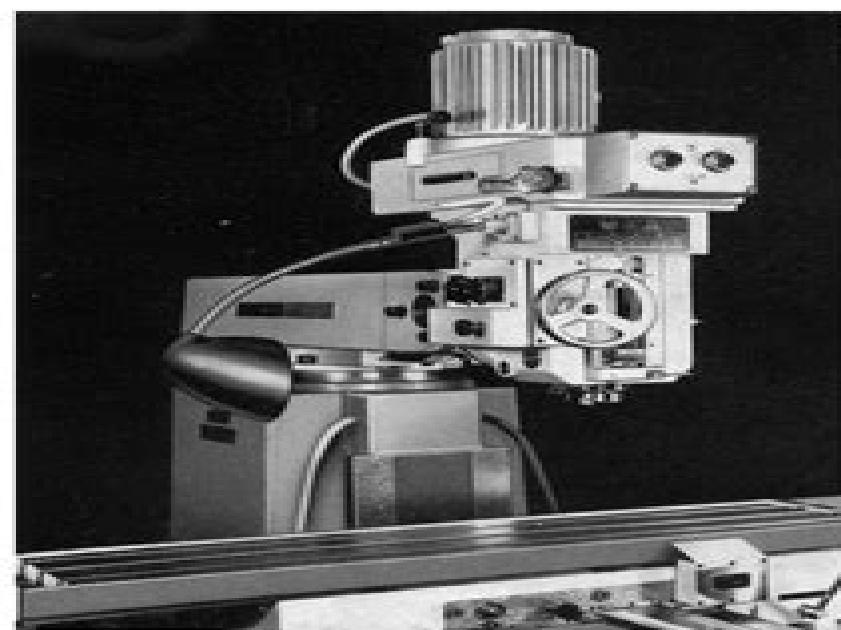


All the control elements being well-arranged and easily accessible ensure a good performance of the machine.

The engagement and disengagement of the spindle is effected by means of two push-buttons, situated on the front face of the milling head.

The feed of the quill is put into operation by a push-button located on the side face of the milling head to the left of the operator. Its disengagement is effected either automatically by a preset stop dog or manually by means of a hand lever located on the bottom edge of the milling head. The length of mechanical feed of the quill is set by a handwheel located on the side face of the milling machine head above the feed engagement push-button.

The quill maybe traversed either by means of a hand lever located on the side of the milling

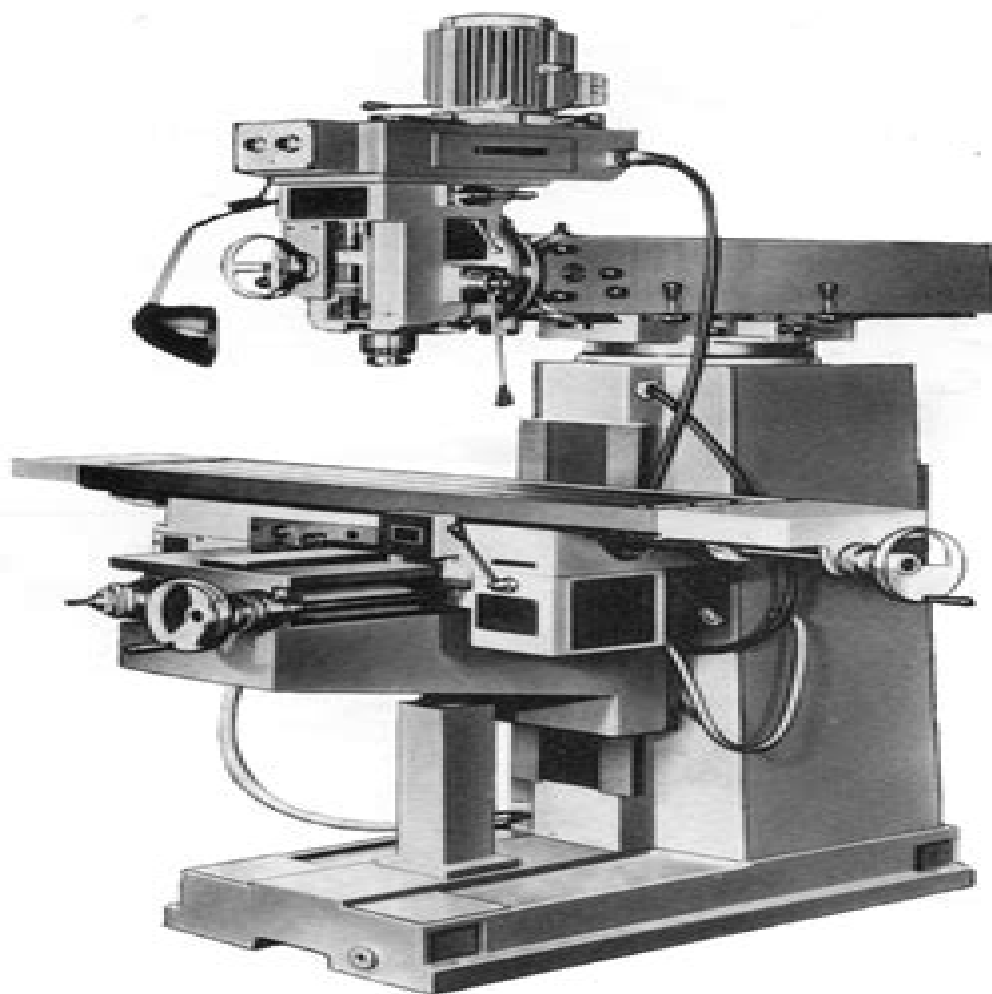


head (to the right of the operator), or by a handwheel situated on the front face of the milling head.

The mechanical longitudinal feed and the rapid traverse of the table are operated by means of a hand lever situated on the switchboard — to the right of the operator. The feed rate is geared by means of hand levers mounted on the gearbox — to the left of the operator.

The longitudinal traverse of the table is effected manually by means of a handwheel located on its side face. The handwheel and the feed motion crank for the respective cross and vertical traverse of the table are

located on the front face of the knee. With regard to the very wide range of spindle speeds, a combined gearing has been designed for the FNK 25 milling machine — the belt — and pulley method, the gear drive shifting and the change-over switch system. Rapid disengagement of spindle rotation and its braking for tool mounting clamping of the tools are enabled by a manual shoe brake.



**FNK
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