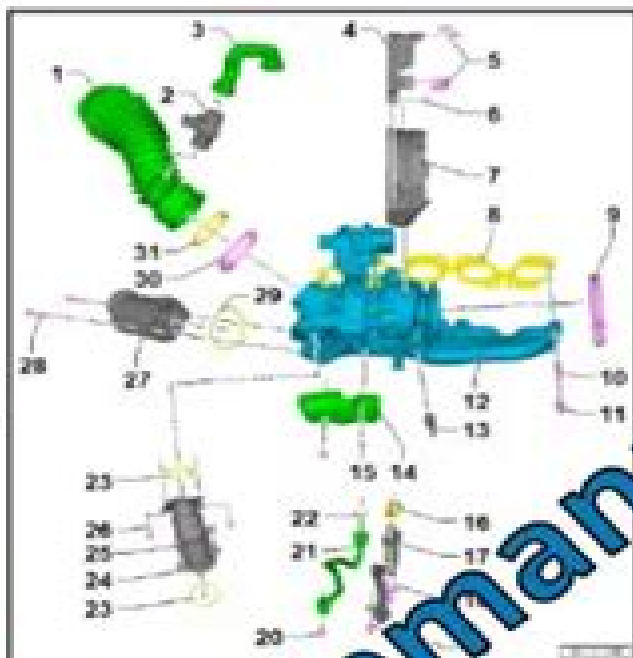


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- 2 - Insulator element for crankcase breather (ACB)
 - Depending on equip-ment/version
- 3 - Crankcase breather hose
- 4 - Bracket
- 5 - Retaining clip
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- 6 - Bolt
 - Qty: 5
 - 8 mm
- 7 - Heat shield
- 8 - Seal
 - Remove after removing
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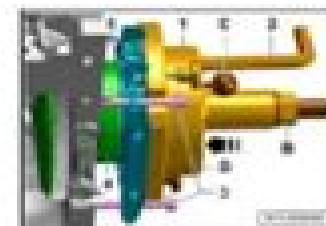
- Attach assembly flange → 3 → to crankshaft flange
- Screw in the head bolts → 6 → in crankshaft flange → 3 → by hand. Torque them permanently available tightening key
- → into crankshaft flange → 3 →
- Screw two M10x85 mm bolts → 2 → by hand a few turns into cylinder block to guide sealing flange → 8 →

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Setting assembly bolt → 15 → into crankshaft flange

- Push assembly housing → 9 → by hand in direction of arrow until sealing lip support ring → 3 → rests against crankshaft flange → 4 →



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Padhraic Smyth



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