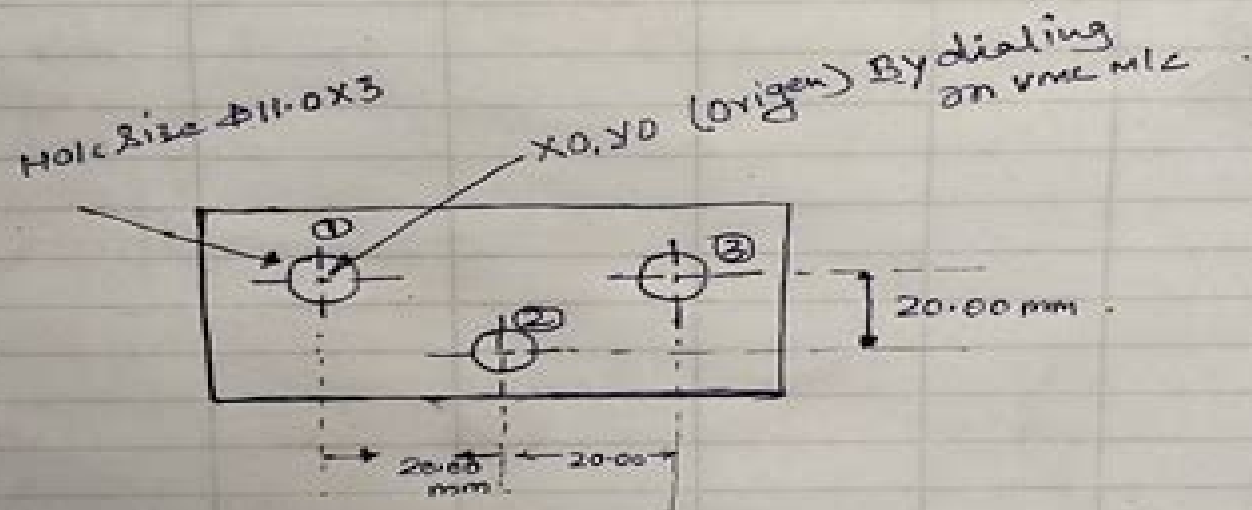


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Famic VMC Programming

Block Number → O500; (Programme Name)

```
N1; T01M6; [Tool Number] [Drill  $\phi 11.0$ ]  
N2; G10 G90 G54 G43 S1400 M03;  
N3; G43 H2 Z200;  
N4; G0 X0.0 Y0.0; [Coordinate Position]  
N5; G98 G81 Z-20.00 R5.0 F250; [Drilling cycle G81, drilled  
N6; X20.00 Y-20.00; [2nd Hole Position]  
N7 X40.00 Y0.0; [3 Hole Position]  
N8 G0 G80 Z200; [Drilling cycle Cancel]  
N9 G0 G90 G53 Y0; [Machine Home position]  
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Ken Evans,2003 Written by an active instructor with many years of experience teaching CNC machining for industry and education this workbook is the perfect complement to Programming of CNC Machines Second Edition By providing practical exercises that enable students to prove their competence in CNC programming The Student Workbook completes the learning cycle through evaluation As one of the few workbooks available that test users through practical application of commonly used programming functions in the many CNC programming exercises this manual with the companion text can be used as a complete CNC training program or as a stand alone reference for anyone who needs to verify their understanding of CNC operation and programming

7

Easy Steps to CNC Programming . . . Book II David S. Hayden,2003 7 Easy Steps to CNC Programming Book II Beyond the Beginning is the second book in a series of introductory books on CNC Programming This book picks up where Easy Steps to

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Sugumaran,Zheng Xu,Huiyu Zhou,2020-07-20 This book presents the proceedings of the 2020 International Conference on Intelligent Systems Applications in Multi modal Information Analytics held in Changzhou China on June 18 19 2020 It provides comprehensive coverage of the latest advances and trends in information technology science and engineering It addresses a number of broad themes including data mining multi modal informatics agent based and multi agent systems for health and education informatics which inspire the development of intelligent information technologies The contributions cover a wide range of topics such as AI applications and innovations in health and education informatics data and knowledge management multi modal application management and web social media mining for multi modal informatics Outlining promising future research directions the book is a valuable resource for students researchers and professionals and a useful reference guide for newcomers to the field

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CNC Programming for Machining Kaushik Kumar,Chikesh Ranjan,J. Paulo Davim,2020-02-15 The book is basically written with a view to project Computer Numerical Control Programming CNC Programming for machines This book shows how to write read and understand such programs for modernizing manufacturing machines It includes topics such as different programming codes as well as different CNC machines such as drilling and milling Computer Architecture and Interfacing to Mechatronic Systems Dario J. Toncich,1994 **Computer Aided Manufacturing** ,2005

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