

MEASURING POINTS and CONNECTIONS

The measurements have to be carried out at hot transmission (about 80° - 95° C) !

Necessary measuring data - see ZF-operation instruction manual (ZF Order-no.: 5872 135 002)!

CONNECTIONS		TORQUE LIMITS	
15	= Connection to heat exchanger	7/8" - 14 UNF	35 Nm
16	= Connection from heat exchanger	7/8" - 14 UNF	35 Nm

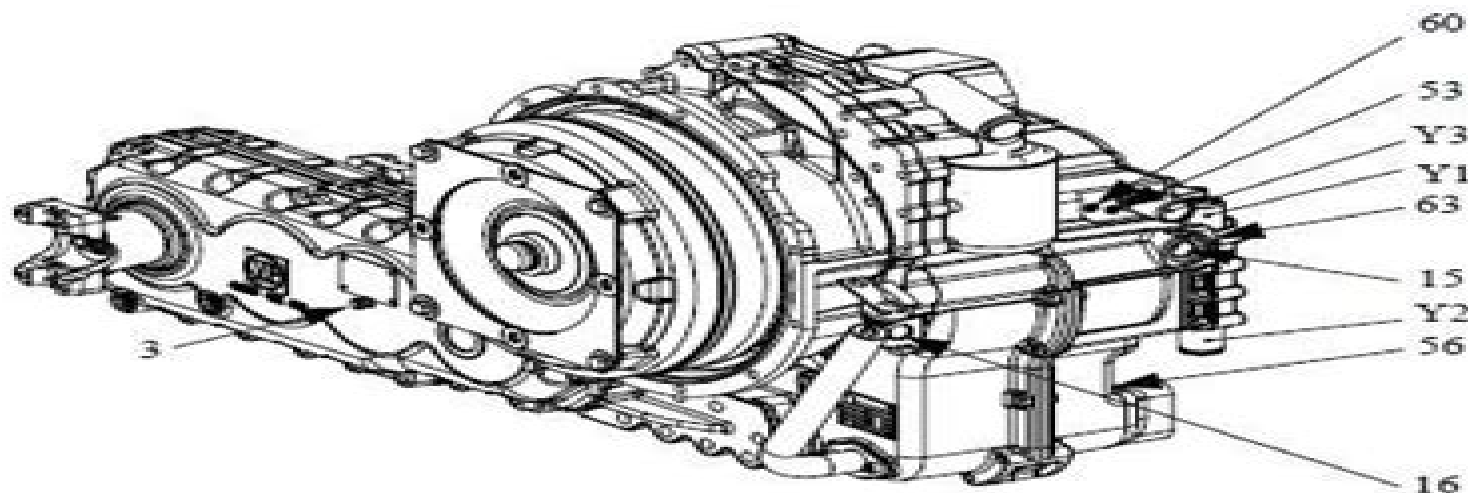
MEASURING POINTS for Pressure Oil and Temperature				TORQUE LIMITS	
51	= In front of converter - opening pressure	8+2 bar		M10x1	6 Nm
53	= Clutch - Forward	16+3 bar	KV	M10x1	6 Nm
55	= Clutch - Reserve	16+3 bar	KV	M10x1	6 Nm
56	= Clutch	16+3 bar	K1	M10x1	6 Nm
57	= Clutch	16+3 bar	K2	M10x1	6 Nm
58	= Clutch	16+3 bar	K3	M10x1	6 Nm
60	= Clutch	16+3 bar	K4	M10x1	6 Nm
62	= Lubrication pressure K3	0,2 - 1,2 bar		M10x1	6 Nm
63	= Behind the converter Temperature 100° C, short-time 120° C			3/4" - 16 UNF	28 Nm
65	= System pressure	16+3 bar		M10x1	6 Nm
67	= Modulation pressure	see page-1		M10x1	6 Nm

Measuring points modulation pressure:

P₁ = 65
P₂ = 53 bzw. 55
P₃ = 53 bzw. 55
P₄ = 65
P₅ = 65

Measuring points at reversal:

1-1 = 56
2-2 = 57
3-3 = 58
4-3 = 58
5-4 = 58



Zf 4wg Manual

Camilla Rothe

A red circular graphic with a gradient, appearing as a partial circle or a thick curved line, located to the right of the author's name.

Zf 4wg Manual:

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