

SAFETY WARNING

SAFETY WARNING: Failure to obey a safety warning may result in injury to you, to others, or to the product.

OPERATING INSTRUCTIONS — SUPER-X MODEL 1

CAUTION: Always keep the muzzle pointed in a safe direction. Prior to using live ammunition familiarize yourself thoroughly with these operating instructions. Get accustomed to the feel of your new shotgun. Know the forces required to manually operate the bolt assembly, to pull the trigger and, above all, know the location and operation of the safety. See fig. 1 & 2.

IMPORTANT: Before assembling or firing your new Super-X Model 1 shotgun, thoroughly clean the interior of the barrel and chamber, removing all grease and other possible obstructions. Always relubricate according to instructions following cleaning.

SAFETY: Before assembling, disassembling, loading or unloading your shotgun, always push the safety (located in front of the trigger) to the "on safe" position. The red band marking will not show when shotgun is "on safe".



NOTE: The safety will only operate when the bolt assembly is opened or the hammer is in the "cocked" position.

The Super-X Model 1 shotgun is shipped with the safety assembled for right-hand shooters, but can be reversed for the left-hand shooter.

LEFT-HAND SAFETY: To change the safety from right- to left-hand, remove the trigger guard assembly. Cock the hammer and place the safety in the "on" position. Turn the safety 1/4 turn in either direction. **A WORD OF WARNING:** to rotate the safety more than a quarter turn when the safety is in the "off" position will lock the safety and

trigger mechanism and require the dismantling of the guard assembly to amend. With the safety turned, push the safety out the right side of the trigger guard.

Turn the safety around and with the plunger down, push the safety (the W-shaped cut) down, insert the end with the red band back into the left side of the trigger guard. The safety plunger inside the trigger guard must be depressed with a small screwdriver or a similar tool to allow the safety to pass over the plunger and into position. Test the safety to make sure it is functioning correctly, then roll the guard assembly into the receiver.

You will find the safety quite difficult to turn and it would be best to have this conversion performed by a gunsmith.

BARREL ASSEMBLY:

The barrel on your Super-X Model 1 shotgun is packed unattached from the receiver for added protection during shipment from the factory. To install the barrel, grasp the cocking handle and pull the bolt assembly all the way to the rear* until the bolt locks in the open position.



CAUTION: Keep your fingers clear of the ejection port when closing the action. Do not allow the bolt assembly to slam forward when the barrel is not assembled to the receiver. Deformation of surfaces could occur, affecting the performance of your shotgun.

Whenever assembling your shotgun, be sure the safety is "on" and the gun is unloaded. Remove the forearm from the magazine tube by unscrewing the cap* located at the forward end of the forearm.



CAUTION: Make sure the shotgun is pointed in a safe direction before removing the cap from the magazine. When the magazine cap is removed, the magazine spring is held in the tube by the friction of the magazine plug and if dislodged, the spring will fly out.

Winchester Super X1 Manual

Samuel Austin Allibone



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