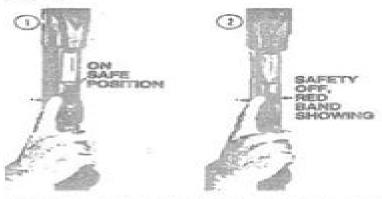
SAFETY WARNIES: Failure to obey a safety warning may result in injury to you, to others, or to the product.

#### OPERATING INSTRUCTIONS - SUPER-X MODEL 1

pointed in a sate direction. Prior to using tive ammunition familiarize yourself thoroughly with these operating instructions. Get accustomed to the foot of your new shotgen. Know the forces required to manually operate the bolt assembly, to pull the trigger and, above all, know the location and operation of the safety. See fig. 1 & 2.

the pour new Super-X Model 1 shotgun, thoroughly clean the interior of the barrel and chamber, removing all grease and other possible obstructions. Always relubricate according to instructions following cleaning.

SAFETY: Dotoro ascembling, disaccombling, loading or unloading your sholgun, always push the safety (located in front of the trigger) to the "on safe" position". The red band marking will not show when sholgun is "on safe"?



NOTE: The safety will only operate when the bolt assembly is opened or the hammer is in the "cocked" position.

The Super-X Model 1 shotgun is shipped with the safety assembled for right-hand shooters, but can be reversed for the left-hand shooter.

LEFT-HAND SAFETY: To change the safety from right- to left-hand, remove the trigger guard assembly. Cock the hammer and place the safety in the "on" position, Turn the safety 1/4 turn in either direction. A WORD OF WARNING; to rotate the safety more than a quarter turn when the safety is in the "off" position will lock the safety and

trigger mechanism and require the dismantling of the guard assembly to amend. With the safety turned, push the safety out the right side of the trigger guard.

Trem the nalety around and with the plunger detent surface (the W-shaped cut) down, insert the end with the red band back into the left side of the trigger guard. The safety plunger inside the trigger guard must be depressed with a small screwdriver or a similar tool to allow the safety to pass over the plunger and into position. Tost the safety to make sure it is functioning correctly, then relit the guard assembly into the receiver.

You will limit the safety quite difficult to turn and it would be best to have life conversion performed by a consenity.

BARREL ASSEMBLY: The barrel on your Super-X Model 1 shotgun is packed unattached from the receiver for added protection during shipment from the factory. To install the barrel, grasp the cocking handle and



pull the bolt assembly all the way to the rear \* until the bolt locks in the open position.

CAUTION: Keep your fingers clear of the ejection port when closing the action. Do not allow the bolt assembly to stam forward when the barrel is not assembled to the receiver. Deformation of surfaces could occur, affecting the performance of your shotgun.

Whenever assembling your shotgun, be sure the safety is "on" and the gun is unloaded. Remove the forearm from the magazine tube by unscrewing the cap " located at the forward end of the forearm.



pointed in a safe direction before removing the cap from the magazine. When the magazine cap is removed, the magazine spring is held in the tube by the friction of the magazine plug and if dislodged, the spring will fly out.

# **Winchester Super X1 Manual**

**Samuel Austin Allibone** 

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