



recreational vehicle carburetors SERVICE MANUAL



Maintenance Instructions

NOTE: The 3 chief causes of carburetor malfunction are dirt, excessive richness and excessive leanness.

Trouble Shooting Guide

Things to check before disassembling the carburetor.

1. Fuel Source: In-tank filters, lines, fittings. Check for leaks or obstructions.
2. Lines properly connected: Fuel, bottom vent; vapor return, bottom off-set; purser, side fitting.
3. Purser lines: Use thick-wall tubing of minimum length. Disconnect both ends and blow clear of obstructions.
4. Choke and Throttle: Check mechanical linkage and cables. Look for ice, snow etc.
5. Adjustments: Idle and Main needles, 1 1/4 turns off seat. Turn from rich side by 1/8 turn, gradually.
6. Spin Speed (Ram Turret) may improve low-end torque. Must be clean and tight.
7. Choke engagement should be approximately 3000 RPM. Check with tachometer.
8. Ignition: Spark plugs: Change if back-fires or pre-ignition. When timed correctly, white plugs mean fuel is too lean, black, too rich. Chokeless brown is normal.
9. Fuel mixture: Follow manufacturer's recommendations, usually 20:1.
10. Tighten all screws on the carburetor. Tighten all mounting bolts. Check for cracks or leaks at flanges and main body.

TIGHTEN ALL SCREWS

Needle Settings

The power and idle needles control the lubrication, as well as fuel, received by the engine. **Caution:** Too lean an adjustment can cause insufficient lubrication. Adjustments should be done carefully. Start by turning the needles all the way in (do not force them). Set Power (high speed) needle one and one-quarter (1 1/4) turns open and the idle (low speed) needle one and one-quarter (1 1/4) turns open. This puts both slightly on the rich side. Leaner adjustments can be made as needed.

Adjusting the Metering Lever

Proper fuel volume will pass through the needle valve only when the metering lever correctly engages the metering diaphragm. The "bumper" end of the lever should extend from .005 to .020 above the surface of the main body casting.

A simple way to check this tolerance is by using a straight-edge across the face of the casting. The straight-edge should very slightly interfere with the lever.

If adjustment is necessary, hold down the bumper end of the lever and bend the needle and (DO NOT PRESS DOWN ON THE NEEDLE).

ILLUSTRATION NO. 2



Walbro Carburetor Service Manual

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