

3 .NC Machine Tool :

- Machine tool is the main components of a numerical control system, which executes the operations.
- It may consist of worktable, cutting tools, jigs and fixtures, motors for driving spindle and coolant and lubricating system.
- The latest development in the numerical control machine tool is the versatile machining center.
- This is a single machine capable of doing a number of operations such as milling, boring, drilling, reaming, and tapping by Automatic Tool Changer (ATC) under the control of tool selection instruction.

Unit 26 Computer Numerical Control Of Machine Tools

454610

Hans B. Kief,T. Frederick Waters



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Computer Numerical Control Warren S. Seames, 2001-08 Annotation Since its invention in 1947 the use of three axis curvature data for the control of machine tool motion for use in manufacturing has become widely used throughout industry This text offers a guide to use of programming codes and syntax used by computers to aid numerical control machinery While the programs demonstrated in the text are not as complex as the ones used in industry they have been written to demonstrate the basic concepts of numerical control Chapters discuss process planning and tool selection tool changing and tool registers two and three axis programming and other basic and advanced components of computer numerical control The CD ROM contains the sample programs that are provided in specific chapters as well as web links to a few CAD CAM companies that supply CAM modules and code verification software Annotation c Book News Inc Portland OR booknews com

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