

TPM

In Process Industries



*Edited by
Tokutarō Suzuki*

Tpm In Process Industries

Keisuke Arai



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Implementing TPM Andrew Ginder, Alan Robinson, Charles J. Robinson, 2020-08-26 This book provides an understanding of the complexity and comprehensiveness of the total productive maintenance TPM process It supplements works by Japanese authors with guidance and detail on how the TPM process relates to North American plants or facilities

Lean for the Process Industries Peter L. King, 2019-06-05 Compared to its widespread implementation across almost all areas of production Lean improvement efforts lag within the process industries While many innovators have successfully applied Lean principles to these industries during the past three decades most of those pioneering efforts were never recorded to guide the improvement efforts of others Drawing on more than 40 years of application experience at one of the world's largest chemical and materials manufacturers coupled with 10 years in private practice Peter King corrects this void by providing the first comprehensive resource written explicitly for change agents within the process industries Focusing on areas where the improvement needs of the process industry differ from

parts assembly manufacturing Lean for the Process Industries Dealing with Complexity Second Edition Covers each of the eight wastes commonly described in Lean literature looking at how they manifest themselves in process operations Explains how to adapt value stream mapping for process operations Shows how to identify the root causes of bottlenecks and how to manage them to optimize flow until they can be eliminated Provides practical techniques to overcome the barriers which have prevented the application of Cellular Manufacturing to process operations Discusses the role of business leadership in a Lean strategy describing both enabling and counter productive management behaviors Since the publication of the first edition of this book Peter King has been busy consulting with food beverage gasoline additive and nutraceutical companies these new experiences have broadened his perspectives on certain Lean processes and have given him a richer set of examples to discuss in this new edition While Value Stream Mapping is a very powerful tool to understand flow bottlenecks and waste in an operation the traditional format as presented in many other books does not describe all of the data required to fully understand process flow and its detractors This new edition highlights the necessary additions with examples of why they are useful Product wheel scheduling achieves production leveling in a far more comprehensive and effective way than traditional heijunka methods This edition has a more thorough description of the wheel concept and design steps and more examples from actual applications

TPM for the Lean Factory Keisuke Arai, 2017-10-06 Lean manufacturing cannot happen in a factory that lacks dependable effective equipment Breakdowns and processing defects translate into excess work in process and finished inventory kept on hand just in case Recurring minor stoppages force employees to watch automated equipment that should run by itself TPM gives a framework for addressing such problems but many companies implement TPM at a superficial level and the resulting productivity gains fall short of their potential If your TPM implementation has resulted in posters and logos rather than a rise of productivity how are you addressing this halt of progress In TPM for the Lean Factory authors Sekine and Arai teach you to identify and attack the key equipment related problems and misunderstandings that make plants miss their lean manufacturing goals Written for companies with a basic TPM framework already in place you ll learn three powerful approaches for cutting this waste The new 5Ss focusing on standard locations and labeling through the first 2Ss Instant maintenance mastering quick repairs of minor equipment failures Improved setup operations organizing the preparation to save time and prevent errors Chapters on cell design product and process quality factor testing and daily equipment inspection give you additional weapons for fighting waste and low productivity For practical application an implementation overview summarizes the steps for each topic keyed to a set of 50 adaptable worksheets and examples A practical and supportive resource TPM for the Lean Factory extends a fresh vision and focus to help you get top results from your TPM efforts

TPM for Workshop Leaders Shiroye Kunio, 2017-10-06 Workshop leaders play a central role in your company s efforts to implement TPM Once your workers have been divided into small groups to learn the fundamentals of TPM it is the group leader who spearheads ongoing training and implementation activities With

quick reading people oriented practicality this new book addresses the role of the workshop leader in maximizing the benefits of TPM A top TPM consultant in Japan Kunio Shirose Incorporates cartoons and graphics to convey the hands on leadership issues of TPM implementation Uses case studies to reinforce his ideas on training and managing equipment operators in the care of their equipment Itemizes specific activities that must be undertaken to search out correct and control defects to remedy equipment shortcomings He also addresses the cooperative relationship necessary between maintenance and production and leaves you with an understanding of the three imperatives for successful TPM implementation to change the quality and functioning of the equipment the way operators think about equipment and the workplace Originally published by the Japan Management Association

Non-Stock Production Shigeo Shingo, 1988-06-01 Shingo whose work at Toyota provided the foundation for JIT teaches how to implement non stock production in your JIT manufacturing operations The culmination of his extensive writings on efficient production management and continuous improvement this book is an essential companion volume to his other landmark books on key elements of JIT including SMED and poka yoke It includes Fundamental flaws in European and American production philosophies Basic concepts for improving production systems The scientific thinking mechanism a new approach to improvement Implementing a production method in an age of authorized stock production Development of production functions in the age of non stock production Significance of the different production systems

Toyota Production System Taiichi Ohno, 2019-12-17 In this classic text Taiichi Ohno inventor of the Toyota Production System and Lean manufacturing shares the genius that sets him apart as one of the most disciplined and creative thinkers of our time Combining his candid insights with a rigorous analysis of Toyota s attempts at Lean production Ohno s book explains how Lean principles can improve any production endeavor A historical and philosophical description of just in time and Lean manufacturing this work is a must read for all students of human progress On a more practical level it continues to provide inspiration and instruction for those seeking to improve efficiency through the elimination of waste

A Revolution in Manufacturing Andrew P. Dillon, Shigeo Shingo, 1985-04-01 Written by the industrial engineer who developed SMED single minute exchange of die for Toyota A Revolution in Manufacturing provides a full overview of this powerful just in time production tool It offers the most complete and detailed instructions available anywhere for transforming a manufacturing environment in ways that will speed up production and make small lot inventories feasible The author delves into both the theory and practice of the SMED system explaining fundamentals as well as techniques for applying SMED The critically acclaimed text is supported with hundreds of illustrations and photographs as well as twelve chapter length case studies

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