

STANDARD ACCESSORIES

Electrical equipment 380 V/50 c/sec., incl. elektr. motor, — carrier plate, — flange for chuck dia 200 mm (7 7/8 in.) for SN 40—45, dia 250 mm (9 27/32 in.) for SN 50, — adapter into spindle, — centre Morse 5, — top slide with four-post tool post, type a) metric, b) Whitworth, — cooling system with pump and tank, — one set of change gears for the feeds and the threads, type a) metric, b) Whitworth, — chip pan, — One set of operation tools, — spare shear pins for the lead screw, — operating instructions, — lighting 24 V, without bulb.

OPTIONAL ACCESSORIES

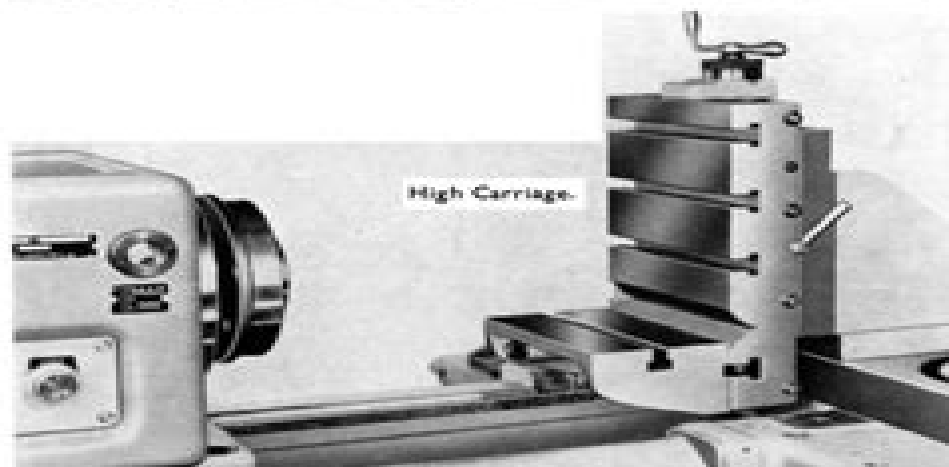
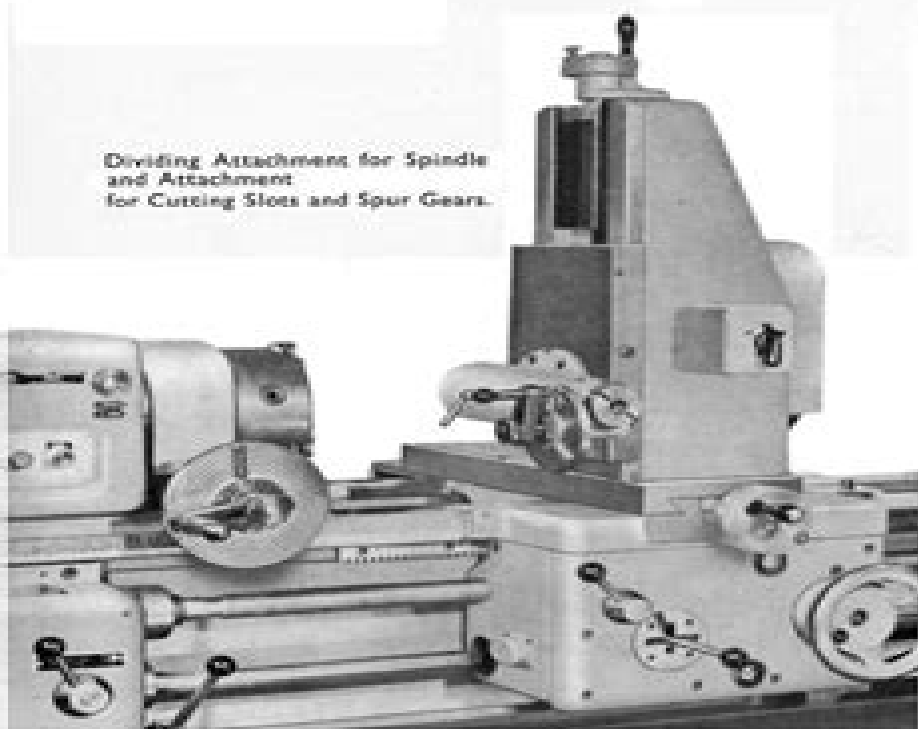
Carrier plate with division for cutting multiple threads (for the tapered nose of the work spindle), — locating plate with four jaws, — mandrel for mounting and dismantling the locating plate, — smooth locating plate, — manual collet chucking (for dia 7—45) (9/32 — 1 49/64 in.), — in your order kindly mention the number and the dia of the collets, — self centring chuck with three or four jaws: dia 200 mm (7 7/8 in.) for SN 40—45, dia 250 mm (9 27/32 in.) for SN 50, — holder plate, — pneumatic chuck with flange and control: dia 200 mm (7 7/8 in.) for SN 40—45, dia 250 mm (9 27/32 in.) for SN 50, — rear tool post, — rise and fall rest, — drilling table (when subsequently ordered it must be additionally fitted), — American-type tool post, — taper guide bar, — hydraulic copying attachment IKS 1 with proper electr. motor, type a) rear (longitudinal), b) face (transversal), — spring loaded centre, — threading dial indicator, — longitudinal stop roll, — positive stop, — indexing attachment for spindle, — carriage grinder for outside and inside grinding, with electr. motor proper, — slot- and spur gear milling attachment with electr. motor proper, — live centre Morse 5, chip guard — self-centring chuck guard, — steady rest, follow rest, — change gears for non-standard leads.

OPTIONAL DESIGNS:

Single-belt-pulley drive by lineshaft or other means
Inch design of lead screw and carriage screws including indexing rings
Different voltages, frequencies or systems of electric power
Hardened guiding surfaces of bed



Dividing Attachment for Spindle
and Attachment
for Cutting Slots and Spur Gears.



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Tos Sn50 Lathe Service Manual

Christian G. Meyer



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