

ENGINE ASSEMBLY

REMOVAL OF ENGINE - GEARBOX REAR AXLE UNIT

- Disconnect the air-cleaner hose from the carburetor.
- Disconnect the throttle — choke — and startermotor cables.
- Disconnect the flexible brake hoses from the rear three-way union.
- Remove the bolts of the rear shockabsorbers.
- Disconnect the speedometer cable, fuel hose and spark-plug cables.
- Remove the rear cover.
- Remove the muffler.
- Disconnect the brake — and clutch control-cables.
- Disconnect the gearshift, 10.550 P from the gearshift 10.549 P.
- Disconnect the ignition — and startermotor wires.
- Unscrew the bolts assembling the gearbox/engine to the carrier.

REMOVAL OF GEARBOX/ENGINE ASSEMBLY

- Disconnect the air cleaner hose, throttle - choke - startermotor - and sparkplug cables, ignition wires and muffler.
- Remove the cover 12387 P from the gearboxcarrier.
- Remove the rearcovers.
- Lift up the engine assembly by its hanging-point.
- Unscrew the bolts and the two stud nuts assembling the engine to the gearbox.
- Take care during the engine removal, that the engine is not leaning upon the gearbox main-shaft 12.379.

ENGINE DISASSEMBLY

- Place the engine on the support (Tool N° 1102 fig. 5).
- Remove the spark-plugs.
- Remove the ignition system cover and sparking distribution carrier.
- Remove the belt.
- Remove the centrifugal advance.
- Remove the carburetor.
- Remove the crankshaft-pulley by means of tool N° 1138.
- Remove the generator.
- Unscrew the nuts securing the fan-housing to the cylinder-assembly, remove the plate assembling fan-housing and exhaust manifold.
- Remove the fan-housing.
- Remove the clutch and the flywheel by means of tool N° 1118 - Fig. 6.
- Remove the cylinder-heads.
- Remove the cylinders and mark them.
- Remove the piston pin retainers Z. 7361.
- Remove the piston pin by means of toll 1115.
- The pistons are to be marked as they are to be re-installed in the same cylinder.
- Remove the upper-part of the crankcase by means of tool N° 1111.
- Remove the crankshaft.
- DURING ALL THESE OPERATIONS CARE MUST BE TAKEN THAT THE JOINING SURFACES BETWEEN UPPER CRANKCASE/CYLINDERS AND BETWEEN THE TWO CRANKCASE PARTS ARE NOT INJURED.

ENGINE ASSEMBLY

For assembling execute the reverse of the disassembly operations.

Vespa 400 Workshop Service Repair Manual

BM King



Vespa 400 Workshop Service Repair Manual:

Piaggio/Vespa Scooters Matthew Coombs,1998 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Technical Books in Print** ,1974 **Horseless Carriage Gazette** ,1963 *Popular Mechanics* ,1964-03 *Popular Mechanics* inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Floyd Clymer's Auto Topics ,1968 Car Life ,1967 **Ward's Automobile Topics** ,1969 **Popular Mechanics** ,1964-02 *Popular Mechanics* inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Cincinnati Magazine* ,2006-06 *Cincinnati Magazine* taps into the DNA of the city exploring shopping dining living and culture and giving readers a ringside seat on the issues shaping the region Car and Driver ,1968 Popular Mechanics ,1963-08 *Popular Mechanics* inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **WALNECK'S CLASSIC CYCLE TRADER, MARCH 1993** Causey Enterprises, LLC, *Road & Track* ,1963-02 *Mobile Home Journal* ,1968 **Popular Mechanics** ,1962-09 *Popular Mechanics* inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Vespa P/PX 125, 150 & 200 Haynes Publishing,Pete Shoemark,1995 This Vespa owner's manual illustrated with photographs and line drawings provides comprehensive advice on routine maintenance and fault diagnosis using common tools **Cars & Parts** ,1993 **Two Summers** Robert Ackerson,2022 Explores the Mercedes Benz W 196 R's historic roots development and races Also its triumphs struggles and disappointments as well as the spirited challenges from Maserati Ferrari Gordini and Lancia Accompanying the text are hundreds of photos sourced from the legendary Daimler Archives **The British National Bibliography** Arthur James Wells,1974 **The Book of the Vespa - An Owners Workshop Manual for 125cc and 150cc Vespa Scooters 1951-1961** J. Emmot,Floyd Clymer,Velocepress,2008-10-01 82 pages 30 illustrations size 5.5 x 8.5 inches Originally published in 1962 by Floyd Clymer this manual includes complete technical data service and maintenance information and detailed instructions for the repair and overhaul of the major mechanical and electrical components for all 125cc and 150cc widemount engined Vespa Scooters from 1951 through 1961 beginning with the Vespa 125 VM1T through the GS150 VS51T it also covers the Douglas 42L2 and Clubman There is adequate detailed text and

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web mar 25 2011 hello i would like to lock my ms project file so no one can alter it is this possible i am currently working with ms project 2010 pro but haven t found any answers to this questions sincerely michelle michelle i m unaware of any built in method but then it wouldn t be effective anyway that s probably why microsoft didn t bother protect your