

# Single Wall HDPE Pipe Installation Guide

The recommendations presented here detail how to install a dependable subsurface drainage or groundwater control system. Installation with proper backfill materials, compaction levels, and placement procedures are essential to achieve long term system performance. These recommendations assume that the drainage designer used design criteria available from ASTM F449 and ADS. The designer should discuss installations involving conditions not covered by these documents (poor soils, high loads, or other factors that may affect the performance of the system) with an ADS representative.

## Backfill Selection

- Only native soil meeting class I, II, or III, as described in Table 1, are acceptable backfill materials.
- Class I materials can be dumped around pipe. Lightly tamp or knife to ensure voids are eliminated.
- Non-cohesive sand, sand/gravel mixes and other Class II or III materials must be compacted to remove voids.
- For pipe with burial depths 8' (2.4 m) or less, compaction may not be necessary, provided the trench bottom is shaped in accordance with Figure 2.

**Table 1: Classes of Embedment & Backfill Materials**

| Description                                                                                                                      | Soil Classification |                      | Min. Compaction Required (Std. Proctor Density (%)) |
|----------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|-----------------------------------------------------|
|                                                                                                                                  | ASTM D2321          | ASTM D2487           |                                                     |
| Graded or crushed stone<br>Crushed Gravel                                                                                        | Class I             | -                    | Dumped                                              |
| Well-graded sand, gravels, and gravelsand mixtures;<br>Poorly graded sand, gravels, and gravel/sand mixtures; Little or no fines | Class II            | GW<br>GP<br>SW<br>SP | 85%                                                 |
| Silty or clayey gravels, Gravels/sand/silt or gravels and clay mixtures, silty or clayey sands, sand/clay or sand/silt mixtures  | Class III           | GM<br>GC<br>SM<br>SC | 90%                                                 |
| Inorganic silts and low to medium plasticity clays; gravelly, sandy, or silty clays; some fine sands                             | Class IVA           | ML<br>CL             | Material Not Recommended                            |

\*Layer Heights should not exceed one-half the pipe diameter. Layer heights may also need to be reduced to accommodate compaction method.

# Toromont Pipe Installation Guide

**Johns-Manville Corporation**



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In a global taken by monitors and the ceaseless chatter of immediate conversation, the melodic beauty and psychological symphony produced by the prepared term frequently fade into the backdrop, eclipsed by the relentless noise and interruptions that permeate our lives. However, nestled within the pages of **Toromont Pipe Installation Guide** a marvelous literary value filled with raw emotions, lies an immersive symphony waiting to be embraced. Crafted by an elegant composer of language, that charming masterpiece conducts visitors on a psychological trip, well unraveling the hidden tunes and profound influence resonating within each cautiously crafted phrase. Within the depths of this touching analysis, we can explore the book is main harmonies, analyze its enthralling publishing model, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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