

SERVICE BULLETIN

M-1170

May 27, 2005



COMPENSATING SPROCKET TORQUE PROCEDURE

Purpose

This Bulletin documents a torque and turn-of-nut procedure for tightening the engine compensating sprocket. This procedure improves the clamp load on this assembly and replaces the present tighten-to-torque procedure.

Motorcycles Affected

All 2003 through 2005 Touring, Softail, and Dyna model motorcycles including CVO models with Twin-Cam engines. Production vehicles began using this procedure May, 2005.

Dealer Action

Update all service literature and notify service technicians. To assure this procedure is used, insert this Service Bulletin number in the TORQUE VALUES tables in Section 6.1 SPECIFICATIONS of the Service Manuals covering Touring, Softail and Dyna models for model years 2003 through 2005.

Instructions

1. See Figure 1. Before installing the clutch, primary chain, compensating sprocket and shaft extension assembly do the following:
 - a. Clean threads on engine sprocket shaft (1) and internal threads in sprocket nut (2) with LOCTITE 7649 CLEANER/PRIMER, Part No. 98968-99.

NOTE

If a new sprocket nut, with lock-plate, is being installed the clean/prime of the internal threads is not needed. If the nut is being reused, clean the internal threads as specified in step a. above.

- b. Apply two drops of LOCTITE THREADLOCKER 262 (red) to the threads on the engine sprocket shaft.
 - c. Apply engine oil to the complete underside (3) of sprocket nut (2). This is the area that will contact the sprocket cover.
2. Follow the Service Manual procedure for installing the clutch, primary chain, compensating sprocket and shaft extension as an assembly.
3. Install sprocket shaft nut and hand tighten. Follow the Service Manual procedure for installing the clutch hub mainshaft nut.

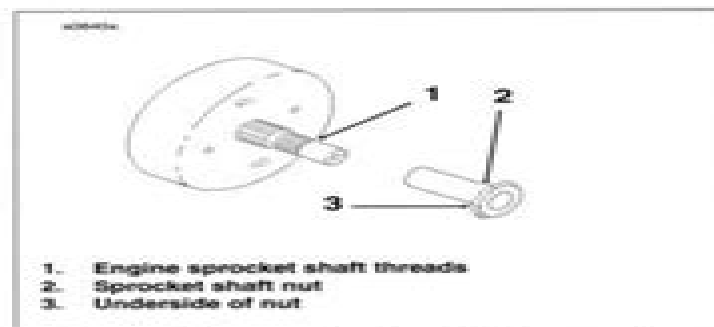


Figure 1. Compensating Sprocket Preambly

4. See Figure 2. Tighten sprocket shaft nut to 75 ft-lbs (101.7 Nm).

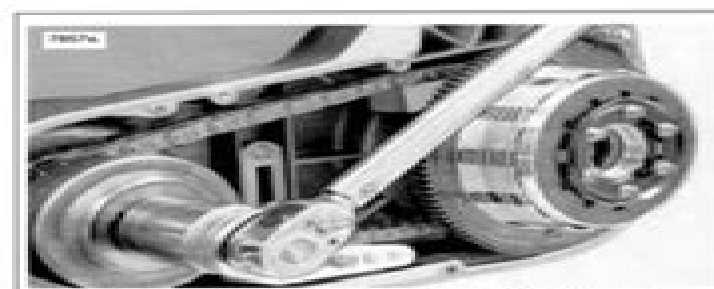


Figure 2. Tightening To 75 ft-lbs (101.7 Nm)

IMPORTANT NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	TECHNICIAN NO. 4	RETURN THIS TO
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Torque Spec For Harley Compensator Sprocket

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Cycle World on Harley-Davidson 1978-1983 R.M. Clarke, 1987 **Cycle World Magazine** ,1981-01

WALNECK'S CLASSIC CYCLE TRADER, MAY 1998 Causey Enterprises, LLC, *How to Build a Harley-Davidson Torque Monster* Bill Rook, Many people modify their Harley Davidson engines and find the results disappointing What they might not know and what this book teaches is that emphasizing horsepower over torque the usual approach makes for a difficult ride Author Bill Rook has spent decades perfecting the art of building torque monster V twin Harley engines Here he brings that experience to bear guiding motorcycle enthusiasts through the modifications that make a bike not just fast but comfortable to ride With clear step by step instructions his book shows readers how to get high performance out of their Harleys and enjoy them too

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