

# Trane XL80 Furnace Manual

## Gas Furnace – Induced Draft – Two Stage Heat

### Models:

\*UD2A040A9242A  
 \*UD2B080A9482A  
 \*UD2D100A9602A  
 \*DD2A040A9242A  
 \*DD2B100A9482A  
 \*DD2D140A9602A

\*UD2A060A9362A  
 \*UD2B100A9362A  
 \*UD2C120A9542A  
 \*DD2A060A9362A  
 \*DD2C100A9482A

\*UD2B060A9362A  
 \*UD2C100A9482A  
 \*UD2D120A9602A  
 \*DD2B060A9362A  
 \*DD2C100A9602A

\*UD2B080A9362A  
 \*UD2C100A9602A  
 \*UD2D140A9602A  
 \*DD2B080A9362A  
 \*DD2D120A9602A

\* First letter may be "A" or "T"

**IMPORTANT** — This document contains a wiring diagram and service information. This is customer property and is to remain with this unit. Please return to service information pack upon completion of work.



**WARNING**

**DISCONNECT POWER BEFORE SERVICING**

### PRODUCT SPECIFICATIONS

MODEL	*UD2A040A9242A	*UD2A060A9362A	*UD2B060A9362A	*UD2B080A9362A
TYPE	Uplow / Horizontal	Uplow / Horizontal	Uplow / Horizontal	Uplow / Horizontal
RATINGS				
1st Stage Input (BTUH)	26,000	36,000	26,000	52,000
1st Stage Capacity (BTUH) (ACS) (1)	26,000	31,200	31,200	41,600
2nd Stage Input (BTUH)	60,000	60,000	60,000	60,000
2nd Stage Capacity (BTUH) (ACS) (1)	32,500	47,000	47,000	53,000
Temp. rise (°F, Max.) (1)	30 - 60	30 - 60	30 - 60	30 - 60
BLOWER DRIVE				
Diameter - Width (in.)	600 x 7	600 x 7	600 x 7	600 x 7
No. Speed	1	1	1	1
Speeds (No.)	4	4	4	4
CFM vs. In. wg.	See Fan Performance Table	See Fan Performance Table	See Fan Performance Table	See Fan Performance Table
Motor HP	1/5	1/5	1/5	1/5
RPM	1080	1075	1075	1075
Volts / Ph / Hz	115/160	115/160	115/160	115/160
COMBUSTION FAN — Type				
Drive - No. Speeds	Centrifugal Direct - 2	Centrifugal Direct - 2	Centrifugal Direct - 2	Centrifugal Direct - 2
Motor HP - RPM	1/100 - 2543/1124	1/100 - 2543/1127	1/100 - 2543/1127	1/100 - 2543/1127
Volts / Ph / Hz	115/160	115/160	115/160	115/160
FLA	39.37	39.40	39.40	39.40
FILTER — Furnished?				
Type Recommended	No	No	No	No
Ht. Vel. (No./Sq. Ft.)	High Velocity 1 - 17x25 - Yes	High Velocity 1 - 17x25 - Yes	High Velocity 1 - 17x25 - Yes	High Velocity 1 - 17x25 - Yes
VENT — Size (in.)				
	4 Round	4 Round	4 Round	4 Round
HEAT EXCHANGER				
Type - Fluid	Alum. Steel	Alum. Steel	Alum. Steel	Alum. Steel
Coil(s) (Inch)	20	20	20	20
DIMENSIONS — Main				
Nat. Gas Qty. — DnB Size	2 — 45	3 — 45	3 — 45	4 — 45
L.P. Gas Qty. — DnB Size	2 — 55	3 — 55	3 — 55	4 — 55
GAS VALVE				
	Redundant - Two Stage	Redundant - Two Stage	Redundant - Two Stage	Redundant - Two Stage
PILOT SAFETY DEVICE				
Type	Hot Surface Ignition	Hot Surface Ignition	Hot Surface Ignition	Hot Surface Ignition
BURNERS — Type				
	Multipoint Inshot	Multipoint Inshot	Multipoint Inshot	Multipoint Inshot
Number	2	3	3	4
POWER CONN. — V / Ph / Hz (1)				
Amperage (In. Amps)	4.5	8.2	8.0	8.2
Max. Breaker Size (Amps)	15	15	15	15
PIPE CONN. SIZE (IN.)				
	1/2	1/2	1/2	1/2
DIMENSIONS				
Cased (in.)	H x W x D 41-3/4 x 16-1/2 x 30-1/2	H x W x D 41-3/4 x 16-1/2 x 30-1/2	H x W x D 41-3/4 x 16-1/2 x 30-1/2	H x W x D 41-3/4 x 16-1/2 x 30-1/2
WEIGHT				
Shipping (33x) / Net (28x)	119 / 118	127 / 118	137 / 127	142 / 132

\*\*UD2B080A9362 was built with a 10 X 7 blower housing, however the 10 X 7 and 10 X 6 have identical airflow in this model.

(1) Central Furnace heating designs are certified to ANSI Z21.47 and CSA 2.3.

(2) For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, denote 4% per 1,000 feet for elevations above 2,000 feet above sea level.

(3) For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, denote 4% per 1,000 feet for elevations above 4,500 feet above sea level.

(4) Based on U.S. governmental standard tests.

(5) The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

**NOTICE:** Since the manufacturer has a policy of continuous product and product line improvement, it reserves the right to change design and specifications without notice.

# Trane Xr80 Service Manual

**Chris Rogers, Jeremy Churchill**



**Trane Xr80 Service Manual:**

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,1991 Honda CRF80F/XR80, CRF100F/XR100R 1985-2009 Service Manual ,2015 **Honda XL/XR 80-200 Owners  
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