

7. ADJUSTMENT AND REPAIR

7-3-5 Adjustment of Accelerator Lever

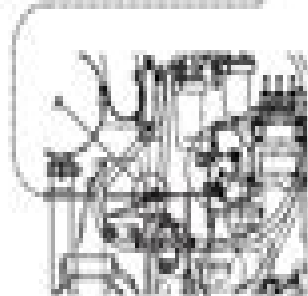
a) Adjustment of Minimum idling Speed

- (1) Adjust the length of the throttle rod 1 to 1.00 in. (25 mm) as shown in the drawing. Loosen the throttle rod 2 and lock it.
- (2) Start the accelerator lever forward to its stop and the minimum idling speed position.
- (3) Adjust the accelerator cable 3 in the carburetor to the regulator handle 4 on the engine side contacts with the adjusting rod 5 for the minimum idling speed.
- (4) Check if the minimum idling speed is 1000 to 1075 rpm. If not, make readjustment with the accelerator cable 3 in the carburetor or the adjusting rod 5.



b) Adjustment of Maximum idling Speed

- (1) Move the accelerator lever back to its stop and with the regulator handle 4 on the engine side contacts with the adjusting rod 5 for the maximum idling speed.
- (2) Check if the maximum idling speed is 2000 to 2050 rpm. If not, make readjustment with the adjusting rod 5 for the maximum idling speed.
- (3) While keeping this position, tighten the accelerator rod 6 until it contacts with the throttle cable and then, tighten the lock nut 7.



7-3-5 470000

7. ADJUSTMENT AND REPAIR

7-4 Timing Bearing

a) Structure

The timing bearing is a single row ball bearing and the internal gear is insulation hardened.

The steel balls sit on the smooth surfaces of the inner and outer races.

A soft cone is made at the starting point of the tapering on the race, on which the steel balls sit, and the 70° cone is indicated on the upper surface of the inner race, in order to decrease the load on the soft cone, place the 70° cone on the right side of the inner race, as shown in the right figure.

The outer race also has a soft cone at the start and inner race, make the cone on the right side of the inner race, as shown in the right figure.

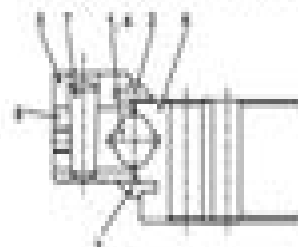
b) Part

No.	Part
1	Timing bearing
2	Ball nut
3	Adjusting rod
4	Regulator handle
5	Accelerator cable



c) Details of Timing Bearing

No.	Part	Qty
1	Ball nut	10
2	Ball nut	1
3	Ball nut	1
4	Regulator handle	10
5	Accelerator cable	1
6	Adjusting rod	1
7	Regulator handle	1
8	Ball nut	1



d) Inspection

- (1) Check the gear tooth surfaces for the timing, race, cracks, wear and breakage. Replace if the damage is excessive.
- (2) Check for abnormal noise. Clean, grease or replace if necessary.

7-4-1 470000

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R Barnett



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Table of Contents Yanmar Vio30 Excavator Service Manual

1. Understanding the eBook Yanmar Vio30 Excavator Service Manual
 - The Rise of Digital Reading Yanmar Vio30 Excavator Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Yanmar Vio30 Excavator Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Yanmar Vio30 Excavator Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Yanmar Vio30 Excavator Service Manual
 - Personalized Recommendations
 - Yanmar Vio30 Excavator Service Manual User Reviews and Ratings
 - Yanmar Vio30 Excavator Service Manual and Bestseller Lists

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 - Yanmar Vio30 Excavator Service Manual Budget-Friendly Options
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 - Yanmar Vio30 Excavator Service Manual Enhanced eBook Features
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 - Adjustable Fonts and Text Sizes of Yanmar Vio30 Excavator Service Manual
 - Highlighting and Note-Taking Yanmar Vio30 Excavator Service Manual
 - Interactive Elements Yanmar Vio30 Excavator Service Manual
8. Staying Engaged with Yanmar Vio30 Excavator Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Yanmar Vio30 Excavator Service Manual
9. Balancing eBooks and Physical Books Yanmar Vio30 Excavator Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Yanmar Vio30 Excavator Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Yanmar Vio30 Excavator Service Manual
 - Setting Reading Goals Yanmar Vio30 Excavator Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Yanmar Vio30 Excavator Service Manual
 - Fact-Checking eBook Content of Yanmar Vio30 Excavator Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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