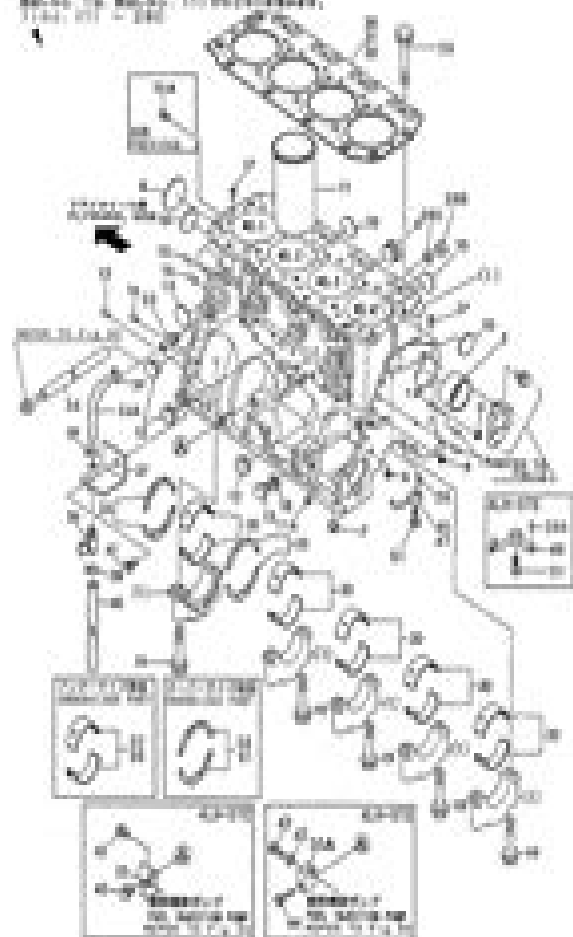


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Fig 1. CYLINDER BLOCK

Fig 1 EXPLODED VIEW OF CYLINDER BLOCK. SHOWS THE MAIN PARTS AND SUB-ASSEMBLY. TOTAL OF 100 PARTS.



Notes:
1. FOR ASSEMBLY
CONSULT THE DRAWING PART

APPENDIX 1. CYLINDER BLOCK

REF	QTY	PART NO.	DESCRIPTION	PARTS GROUPING		DRAWING BY		1	2
				GROUP	SUB-GROUP	NO.	DATE		
1	1	1000-0100	BLOCK Assy. CYLINDER						
1.1	1	1000-0100	BLOCK Assy. CYLINDER						0
ASSEMBLY - ASSEMBLY									
2	2	1000-0100	FLY						
3	2	1000-0100	FLY CARD/ST						
4	2	1000-0100	FLY PIV. SCREW						
5	2	1000-0100	FLY PIV. SCREW						
6	2	1000-0100	FLY W.						
7	2	1000-0100	FLY W.						
8	2	1000-0100	FLY W.						
9	2	1000-0100	FLY W.						
10	2	1000-0100	FLY W.						
11	2	1000-0100	FLY W.						0
ASSEMBLY - ASSEMBLY									
12	2	1000-0100	FLY W. SCREW						
ASSEMBLY - ASSEMBLY									
13	2	1000-0100	FLY PIV. SCREW						0
ASSEMBLY - ASSEMBLY									
14	2	1000-0100	LINK. CYLINDER						
15	2	1000-0100	LINK. CYLINDER						0
ASSEMBLY - ASSEMBLY									
16	2	1000-0100	RETURN OIL GALLERY						0
ASSEMBLY - ASSEMBLY									
17	2	1000-0100	FLY W. RUBBER						
18	2	1000-0100	RETURN						
19	2	1000-0100	PARALLE. PIV. 12						
20	2	1000-0100	PARALLE. PIV. 12						0
ASSEMBLY - ASSEMBLY									
21	2	1000-0100	PARALLE. PIV. 12						
22	2	1000-0100	PARALLE. PIV. 12						0
ASSEMBLY - ASSEMBLY									
23	2	1000-0100	SPRING PIV. 12						
24	2	1000-0100	SPRING PIV. 12						
25	2	1000-0100	SPRING PIV. 12						0
26	2	1000-0100	FLY W.						
ASSEMBLY - ASSEMBLY									
27	2	1000-0100	SAFETY PL. ROUND						0
ASSEMBLY - ASSEMBLY									
28	1	1000-0100	BOLT CYLINDER HEAD						0
29	1	1000-0100	BOLT CYLINDER HEAD						0
30	1	1000-0100	SAFETY PL. HEAD T. 1						
31	1	1000-0100	SAFETY PL. HEAD T. 1						0
ASSEMBLY - ASSEMBLY									
32	1	1000-0100	SAFETY PL.						0
ASSEMBLY - ASSEMBLY									
33	1	1000-0100	SAFETY PL. HEAD T. 1						0

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