the other volumes in the collection Volume 1 is an essential reference for professionals involved in the postharvest handling and processing of tropical and subtropical fruits and for academics and researchers working in the area Focuses on fundamental issues of fruit physiology quality safety and handling relevant to all those in the tropical and subtropical fruits supply chain Chapters include nutritional and health benefits preharvest factors food safety and biotechnology and molecular biology Dynamics in Logistics Michael Freitag, Herbert Kotzab, Jürgen Pannek, 2018-02-16 These proceedings contain research presented at the 6th International Conference on Dynamics in Logistics held in February 2018 The integration of dynamics within the modeling planning and control of logistic processes and networks has shown to contribute massively to the improvement of the latter Moreover diversification of markets and demand has increased both the complexity and the dynamic changes of problems within the area of logistics To cope with these challenges it must become possible to identify describe and analyze such process changes Moreover logistic processes

and networks must be revised to be rapidly and flexibly adaptable to continuously changing conditions This book presents new ideas to solve such problems offering technological algorithmic and conceptual improvements It primarily addresses researchers and practitioners in the field of industrial engineering and logistics Food Science and the Culinary Arts Mark Gibson, 2018-01-04 Food Science and the Culinary Arts is a unique reference that incorporates the principles of food and beverage science with practical applications in food preparation and product development. The first part of the book covers the various elements of the chemical processes that occur in the development of food products It includes exploration of sensory elements chemistry and the transfer of energy and heat within the kitchen The second part looks in detail at the makeup of specific foodstuffs from a scientific perspective with chapters on meat fish vegetables sugars chocolate coffee and wine and spirits among others It provides a complete overview of the food science relevant to culinary students and professionals training to work in the food industry Provides foundational food science information to culinary students and specialists Integrates principles of food science into practical applications Spans food chemistry to ingredients whole foods and baked and mixed foods Includes a comprehensive glossary of terms in food science **Occupational Safety and** Hygiene V Pedro M. Arezes, João Santos Baptista, Monica P. Barroso, Paula Carneiro, Patrício Cordeiro, Nelson Costa, Rui B. Melo, A. Sergio Miguel, Gonçalo Perestrelo, 2017-03-27 Occupational Safety and Hygiene V contains selected contributions from the International Symposium on Occupational Safety and Hygiene SHO 2017 10 11 April 2017 Guimar es Portugal The contributions focus on a wide range of topics including occupational safety risk assessment safety management ergonomics management systems environmental ergonomics physical environments construction safety and human factors Occupational Safety and Hygiene V is mainly based on research carried out at universities and other research institutions but also includes practical studies developed by OHS Practitioners within companies Accordingly this book will be a helpful text to get acquainted with the state of the art in research in these domains as well as with some practical tools and approaches that are currently used by OHS professionals worldwide

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