

U.S. Army Machinist Lathe Operations

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Us Army Machinist Lathe Operations

BM King



US Army Machinist Lathe Operations:

US Army Formal Schools Catalog United States. Department of the Army, 1979 **Lathe Operations** Department of the Army, 2008-10-06

1 Introduction Lathes were developed as early as the 15th century and were known as bow lathes The operator rotated the workpiece by drawing a bow back and forth either by hand or with the use of a foot treadle Next came Bessons lathe in 1568 which was driven by a cord passing over a pulley above the machine This in turn drove two other pulleys on the same shaft which rotated the workpiece and a crude wooden lead screw which in turn allowed the operator to remove metal from the piece being machined The screw cutting lathe originates in the 17th century Development and advancements have continued and today we have sophisticated computerized controlled lathes Lathes have allowed man to reshape machine and manufacture many precision cylindrical components made of various types of metal wood plastics and other materials Without the lathe man would still be trying to produce cylindrical components in some crude fashion or another However because of advanced technology the lathe has allowed man to become an important asset in developing and machining many precision components needed to operate and function in many areas of our industrial complex

2 Lathes Types and Uses a General The lathe is a machine tool used principally for shaping articles of metal wood or other material All lathes except the vertical turret type have one thing in common for all usual machining operations the workpiece is held and rotated around a horizontal axis while being formed to size and shape by a cutting tool The cutter bit is held either by hand or by a mechanical holder then applied to the workpiece Principal capabilities of the lathe are forming straight tapered or irregularly outlined cylinders facing or radial turning cylindrical sections cutting screw threads and boring or enlarging internal diameters The typical lathe provides a variety of rotating speeds and suitable manual and automatic controls for moving the cutting tool b Types of Lathes Lathes can be conveniently classified as engine lathes turret lathes and special purpose lathes All engine lathes and most turret and special purpose lathes have horizontal spindles and for that reason are sometimes referred to as horizontal lathes The smaller lathes in all classes may be classified as bench lathes or floor or pedestal lathes the reference in this case being to the means of support c Engine Lathes 1 General The engine lathe is intended for general purpose lathe work and is the usual lathe found in the machine shop The engine lathe may be bench or floor mounted it may be referred to as a toolroom type lathe or a sliding gap or extension type lathe The engine lathe consists mainly of a headstock a tailstock a carriage and a bed upon which the tailstock and carriage move Most engine lathes are back geared and high torque which is required for machining large diameter workpieces and taking heavy cuts The usual engine lathe has longitudinal power and crossfeeds for moving the carriage It has a lead screw with gears to provide various controlled feeds for cutting threads Engine lathes are made in various sizes the size is determined by the manufacturer Generally the size is determined by the following measurements either a the diameter of the workpiece will swing over the bed or b it will swing over the cross slide and c the length of the bed or d the maximum distance between centers For

example using method a and c a 14 inch x 6 foot lathe has a bed that is 6 feet long and will swing work over the bed up to 14 inches in diameter The maximum distance between centers indicates the dimension in inches of the longest length of material that can be placed in the lathe *American Machinist* ,1917 **Circular - Office of Education** United States. Office of Education,1961 **American Machinist & Automated Manufacturing** ,1968-06 The Lathe: Operation and Use R. E. D. Dot PUBLICATIONS,2017-08-24 Two classics in one U S Army Lathe Operations and the classic 1906 How to Run a LatheTHE LATHE USES AND SAFETY USES REPAIR AND ADJUSTMENT OF LATHE ATTACHMENTS AND VARIOUS THREAD FORMS USES CALCULATIONS AND MACHINING TECHNIQUES TASK 1 Describe the uses of the lathe to include safety TASK 2 Describe the uses repair and adjustment of lathe attachments TASK 3 Describe the various thread forms uses calculations and machining techniques **Machinists' Monthly Journal** ,1946 Machinery ,1913 **Machinery** Lester Gray French,1909 **Motor Age** ,1919 **Norfolk and Western Magazine** ,1954 **Automotive Industries, the Automobile** ,1919 **Mechanical Handling and Works Equipment** ,1919 *Army Ordnance* ,1944 **Baltimore and Ohio Employes Magazine** ,1942 **American Machinist, Metalworking Manufacturing** ,1966-07 **Films and Other Materials for Projection** Library of Congress,1953 **Report of the Chief of Ordnance** United States. Army. Ordnance Department,1886 **Journal of the Photographic Society of London** ,1853 Vols for 1853 include the transactions of the Royal Photographic Society of Great Britain *Brotherhood of Locomotive Firemen and Enginemen's Magazine* ,1941

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