

Tribology of Metal Cutting

Viktor P. Astakhov

TRIBOLOGY AND INTERFACE ENGINEERING SERIES, No. 52 Series Editor: B.J. Briscoe

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IMechE Tribology Group

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Tribology of Metal Cutting Viktor P. Astakhov, 2006-12-18 Tribology of Metal Cutting deals with the emerging field of studies known as Metal Cutting Tribology Tribology is defined as the science and technology of interactive surfaces moving relative each other It concentrates on contact physics and mechanics of moving interfaces that generally involve energy dissipation This book summarizes the available information on metal cutting tribology with a critical review of work done in the past The book covers the complete system of metal cutting testing In particular it presents explains and exemplifies a breakthrough concept of the physical resource of the cutting tool It also describes the cutting system physical efficiency and its practical assessment via analysis of the energy partition in the cutting system Specialists in the field of metal cutting will find information on how to apply the major principles of metal cutting tribology or in other words how to make the metal cutting tribology to be useful at various levels of applications. The book discusses other novel concepts and principles in the tribology of metal cutting such as the energy partition in the cutting system versatile metrics of cutting tool wear optimal cutting temperature and its use in the optimization of the cutting process the physical concept of cutting tool resource and embrittlement action This book is intended for a broad range of readers such as metal cutting tool cutting insert and process designers manufacturing engineers involved in continuous process improvement research workers who are active or intend to become active in the field and senior undergraduate and graduate students of manufacturing Introduces the cutting system physical efficiency and its practical assessment via analysis of the energy partition in the cutting system Presents explains and exemplifies a breakthrough concept of the physical resource of the cutting tool Covers the complete system of metal cutting testing Tribology in metal cutting and grinding IMechE Tribology Group, 1992 Measurement in Machining and Tribology J. Paulo Davim, 2018-12-29 This book presents the research advances in the science of measurement giving special focus to the field of machining and tribology Topics such as dimensional metrology precision measurements industrial metrology accuracy and precision in measurement are covered Also theoretical aspects such as modelling and simulation are highlighted Tribology in Metal Cutting and Grinding ,1992 Papers presented at the 6th joint IMechE IOP meeting organized by the Tribology Group Committee of the Institution of Mechanical Engineers Some of the topics covered include the tribology of grinding from energy considerations the action of gaseous lubricants in metal cutting surface damage in nanoground silicon formation of oxide protective layers and their effects in machining steels and cast irons and the machinability of light alloy matrix MMCs Geometry of Single-point Turning Tools and Drills Viktor P. Astakhov, 2010-07-29 Geometry of Single Point Turning Tools and Drills outlines clear objectives of cutting tool geometry selection and optimization using multiple examples to provide a thorough explanation It addresses several urgent problems that many present day tool manufacturers tool application specialists and tool users are facing It is both a practical guide offering useful practical suggestions for the solution of common problems and a useful reference on the most important

aspects of cutting tool design application and troubleshooting practices Covering emerging trends in cutting tool design cutting tool geometry machining regimes and optimization of machining operations Geometry of Single Point Turning Tools and Drills is an indispensable source of information for tool designers manufacturing engineers research workers and Mechanical Tribology George E. Totten, Hong Liang, 2004-04-22 Studying the morphology defects and wear behavior of a variety of material surfaces Mechanical Tribology examines popular and emerging surface characterization techniques for assessment of the physical mechanical and chemical properties of various modified surfaces thin films and coatings Its chapters explore a wide range of tribolo Tribology for Scientists and Engineers Pradeep L. Menezes, Michael Nosonovsky, Sudeep P. Ingole, Satish V. Kailas, Michael R. Lovell, 2013-12-04 This book describes available tribology technologies and introdces a comprehensive overview of tribology General up to date knowledge on how tribology is approached in various related areas of research both experimental and computational is provided Processes of Metallic Materials Wit Grzesik, 2016-11-15 Advanced Machining Processes of Metallic Materials Theory Modelling and Applications Second Edition explores the metal cutting processes with regard to theory and industrial practice Structured into three parts the first section provides information on the fundamentals of machining while the second and third parts include an overview of the effects of the theoretical and experimental considerations in high level machining technology and a summary of production outputs related to part quality In particular topics discussed include modern tool materials mechanical thermal and tribological aspects of machining computer simulation of various process phenomena chip control monitoring of the cutting state progressive and hybrid machining operations as well as practical ways for improving machinability and generation and modeling of surface integrity This new edition addresses the present state and future development of machining technologies and includes expanded coverage on machining operations such as turning milling drilling and broaching as well as a new chapter on sustainable machining processes In addition the book provides a comprehensive description of metal cutting theory and experimental and modeling techniques along with basic machining processes and their effective use in a wide range of manufacturing applications. The research covered here has contributed to a more generalized vision of machining technology including not only traditional manufacturing tasks but also potential emerging new applications such as micro and nanotechnology Includes new case studies illuminate experimental methods and outputs from different sectors of the manufacturing industry Presents metal cutting processes that would be applicable for various technical engineering and scientific levels Includes an updated knowledge of standards cutting tool materials and tools new machining technologies relevant machinability records optimization techniques and surface integrity Tribology in Metal Cutting and Grinding, 1992 Tribology in Manufacturing Processes and Joining by Plastic Deformation II Nils Bay, Chris Valentin Nielsen, 2018-04-24 8th International Conference on Tribology in Manufacturing Processes and Joining by Plastic Deformation ICTMP2018 Selected peer reviewed papers from the 8th International Conference on Tribology in

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