

CAUTION

See Figure 8-64. Do not remove the 5/32 in. (4 mm) thick cardboard insert wedged between the brake lever and lever bracket. Removal will result in damage to the rubber boot and plunger of the front stoplight switch during installation of the master cylinder assembly.

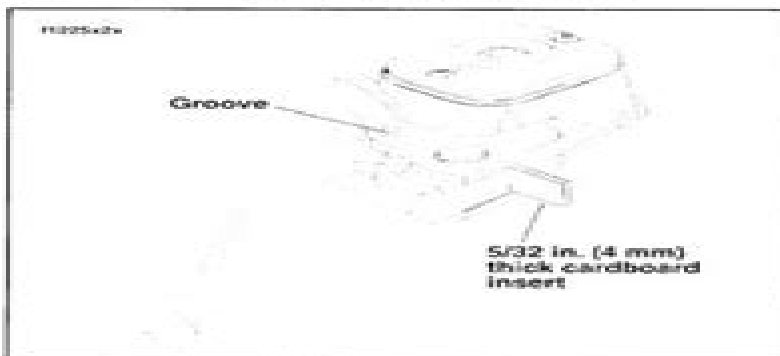


Figure 8-64. Leave Cardboard Insert in Place

9. See Figure 8-65. Position the brake lever/master cylinder assembly inboard of the switch housing assembly, engaging the tab on the lower switch housing in the groove at the top of the brake lever bracket.

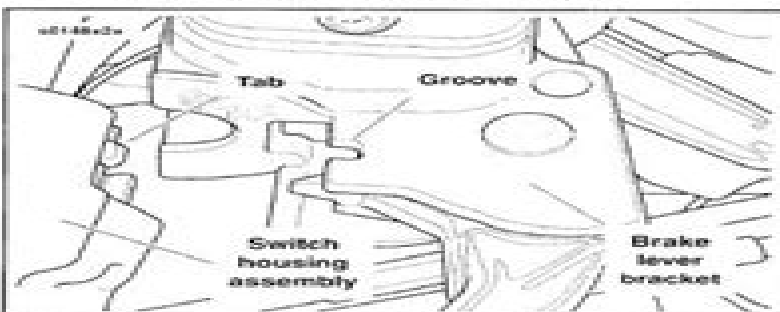


Figure 8-65. Fit Brake Lever/Master Cylinder to Right Handlebar Switch Housings

10. Align the holes in the handlebar clamp with those in the master cylinder housing and start the two screws (with flat washers). Position for rider comfort. Beginning with the top screw, tighten the screws to 60-80 in-lbs (6.8-9.0 Nm) using a T27 TORX drive head.

11. Using a T25 TORX drive head, tighten the lower and upper switch housing screws to 35-45 in-lbs (3.9-5.1 Nm).

NOTE

Always tighten the lower switch housing screw first so that any gap between the upper and lower housings is at the front of the switch.

12. Remove the cardboard insert between the brake lever and lever bracket.
13. Test the switches for proper operation.
14. If necessary, secure wire harness conduit to handlebar using **new** cable strap. Position cable strap approximately 4-5 inches from handlebar clamp. Cut any excess cable strap material.

Left Handlebar Controls

1. If the grip sleeve was removed, thoroughly clean handlebar to remove all adhesive residue. Pour adhesive into **new** grip. Roll grip to evenly distribute adhesive on inside surfaces. Install grip on handlebar with a twisting motion.
2. See Figure 8-66. Install upper and lower switch housings on handlebar. Be sure that ribs on outboard side of switch housings fit in grooves molded into grip.

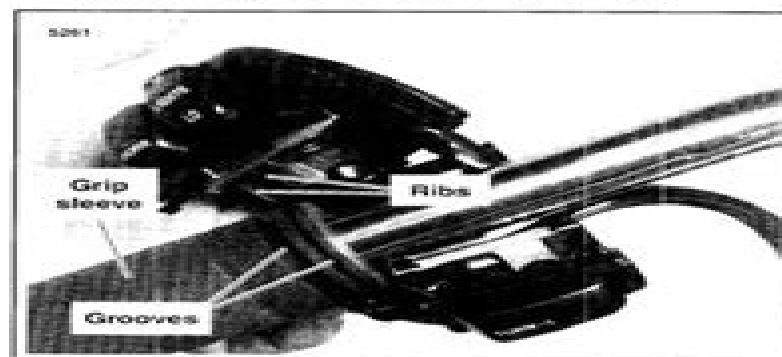
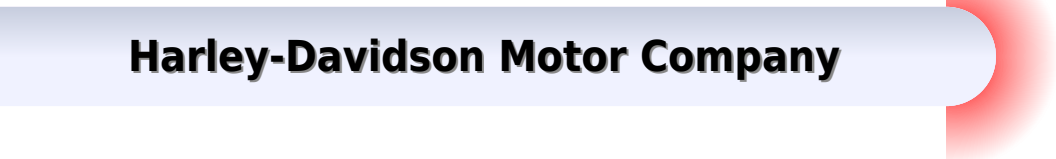


Figure 8-66. Install Left Handlebar Switch Housings

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Harley-Davidson Motor Company



Torrent Harley Davidson Springer Service Manual:

Harley-Davidson Twin Cam 88 Service and Repair Manual Alan Ahlstrand,2003 Every Haynes motorcycle manual is based on a complete teardown and rebuild and contains hundreds of photos with step by step instructions comprehensive routine maintenance and troubleshooting information and detailed wiring diagrams In addition to the standard repair manuals many of the titles are now in the Superbike format Superbike manuals offer numerous extra features including color sections for wiring diagrams performance data model history tools and workshop tips **Harley-Davidson Service Manual**

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