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web the following six grades of spheroidal cast iron for this category are sg  $700\ 2a\ sg\ 600\ 3a\ sg\ 500\ 7a\ sg\ 400\ 15a\ sg\ 400\ i8a$  and sg  $350\ 22a\ 3\ 2\ 1$  these grades normally apply to castings of thickness between  $30\ mm$  and  $200\ mm$  and with a unit mass greater than  $2\ 000\ kg$ 

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