

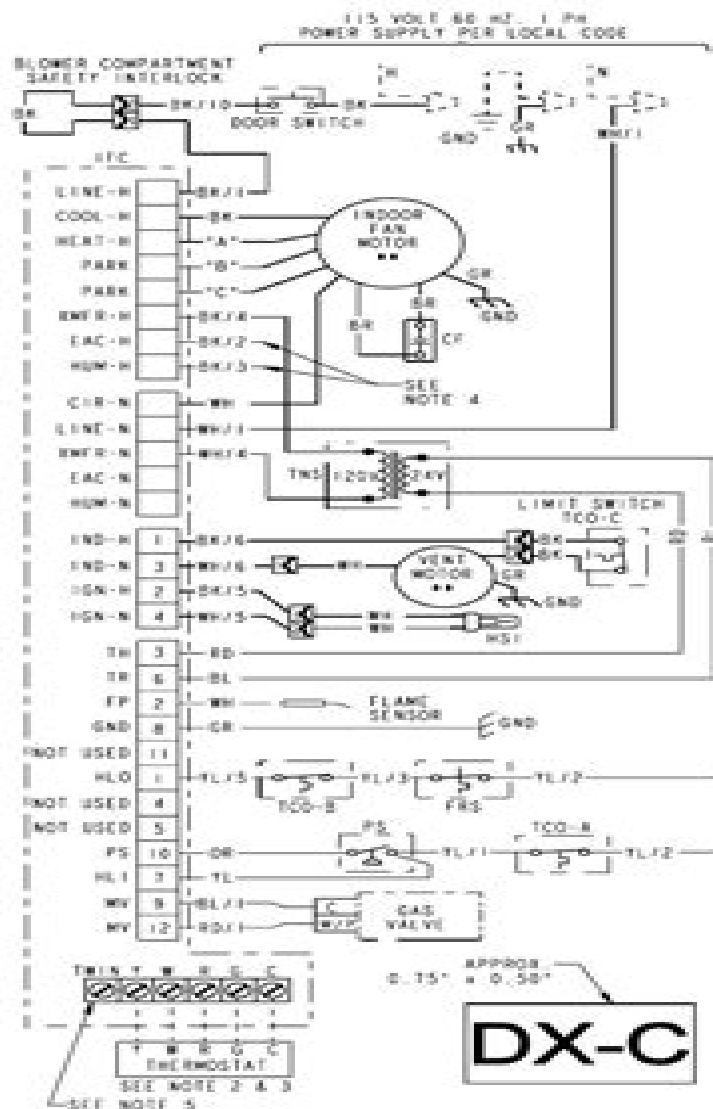


TABLE "A"			
SPEED TAPS FOR 1 Ø FAN MOTOR			
MODEL	HEAT "A"	PARK "B"	PARK "C"
40R04DC924D**	TL	RD	BL
40R06DC934D**	TL	RD	BL
40R08DC944D**	BL	RD	TL
40R10DC954D**	BL	RD	TL
40R12DC964D**	BL	RD	TL

RD = LOW BL = MED. HIGH
TL = MED. LOW BK = HIGH

* - MAY BE PREFIX "A" OR "I"
** - MAY BE SUFFIX "D" THROUGH "9"

WARNING

HAZARDOUS VOLTAGE:
DISCONNECT ALL ELECTRICAL POWER
INCLUDING REMOTE DISCONNECTS BEFORE
SERVICING.
FAILURE TO DISCONNECT POWER BEFORE
SERVICING CAN CAUSE SEVERE PERSONAL
INJURY OR DEATH.

CAUTION

USE COPPER CONDUCTORS ONLY.
UNIT TERMINALS ARE NOT DESIGNED TO
ACCEPT OTHER TYPES OF CONDUCTORS.
FAILURE TO DO SO MAY CAUSE DAMAGE
TO THE EQUIPMENT.

INTEGRATED FURNACE CONTROL
REPLACE WITH PART C803016 OR
EQUIVALENT
INPUT: 25 VAC, 40 HZ.
EXMR SIC CURRENT: 450 MA.
MV OUTPUT: 1.5 A @ 24 VAC
IGN OUTPUT: 2.5 FLA, 3.5 LRA @ 120 VAC
CIRC. BLOWER OUTPUT: 24.5 FLA,
25.5 LRA @ 120 VAC
HUMIDIFIER & AIR CLEANER
MAX. LOAD: 1.5 A @ 120 VAC
IGNITER OUTPUT: 6.0 A @ 120 VAC

DIAGNOSTIC CODES

- FLASHING SLOW: NORMAL - NO CALL FOR HEAT
FLASHING FAST: NORMAL - CALL FOR HEAT
CONTINUOUS ON: REPLACE IFC
CONTINUOUS OFF: CHECK POWER
2 FLASHES: EXTERNAL LOCKOUT (WIRELESS)
OR RECTIFIED LINE VOLTAGE
3 FLASHES: PRESSURE SWITCH ERROR
4 FLASHES: OPEN LIMIT SERVICE
5 FLASHES: FLAME SENSED WHEN NO FLAME
SHOULD BE PRESENT
6 FLASHES: 115 VAC POWER REVERSED
POLARITY OR POOR GROUNDING
7 FLASHES: GAS VALVE CIRCUIT ERROR
8 FLASHES: LOW FLAME SENSE SIGNAL
9 FLASHES: CHECK IGNITER



BR BLACK	GR GREEN
WH WHITE	BR BROWN
YL YELLOW	RD RED
OR ORANGE	BL BLUE

WIRE COLOR

BR/1 NUMBER 10 (1/4 AMP)

L LINE	TR 24 VAC (SHOOT)
N NEUTRAL	TR 24 VAC (COMMON)
GND GROUND	WH MAIN GAS VALVE
BVC COMMON	TRS TRANSFORMER
HLO HIGH LIMIT OUTPUT	
HLL HIGH LIMIT INPUT	

NOTES:

- IF ANY OF THE ORIGINAL WIRING AS SUPPLIED WITH THIS FURNACE MUST
BE REPLACED, IT MUST BE WITH WIRE HAVING A TEMPERATURE RATING OF
AT LEAST 105°C.
- THERMOSTAT HEAT ANTICIPATOR SETTING: .38 AMPS.
- FOR PROPER OPERATION OF COOLING SPEED, "H" TERMINAL MUST BE
CONNECTED TO THE ROOM THERMOSTAT.
- THOSE LEADS PROVIDE 100W POWER CONNECTIONS FOR ELECTRONIC AIR
CLEANER (EAC) AND HUMIDIFIER (HUMI) MAX. LOAD: 0 AMPS EACH.
- WHEN WIRING TWO FURNACES, BOTH UNITS MUST BE CONNECTED TO THE
SAME 115 VAC PHASE CONNECT THE TWO UNITS "TWIN" TERMINALS WITH
#4 TO #22 AWG. WIRE.

Trane Xr90 Owners Manual

Helming



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