

OILING SYSTEM PARTS

After the impulse stop group and all other impulse coupling parts have been removed, the impulse spacer and oiling disc may be removed from the rotor shaft. Then remove the main oil pad, 1379, the oil pad spring plate, X1391. After this the oil scraper unit, X1487, may be removed from the main housing.

When reassembling, first insert the oil scraper unit in the hole provided, making certain that the scraper itself is in the groove and does not get caught and lay over the oil hole, causing the oil circulation to be stopped. The oil pad spring plate should have sufficient tension in the spring to hold the main oil pad securely against the oiling disc. The oil pad should be thoroughly saturated with Waco or SAE 50 oil before installing in the magneto. Next, replace the oiling disc and the impulse spacer. **Caution** On flange mounted models the impulse spacer must be sealed to the drive shaft with white lead.

ROTOR

The ability of magnet steel to retain its magnetism is known as its coercive property. The magneto steel used in the model C rotors has such extremely high coercive value that it is practically impossible for these rotors to lose any appreciable amount of magnetism under any condition.

If, for any reason, it should become necessary to recharge the model C rotor it must be removed and charged out of the housing, using special charging blocks, S4835.

While it is impossible to charge the rotor without removing it from the housing, it is possible to discharge it by attempting to recharge the magneto without removing the rotor from the housing. In order to remove the rotor from the housing, it is necessary to remove the distributor cap and cover as well as all of the impulse parts and withdraw the rotor from the distributor end of the magneto. Great care should be taken when handling the



rotor outside of the magneto to see that no metallic chips adhere to it and before re-installing the rotor, it should be thoroughly examined to make certain that it is absolutely clean.

The table of variable parts of the model C parts list in the service parts section of this manual shows the correct rotor for each specification model C magneto. The correct part number of each rotor is also stamped on the rotor at the factory, therefore making identification very simple. The accompanying illustrations further clarify the identification of various model C rotors. It should be particularly noticed that most single cylinder rotors are provided with a recess in the cam, so they can be used with gear housing to make two cylinder magnetos. All Wisconsin single cylinder rotors are smaller in diameter and do not have any provision for installing a gear housing, therefore, these rotors can be used on single cylinder magnetos only.

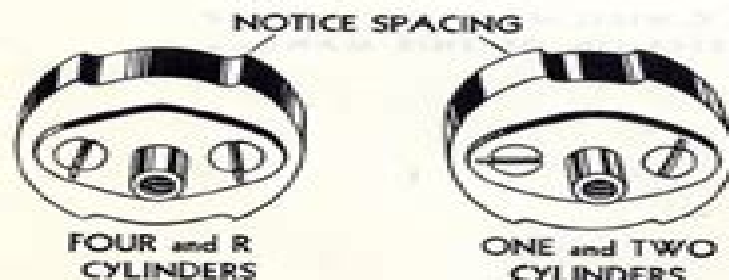
MAIN HOUSING

CAUTION

Under no condition should the four screws holding the laminated cores on the main housing be removed. These cores are put on at the factory and finished to very close tolerances to maintain the proper air gap between the cores and the rotor.

IDENTIFICATION

The accompanying illustration shows the manner in which one and two cylinder main housings may be distinguished from four and R cylinder housings. When viewed from the cover side of the housing, the right hand



Wico Model C Magneto Manual

Tobias Bleicker



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