

THE ULTIMATE REFERENCE & TABLE CHARTS FOR PIPE & STEEL

SPECIAL SCHEDULES LONG RADIUS 45 DEGREE ELBOWS

NOMINAL PIPE SIZE	OUTSIDE DIAMETER (IN.)	WEDGE DIAMETER (IN.)	WALL THICKNESS	CENTER TO FACE	PIPE SCHEDULE NUMBER	APPROXIMATE WEIGHT LB. PER FOOT
1/2"	1.315	1.315	.100	1.500"	100	11.0
3/4"	1.675	1.675	.119	1.875"	100	16.3
1"	2.000	2.000	.133	2.250"	100	21.3
1 1/4"	2.375	2.375	.149	2.625"	100	28.0
1 1/2"	2.625	2.625	.159	2.875"	100	33.0
2"	3.000	3.000	.179	3.250"	100	41.0
2 1/2"	3.375	3.375	.189	3.625"	100	49.0
3"	3.750	3.750	.200	4.000"	100	58.0
3 1/2"	4.125	4.125	.210	4.375"	100	68.0
4"	4.500	4.500	.220	4.750"	100	79.0
4 1/2"	4.875	4.875	.230	5.125"	100	90.0
5"	5.250	5.250	.240	5.500"	100	102.0
5 1/2"	5.625	5.625	.250	5.875"	100	114.0
6"	6.000	6.000	.260	6.250"	100	127.0
6 1/2"	6.375	6.375	.270	6.625"	100	140.0
7"	6.750	6.750	.280	7.000"	100	154.0
7 1/2"	7.125	7.125	.290	7.375"	100	168.0

SPECIAL SCHEDULE 90 DEGREE LONG RADIUS ELBOWS

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3/4"	1.675	1.675	.119	2.250"	100	16.3
1"	2.000	2.000	.133	2.625"	100	21.3
1 1/4"	2.375	2.375	.149	3.000"	100	28.0
1 1/2"	2.625	2.625	.159	3.375"	100	33.0
2"	3.000	3.000	.179	3.750"	100	41.0
2 1/2"	3.375	3.375	.189	4.125"	100	49.0
3"	3.750	3.750	.200	4.500"	100	58.0
3 1/2"	4.125	4.125	.210	4.875"	100	68.0
4"	4.500	4.500	.220	5.250"	100	79.0
4 1/2"	4.875	4.875	.230	5.625"	100	90.0
5"	5.250	5.250	.240	6.000"	100	102.0
5 1/2"	5.625	5.625	.250	6.375"	100	114.0
6"	6.000	6.000	.260	6.750"	100	127.0
6 1/2"	6.375	6.375	.270	7.125"	100	140.0
7"	6.750	6.750	.280	7.500"	100	154.0
7 1/2"	7.125	7.125	.290	7.875"	100	168.0

FOR PIPEFITTERS & WELDERS

BY R.L. (BUILDING) EISENHARTH

The Ultimate Reference Table Charts For Pipe Steel For Pipefitters Welders

M Carnoy



The Ultimate Reference Table Charts For Pipe Steel For Pipefitters Welders:

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decimal equivalents charts decimal of a foot chart fitting to fitting make up dimension chart formula s for center line dimensions of trimmed elbows chart for length and spacing dimensions for nozzles with and without reinforcing pads multiplier constants pipe circumference chart pipe data charts by schedule and weights and wall thickness and weights formula s for solving known and unknown angles chart for dimensions of span distance for dummy legs standard valve dimensions chart and trigonometric formula tables **Popular Mechanics** ,1970 *Mill and Factory* ,1953 *The Ultimate Pipe Handbook for Pipefitters and Welders* Rick Eisenbarth,2006-11 This book was designed to ease the mind for pipefitters and welders and to simplify the layout of offsets and angles for the beginner as well as the novice This book will help you understand how easy it is to layout offsets and angles Also included in this book are charts showing you the take off dimensions of pipefittings flanges etc up to 42 and 48 diameter pipe along with gasket information The Pipe Fitter's and Pipe Welder's Handbook Thomas W. Frankland,1944 **Pipefitter'S & Welder'S Pocket Manual 2Nd Ed.** Charles N. McConnell,2003 Market_Desc Pipelayers plumbers pipefitters and steamfitters Apprentices students in voc tech programs some will be in proprietary career schools some in community college voc tech programs and some in state sponsored voc tech only post secondary schools Special Features The highly respected Audel brand has provided practical references for skilledtradespersons and students for more than 100 years Pipelayers plumbers pipefitters and steamfitters hold almost 600 000 jobs Revision of the best selling Pipefitters and Welders Pocket Manual contains 30% newmaterial Pipelayers plumbers pipefitters and steamfitters make up one of the largest andhighest paid construction occupations Virtually all pipelayers plumbers pipefitters and steamfitters undergo some type of apprenticeship training the Pocket Manual is a perfect study guide for this training About The Book Audel Pipefitters and Welders Pocket Manual is small in size and has content that is specifically designed for on the job use with math charts and metrics conversions photographs and diagrams to get the job done quickly and correctly It also serves as educational text Topics covered include math and metrics calculating offsets pipe welding automatic fire protection systems steam heating hot water and air conditioning systems refrigeration process piping using plastics using and instrument level Tungsten inert gas welding troubleshooting for arc welding pipe Welders definitions and a glossary of terms related to plastic piping Several appendices are included that cover metric conversions abbreviations BTU fuel values drill sizes measuring and laying out angels and more

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