

TRANSMISSION, SHIFT CAM AND SHIFT FORK

REMOVING THE TRANSMISSION

- Remove:
 - Main axle "1"
 - Drive axle "2"
 - Shift cam
 - Shift fork "3"
 - Shift fork "2"
 - Shift fork "1"

TIP

- Remove assembly carefully. Note the position of each part. Pay particular attention to the location and direction of shift forks.
- Remove the main axle, drive axle, shift cam and shift fork all together by tapping lightly on the transmission drive axle with a soft hammer.



CHECKING THE GEARS

- Inspect:
 - Matching dog "a"
 - Gear teeth "b"
 - Shift fork groove "c"
 Wear/damage → Replace.



- Inspect:
 - O-ring "1"
 Damage → Replace.



- Check:
 - Gears movement
 Unsmooth movement → Repair or replace.

CHECKING THE BEARING

- Inspect:
 - Bearing "1"
 Rotate inner race with a finger.
 Rough spot/seizure → Replace.



CHECKING THE SHIFT FORK, SHIFT CAM AND SEGMENT

- Inspect:
 - Shift fork "1"
 Wear/damage/scratches → Replace.



- Inspect:
 - Shift cam "1"
 - Segment "2"
 Wear/damage → Replace.



- Check:
 - Shift fork movement
 Unsmooth operation → Replace shift fork.



TIP

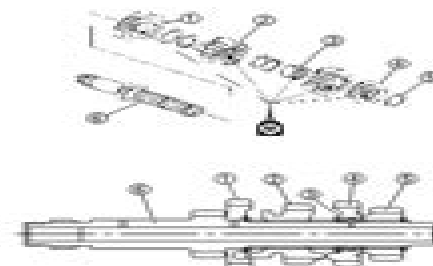
For a malfunctioning shift fork, replace not only the shift fork itself but the two gears each adjacent to the shift fork.

INSTALLING THE TRANSMISSION

- Install:
 - 5th pinion gear (21T) "1"
 - 3rd pinion gear (18T) "2"
 - Collar "3"
 - 4th pinion gear (22T) "4"
 - 2nd pinion gear (15T) "5"
 To main axle "6".

TIP

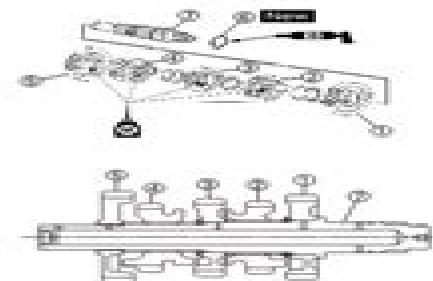
Apply the molybdenum disulfide oil on the inner and end surface of the idler gear and on the inner surface of the sliding gear, then install.



- Install:
 - 2nd wheel gear (23T) "1"
 - 4th wheel gear (24T) "2"
 - 3rd wheel gear (23T) "3"
 - 5th wheel gear (20T) "4"
 - 1st wheel gear (27T) "5"
 - O-ring "6" **New**
 To drive axle "7".

TIP

- Apply the molybdenum disulfide oil on the inner and end surface of the idler gear and on the inner surface of the sliding gear, then install.
- Apply the lithium soap base grease on the O-ring.



Yz 250 2015 Service Manual

S Baum

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the 'S Baum' text.

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